

1181
1183

TEILELISTE
PARTS LIST
LISTE DE PIÈCES
零件表

3511-2/01
3701-4/11

Diese Teileliste hat für Maschinen ab nachfolgender
Seriennummer Gültigkeit:

This parts list applies to machines from the following
serial numbers onwards:

Cette liste de pièces est valable pour les machines au
numéros de série à partir de:

本零件表对从下列系列号起的机器有效:

PFAFF 1180; 3701 # 6 063 202 →

PFAFF 3511 # 2 736 439 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neuesten Stand.

Technische Änderungen vorbehalten!

Der Nachdruck, die Vervielfältigung sowie die Übersetzung - auch auszugsweise - aus PFAFF-Teilelisten ist nur mit unserer vorherigen Zustimmung und mit der Quellenangabe gestattet.

At the time of printing, all information and illustrations contained in this document were up to date.

Subject to alteration!

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Todas las informaciones e ilustraciones de este manual estaban al día en el momento de entregarse para su impresión.

¡ Salvo modificaciones técnicas!

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所有信息和图片在付印时都是最新的。

保留技术更改的权力！

全部或部分翻印、复制以及翻译 PFAFF - 零件表
必须事先经由我们同意并且注明来源。

**PFAFF Industriesysteme
und Maschinen AG**

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Achtung!



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Caution!



We warn you expressly that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

¡Atención!



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注意!

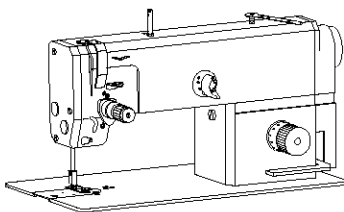


我们必须明确指出，所有不是由我们供货的零件和附件都未经我们检查，也没有被我们批准使用。装入和/或使用这些产品可能在一定的情况下会对机器的设计特性造成负面影响。对于由于使用非原厂零件所造成的损失，我们不负任何责任！

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
 - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
 - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
 - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine.
 - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
 - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
 - Die auf den Bildseiten verwendeten Schlüsselzeichen ( ;  ;  usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
-
- The serial number of the machine to which this parts list applies is indicated on the cover page.
 - All parts are illustrated in function groups with the parts which they function together with in the machine.
 - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
 - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
 - The framed-in sections on the illustration pages show the individual parts comprising a group.
 - The key markings used on the illustrated pages ( ;  ;  etc.) are listed in the chapter "Explanation of key markings".
-
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
 - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
 - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
 - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
 - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
 - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
 - Los signos clave ( ;  ;  etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".
-
- 适用于本零件表的机器系列号列在首页上。
 - 所有的零件都按照其在机器中的功能情况合在一起表达。
 - 用虚线表示的零件为相邻功能组中的零件。
 - 图的上部为机器全景。
 - 所示零件的安装部位用影格面表示。
 - 页上的框表示这套组件都由哪些零件所组成。
 - 图页上所使用的标记 ( ;  ;  等) 列表在“标记说明”中。

	Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung. Subclas-dependent, for part number see subclass parts listing. Dependientes de la subclase, para el número de pieza véase "Dotación de subclases". 取决于子机型，零件号见子机型设备。
A	Maschinen-Ausstattung für feine Materialien. Model A for sewing thin and light-weight materials. Tipo A para materiales ligeros. 用于薄料的机器设备。
B	Maschinen-Ausstattung für mittlere Materialien. Model B for sewing thin and medium-weight materials. Tipo B para materiales semiligeros. 用于中厚料的机器设备。
C	Maschinen-Ausstattung für mittelschwere Materialien. Model C for sewing medium-heavy materials. Tipo C para materiales semipesados. 用于中偏厚料的机器设备。
N	Stichlänge 6,0 mm. Stitch lenght 6.0 mm. Largo de puntada 6,0 mm 针距6.0 mm。
3/1	Gesichert mit Loctite. Secured with loctite. Asegurado con Loctite. 用 Loctite 粘胶固定。
3/3	Selbstklebende Folie Self-adhesiue foil Hoja autoadhesiva 自粘式薄膜
3/4	Selbstklebend Self-adhesive Autoadhesivo 自粘的
6	Nadeldicke und Spitzenform bei Bestellung angeben. Needle size and style of point to be stated on order. Grosor de aguja y forma de la punta, indíquese en los pedidos. 在订货时给出针厚和针尖型式。
27/5	Eingeklammerte Zahl = Länge in mm. Number in brackets = length in mm. Cifra entre paréntesis = largura en mm. 被括起的数字=长度，单位mm。
27/12	Eingeklammerte Zahl = Durchmesser x breite in mm. Number in brackets = diameter x width in mm. Cifra entre paréntesis = diámetro x anchura en mm. 被括起的数字=直径 x 宽度，单位 mm。
28	Sonderausführung Special version Tipo especial 特殊款式

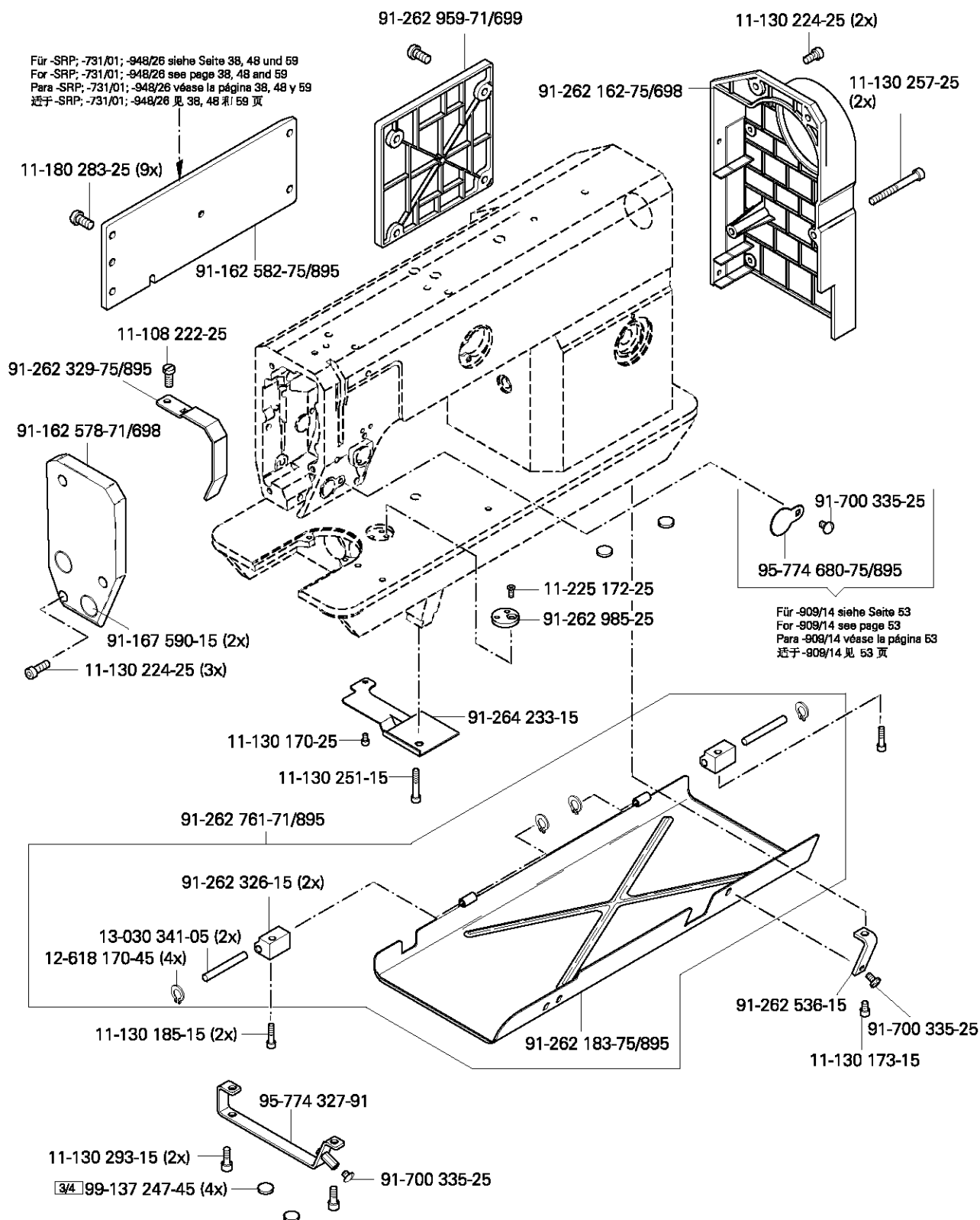
- 35/1** Bei Montage vernieten.
 To be riveted after assembly.
 Remáchese después del montaje.
 装配时铆接
- 38/7** Kunststoffbeschichtet
 Plastic-coated
 Con revestimiento de plástico
 塑料涂层的
- 38/8** Gezahnt
 Toothed
 Dentado
 帽形齿的
- 38/9** Gerändelt
 Knurled
 Moleteado
 滚花的
- 40/1** Füllen mit 28-011 201-44; Bestellnummer siehe Seite 83.
 Top up with 28-011 201-44; for part number see page 83.
 Rellene con 28-011 201-44; para el número de pedido véase la página 83.
 注油用 28-011 201-44; 订货号见 83页。
- 40/2** Tränken mit 28-011 201-44; Bestellnummer siehe Seite 83.
 Grease with 28-011 201-44; for part number see page 83.
 Engrase con grasa 28-011 201-44; para el número de pedido véase la página 83.
 浸油用 28-011 201-44; 订货号见 83 页。
- 40/3** Fetten mit 28-011 202-47; Bestellnummer siehe Seite 83.
 Grease with 28-011 202-47; for part number see page 83.
 Engrase con grasa 28-011 202-47; para el número de pedido véase la página 83.
 上脂用 28-011 202-47; 订货号见 83 页。
- 40/5** Ölen mit 28-011 201-44; Bestellnummer siehe Seite 83.
 Oil with 28-011 201-44; for part number see page 83.
 Lubrifique con grasa 28-011 201-44; para el número de pedido véase la página 83.
 上油用 28-011 201-44; 订货号见 83 页。
- 40/13** Fetten mit 28-011 202-05; Bestellnummer siehe Seite 83.
 Grease with 28-011 202-05; for part number see page 83.
 Graisser avec de la graisse 28-011 202-05; n° de commande, voir page 83.
 上脂用 28-011 202-05; 订货号见 83 页。
- 90/1** Für Wechselstrom
 For single-phase A.C.
 Para corriente alterna monofásica
 适用于交流电
- 90/110** Zum Bundnähen im Nahtschatten.
 For sink-stitching.
 Para pespuntar pretinas con "puntas invisibles".
 用于在接缝处缝裤腰接缝
- 90/111** Zum Bunddurchsteppen.
 For top-stitching waistbands.
 Para bien sobrecozer pretinas.
 用于裤腰绗缝
- 96** Länge angeben.
 State length.
 Indíquese la largura.
 给出长度。



Gehäuseteile
Housing sections
Piezas del cárter
机身零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

3.01



3.02

Kopfteile

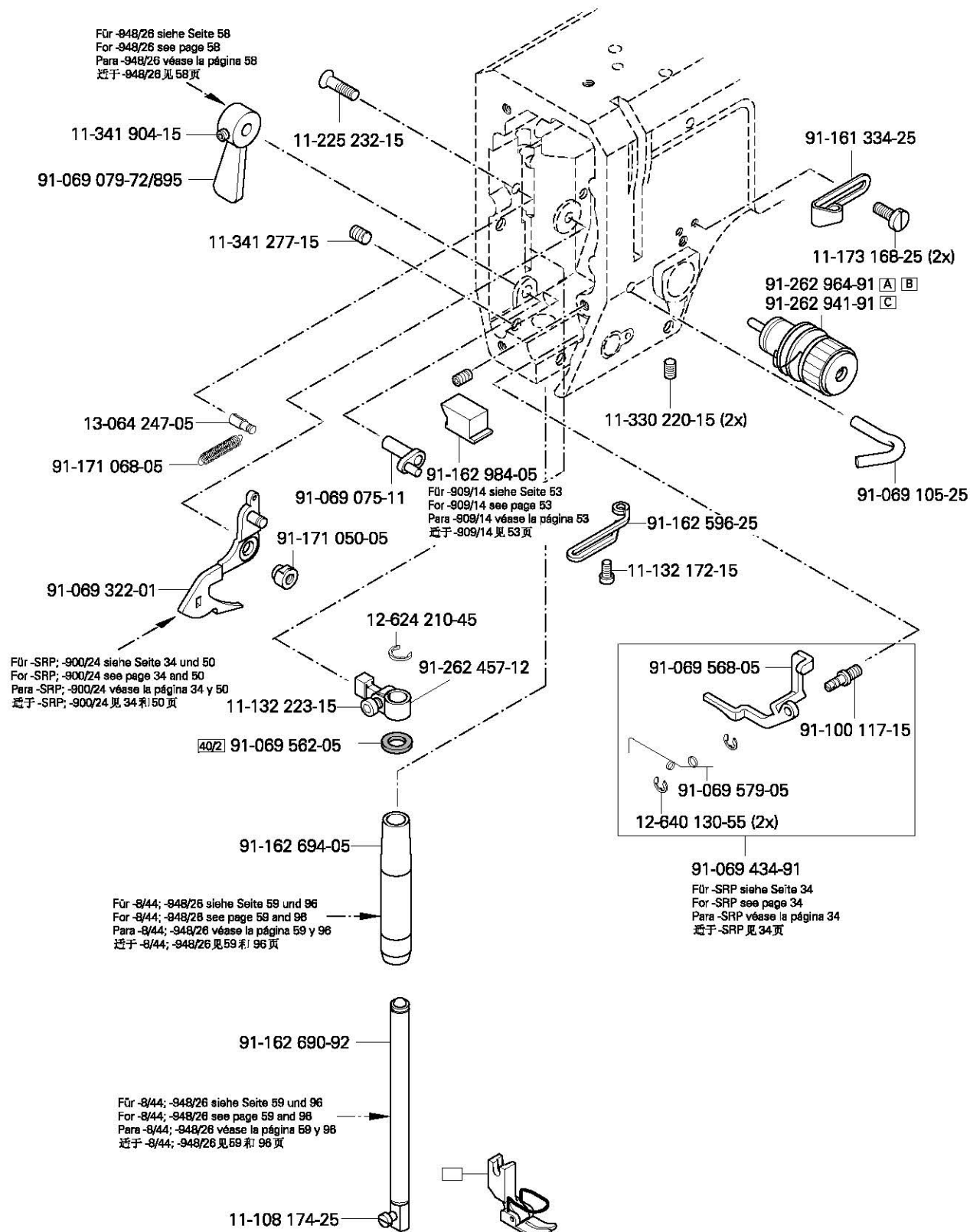
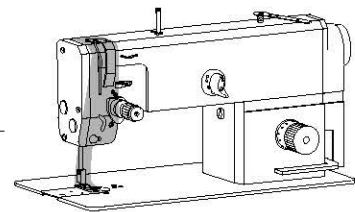
Needle head parts

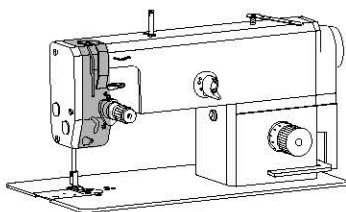
Piezas de la cabeza

机头零件

PFAFF 1181;1181- D

PFAFF 1183;1183- D

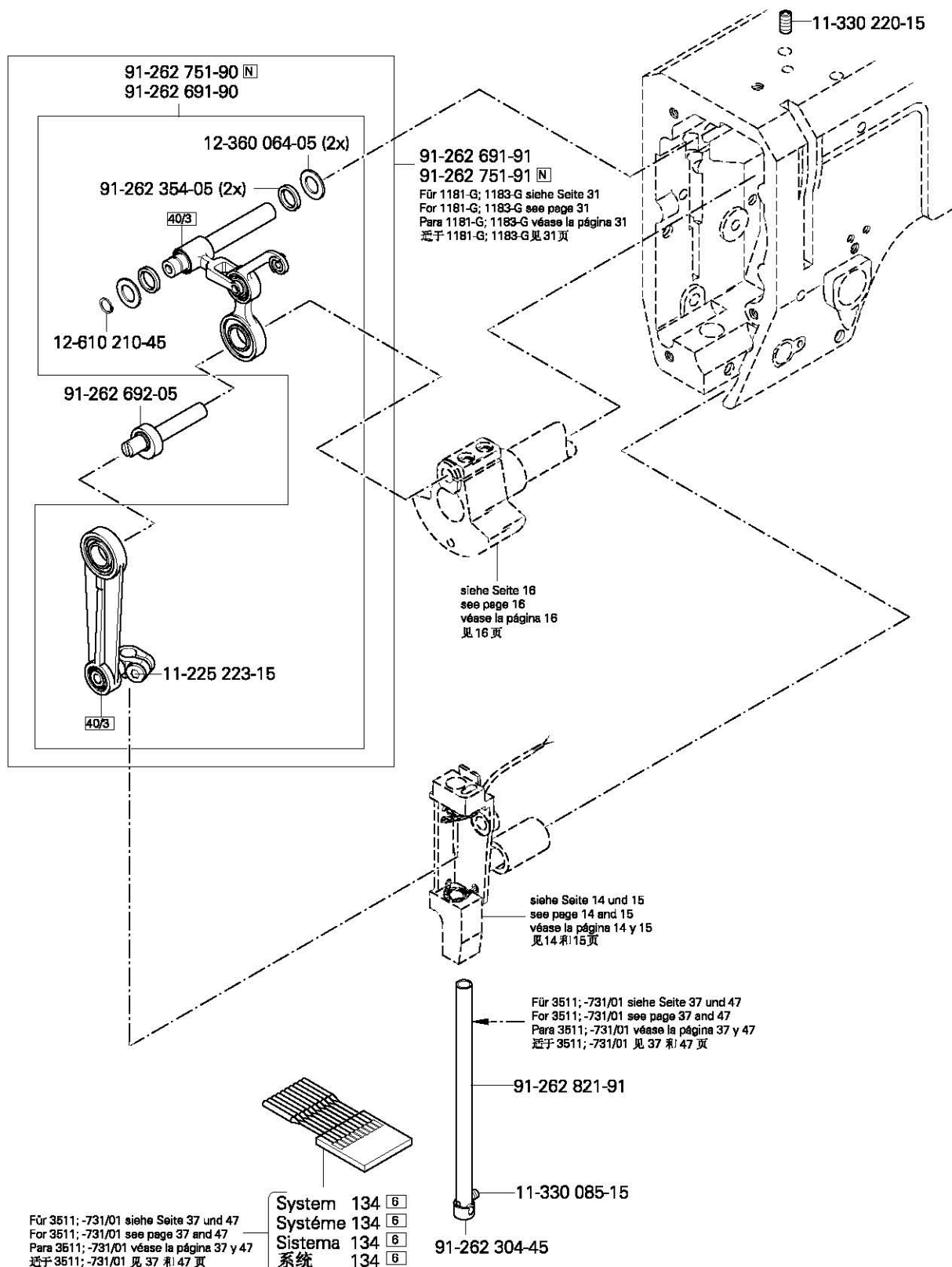




Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

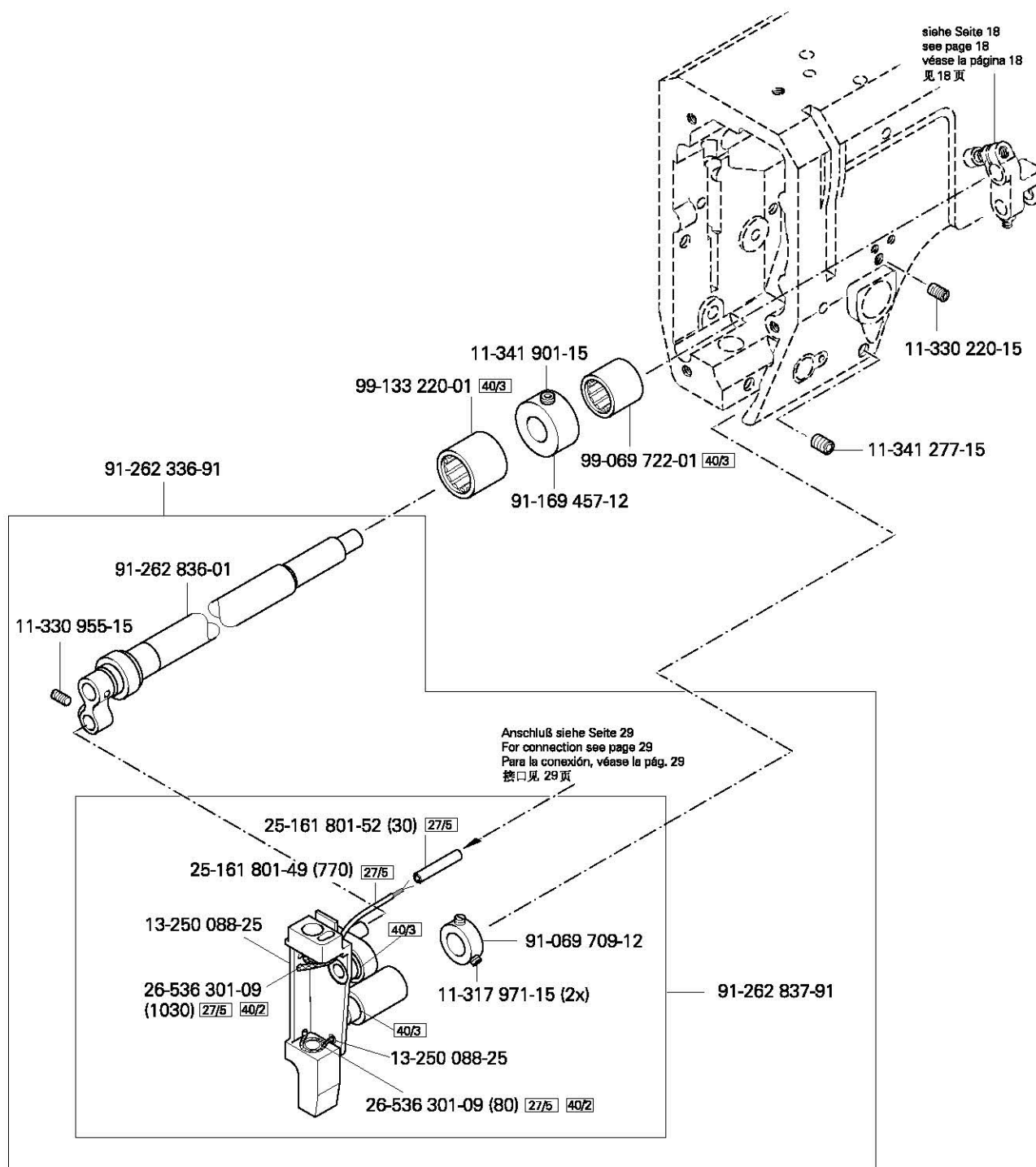
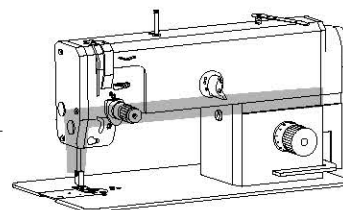
3.02

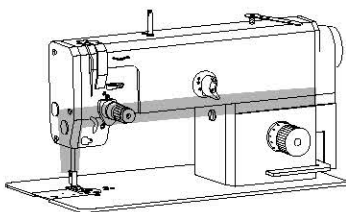


3.02

Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

PFAFF 1181;1181- D

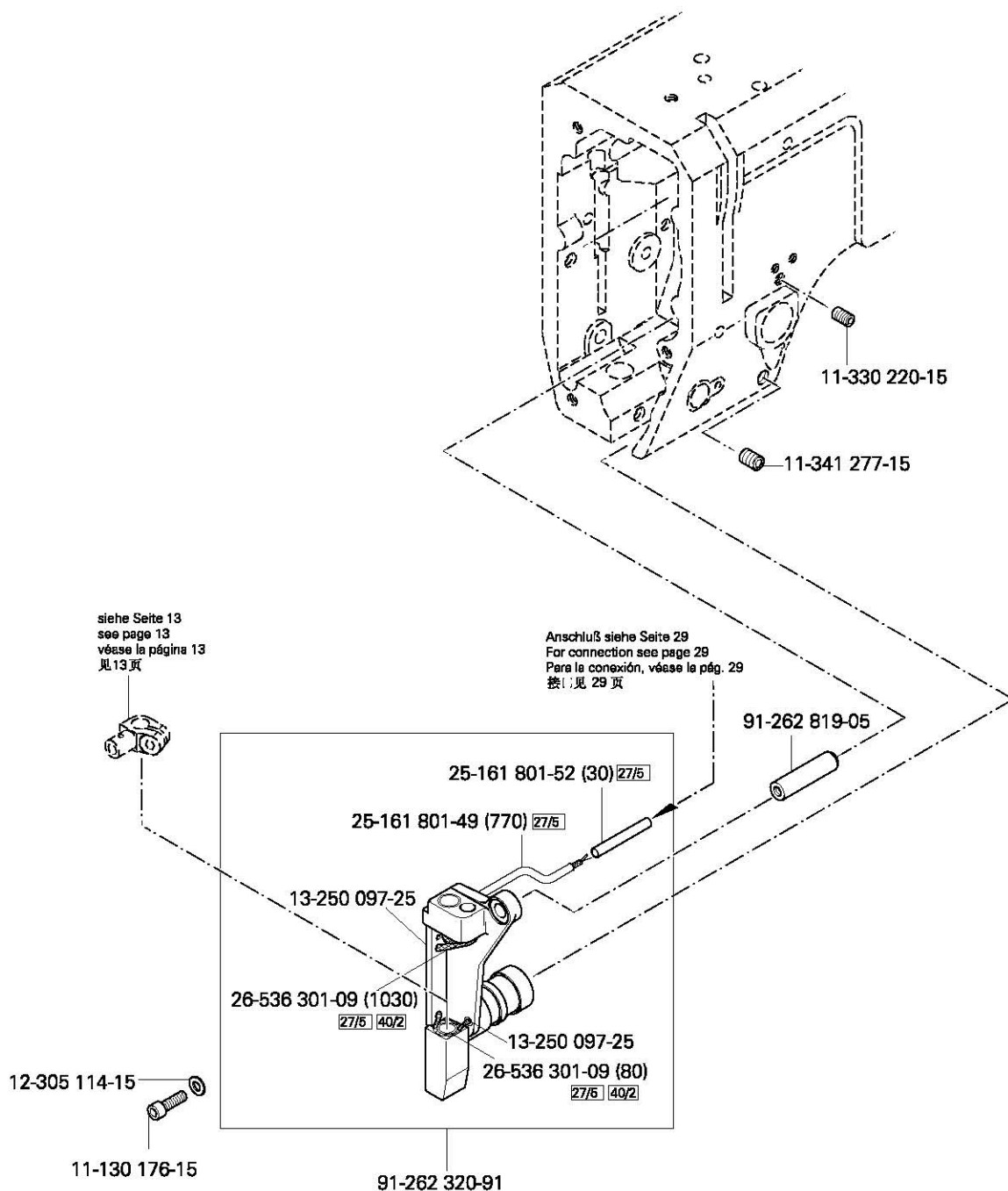




Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

PFAFF 1183;1183- D

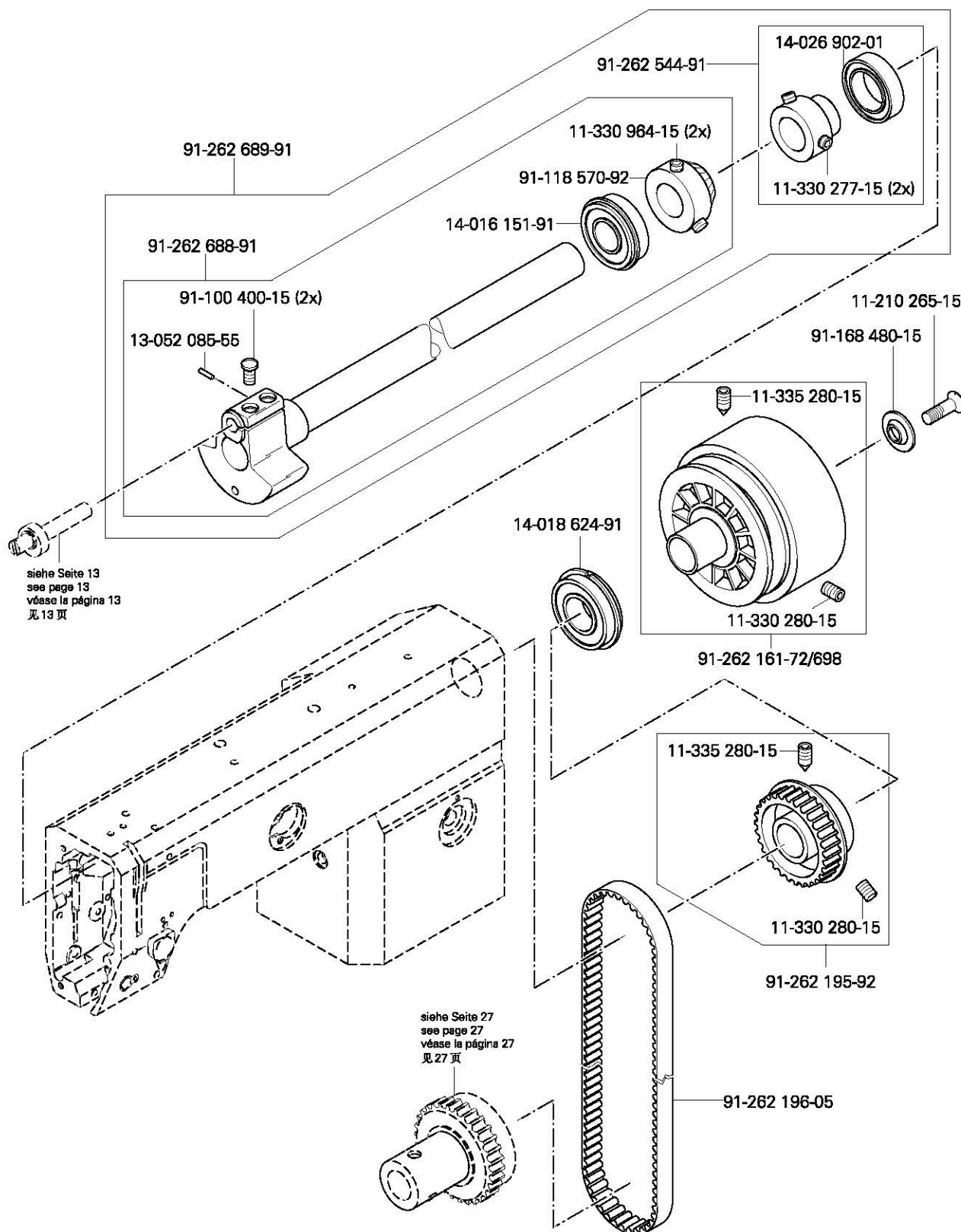
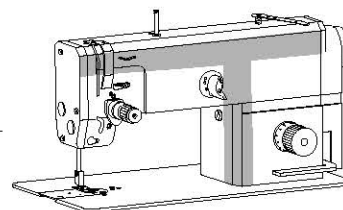
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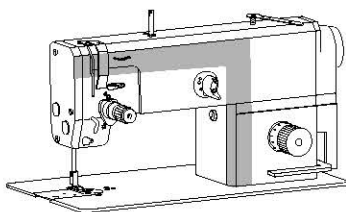


3.03

Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D



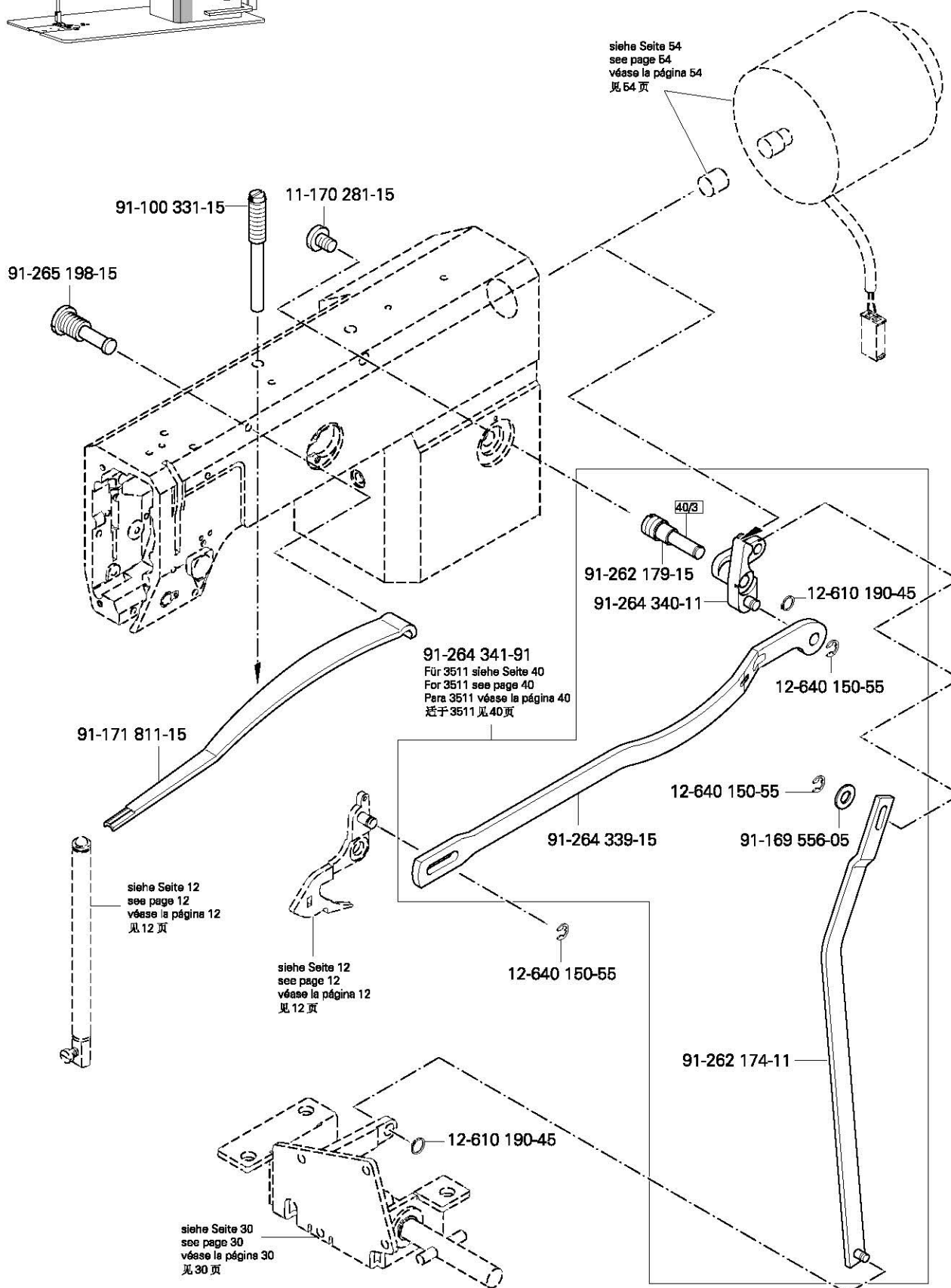


Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

PFAFF 1183:1183- D

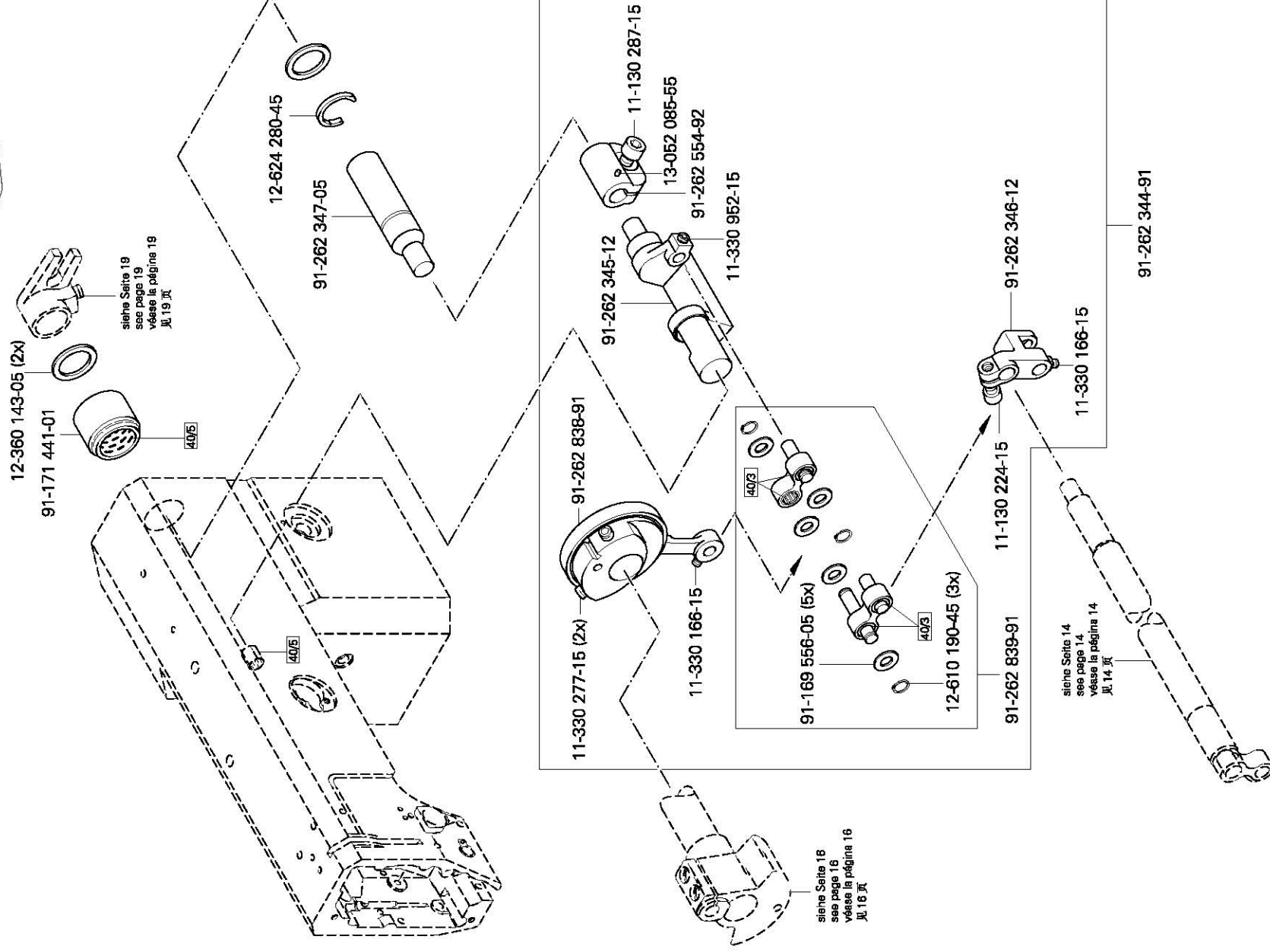
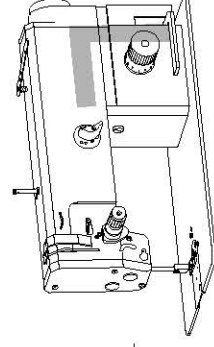
3.03

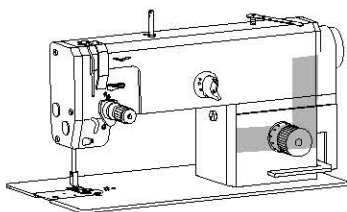


3.03

Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181-D

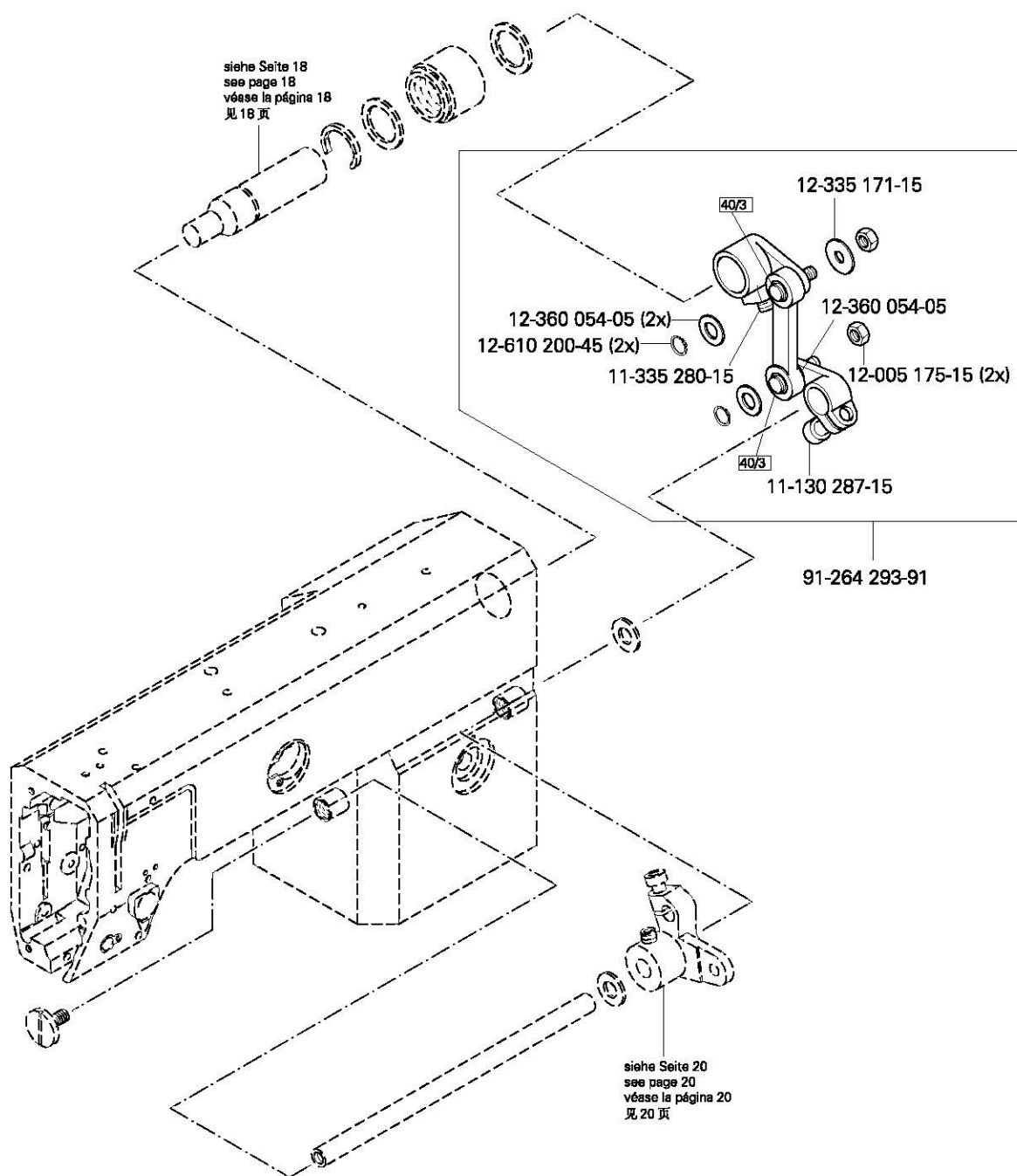




Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181- D

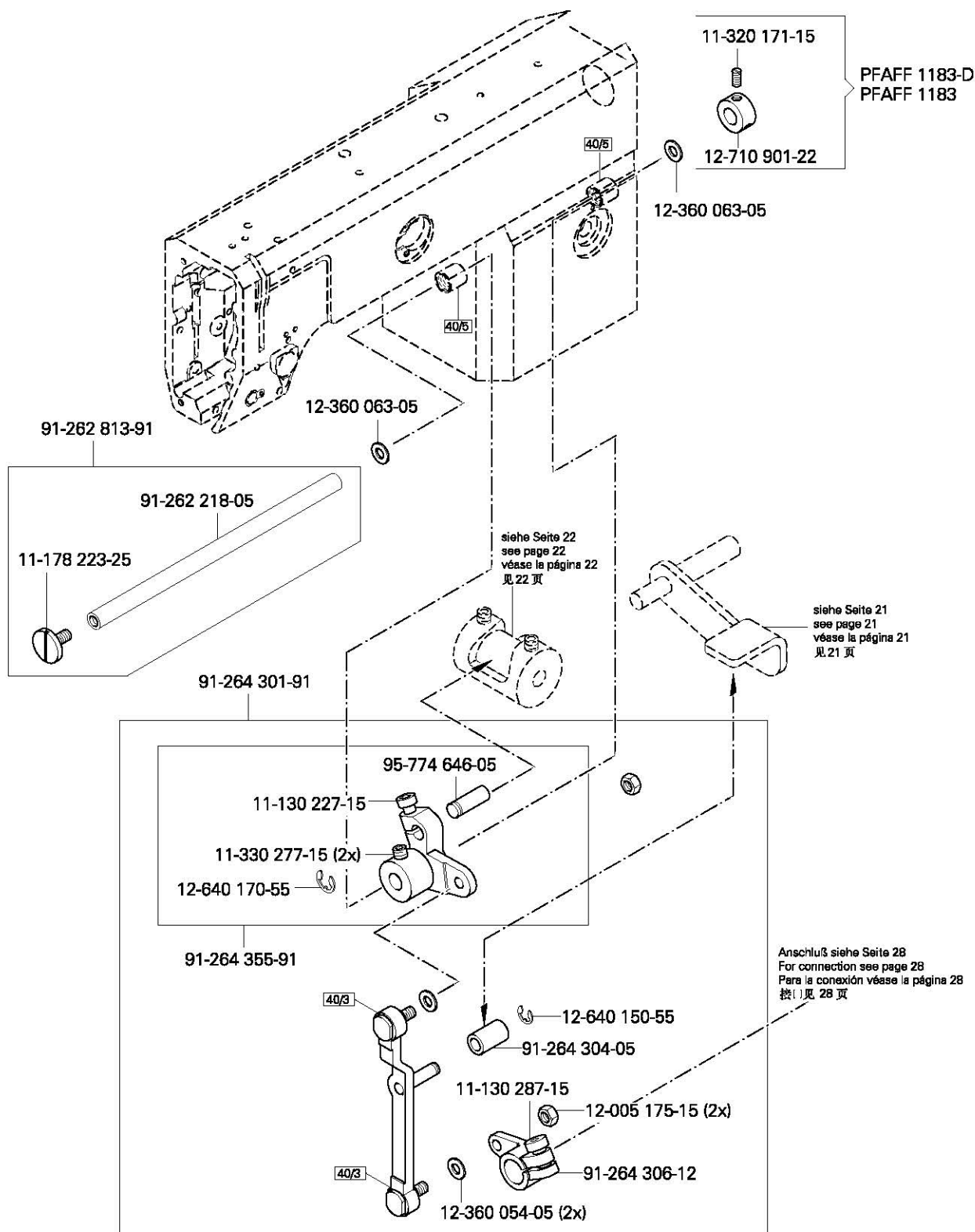
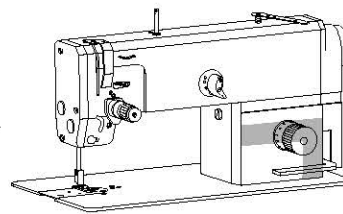
3.03

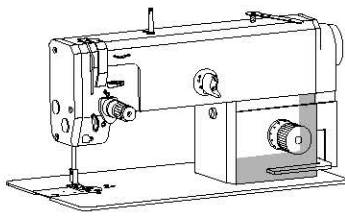


3.03

Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

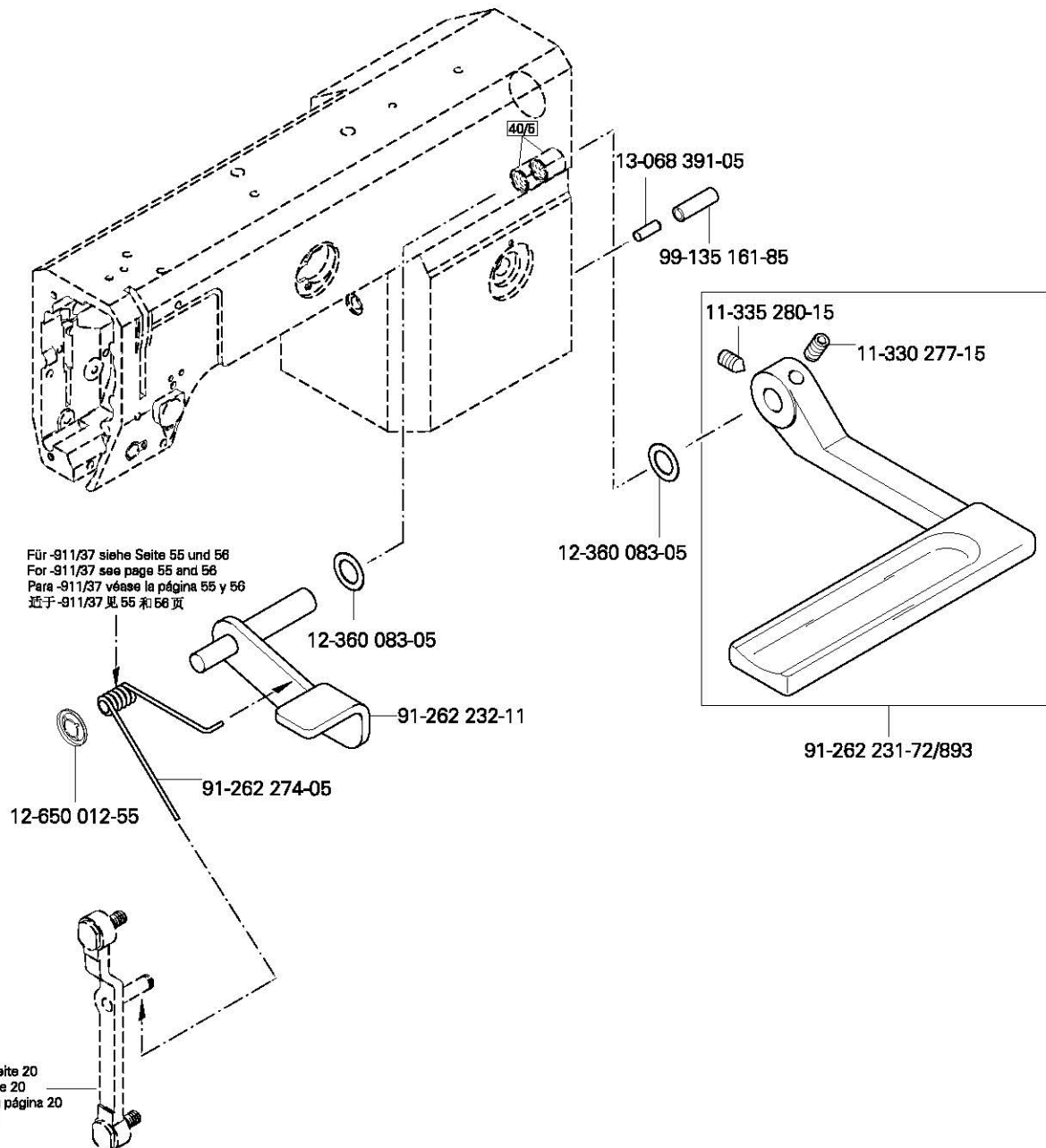




Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

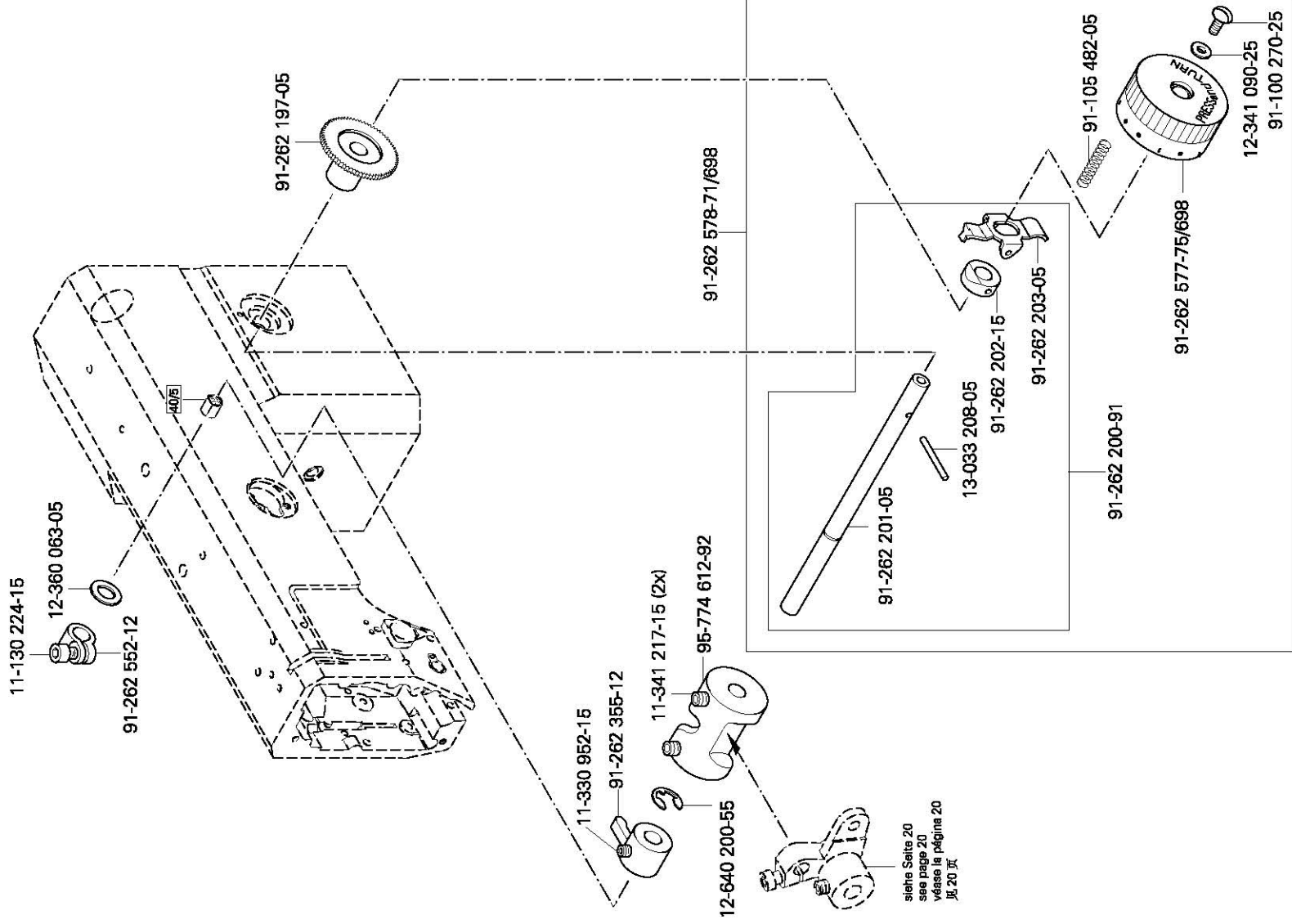
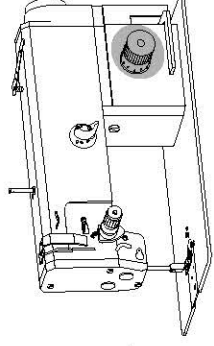
3.03



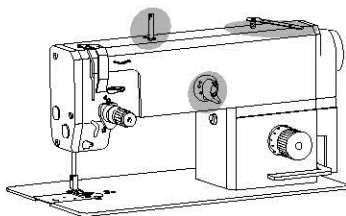
3.03

Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181-D
PFAFF 1183;1183-D



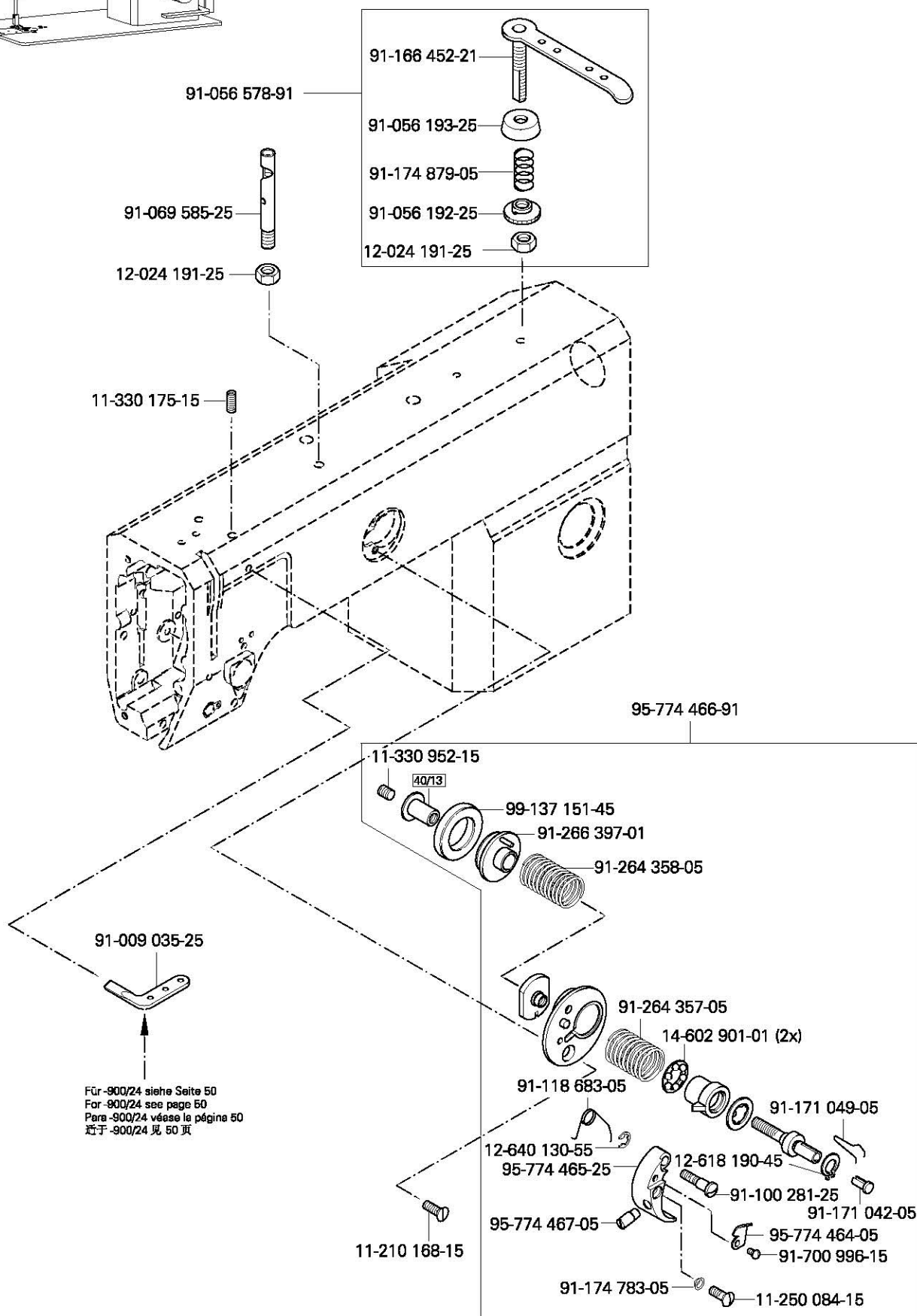
siehe Seite 20
see page 20
véase la página 20
页 20 页



Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

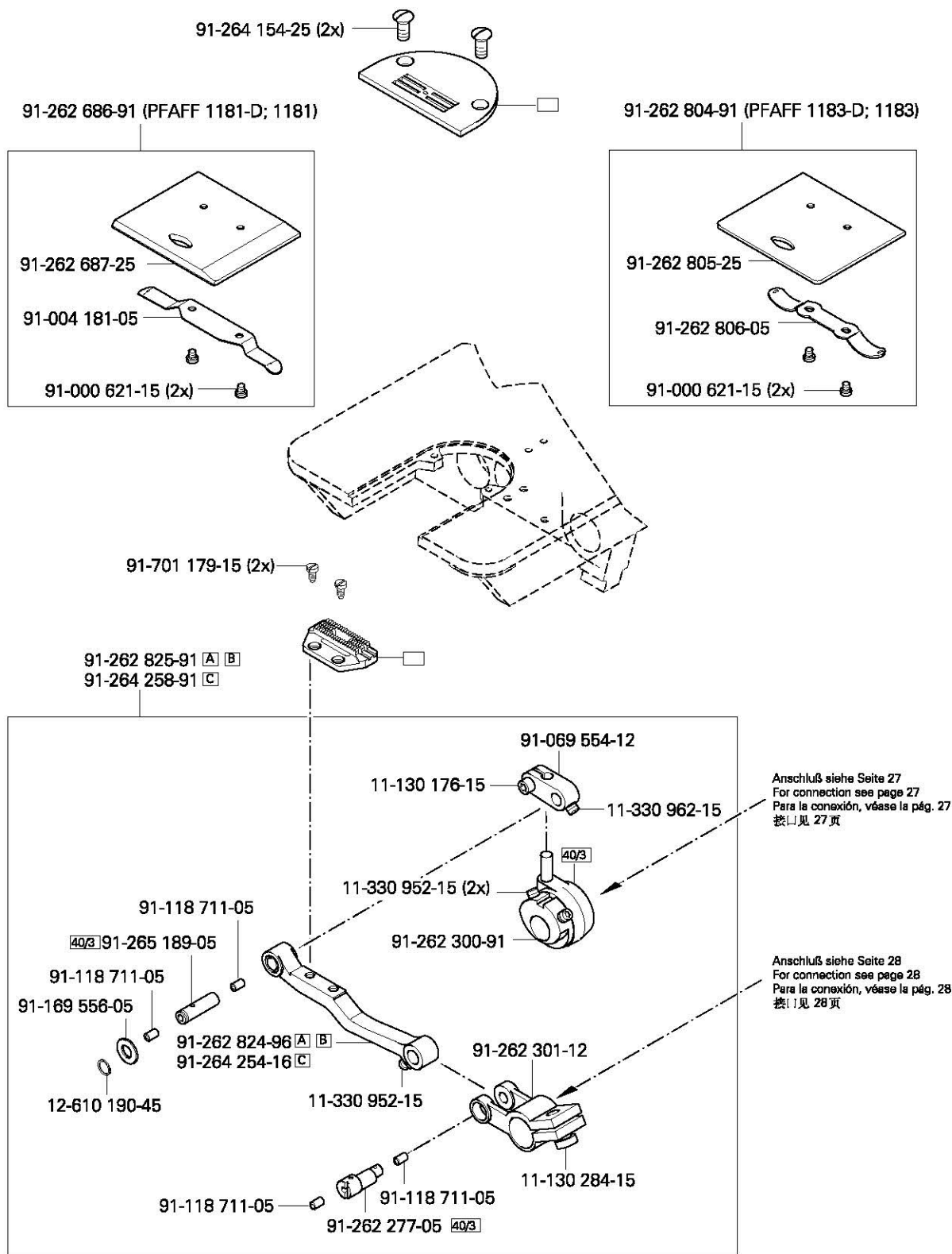
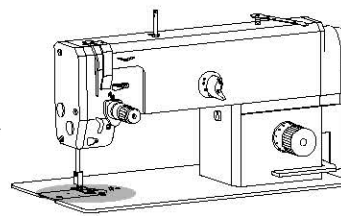
3.03

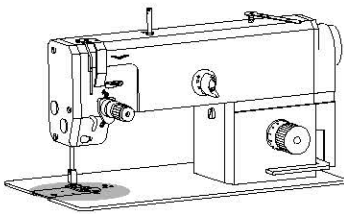


3.04

Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

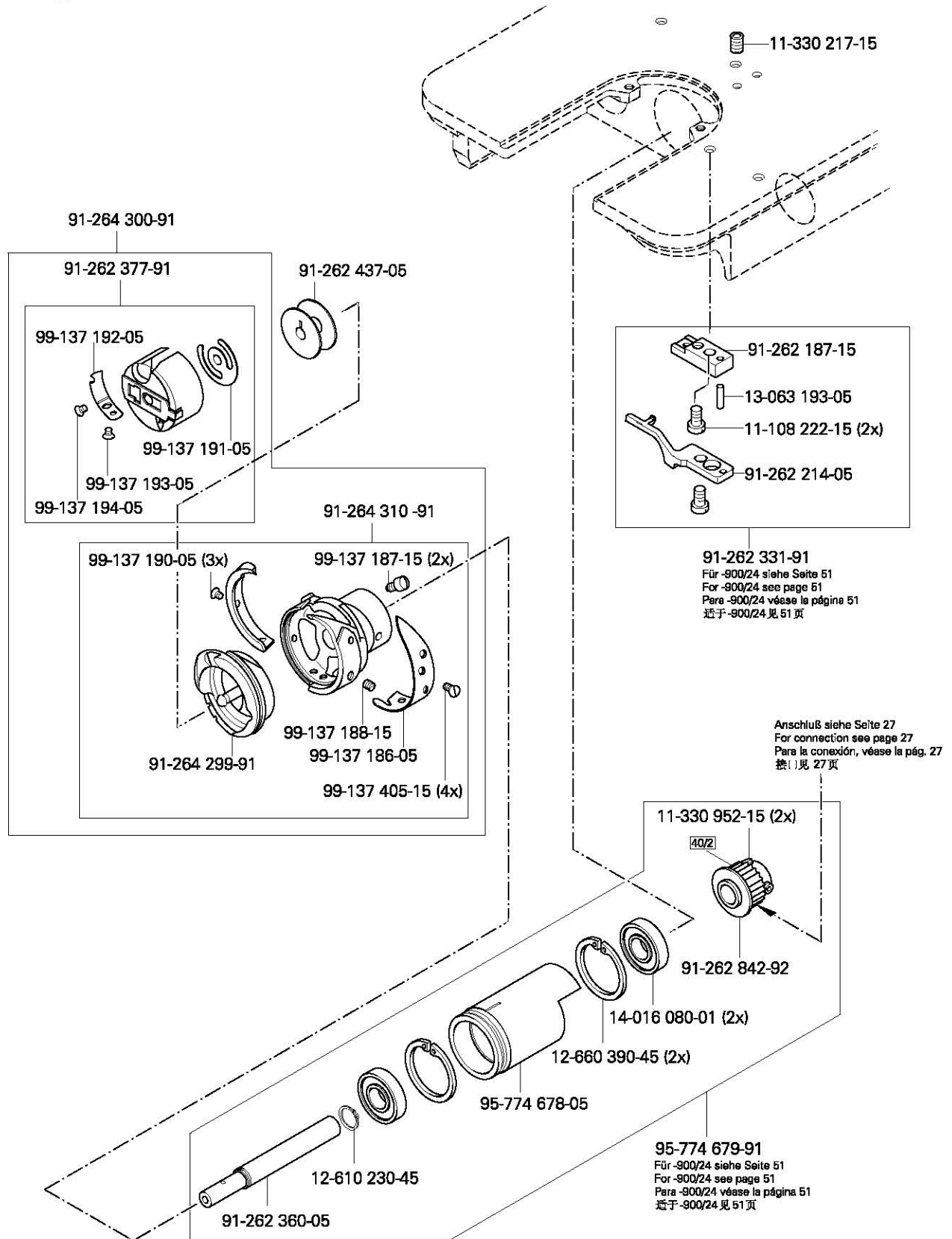




Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 1181- D
PFAFF 1183- D

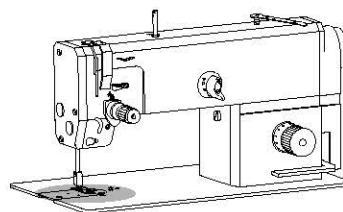
3.04



3.04

Grundplattenteile Bedplate parts Piezas del cárter 底板零件

PFAFF 1181
PFAFF 1183



91-262 250-91 [A] [B]

Für 1181-G; 1183-G siehe Seite 32
For 1181-G; 1183-G see page 32
Para 1181-G; 1183-G véase la página 32
对于 1181-G; 1183-G 见 32 页

91-262 437-05

Für 1181-G; 1183-G siehe Seite 32
For 1181-G; 1183-G see page 32
Para 1181-G; 1183-G véase la página 32
对于 1181-G; 1183-G 见 32 页

91-264 383-91 [C]

91-262 377-91

99-137 192-05

99-137 191-05

99-137 193-05

99-137 194-05

91-262 376-91

99-137 190-05 (3x)

99-137 187-15 (2x)

99-137 188-15

99-137 186-05

99-137 415-05 (4x)

11-330 217-15

91-262 187-15

13-063 193-05

11-108 222-15 (2x)

91-262 214-05

91-262 331-91

Für -900/24 siehe Seite 51
For -900/24 see page 51
Para -900/24 véase la página 51
对于 -900/24 见 51 页

Anschluß siehe Seite 27
For connection see page 27
Para la conexión, véase la pág. 27
接見 27 页

91-262 237-91

Anschluß siehe Seite 29
For connection see page 29
Para la conexión, véase la pág. 29
接見 29 页

95-669 358-05

26-536 301-09 (590) 27/5 40/2

25-161 801-52 (120) 27/5

95-774 679-91

11-330 952-15 (2x)

91-262 842-92

14-016 080-01 (2x)

12-660 390-45 (2x)

95-774 678-05

12-349 901-05

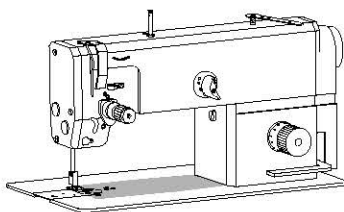
91-268 076-15

12-610 230-45

91-262 360-05

95-774 682-91

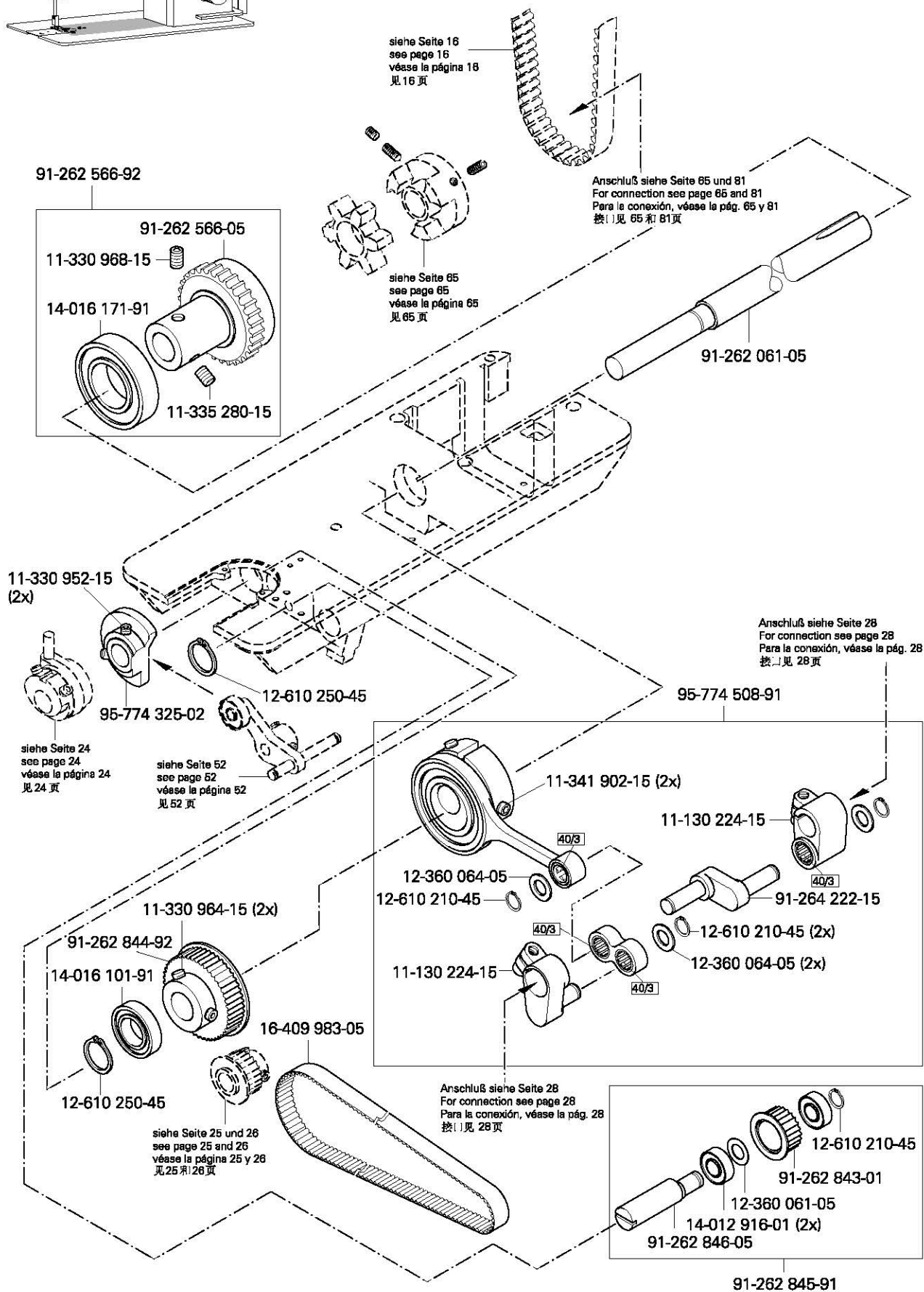
Für 1181-G; 1183-G; -900/24 siehe Seite 33 und 51
For 1181-G; 1183-G; -900/24 see page 33 and 51
Para 1181-G; 1183-G; -900/24 véase la página 33 y 51
对于 1181-G; 1183-G; -900/24 见 33 和 51 页



Grundplattenteile
Bedplate parts
Piezas del cáter
底板零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D

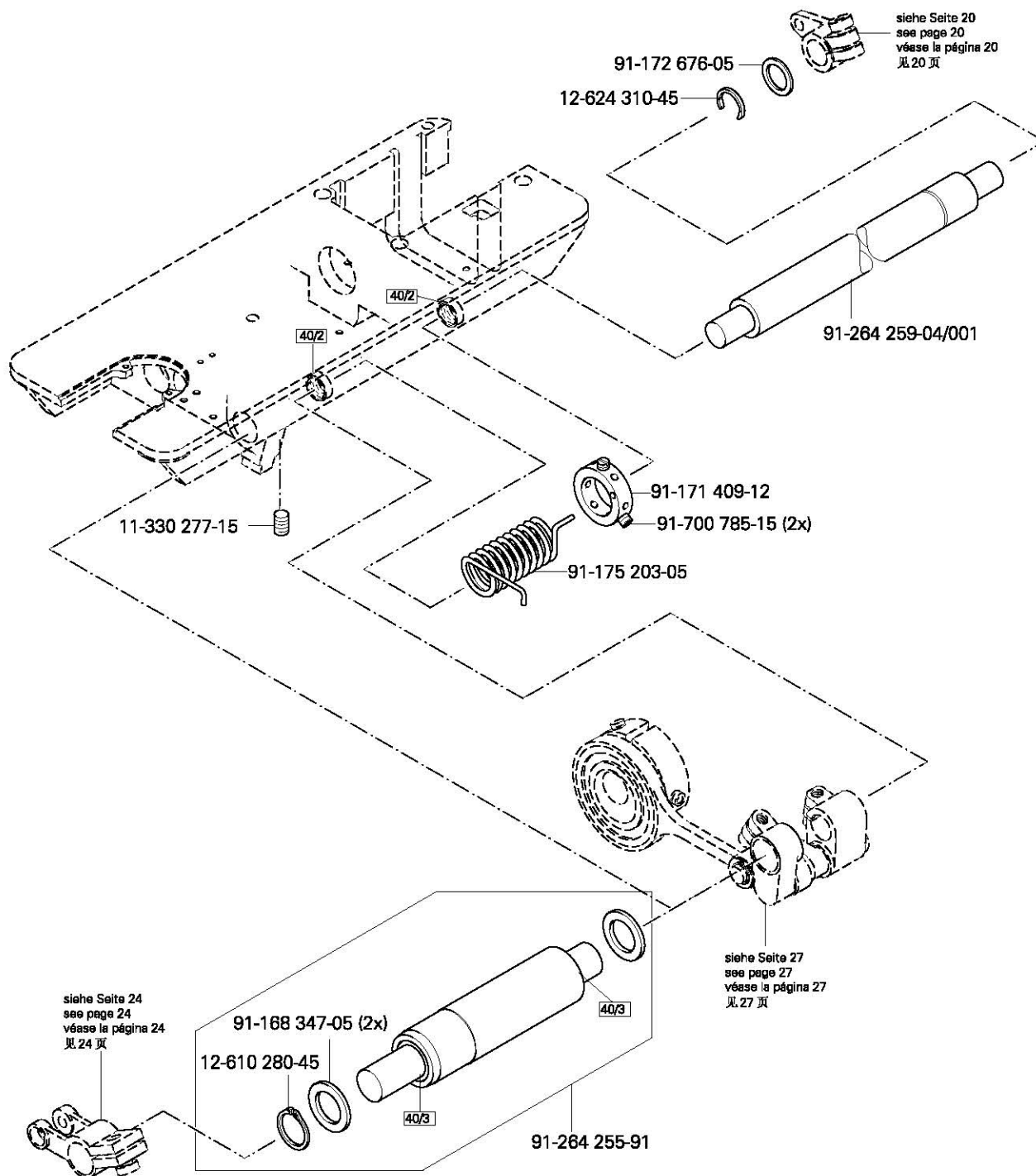
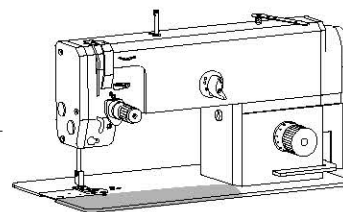
3.04

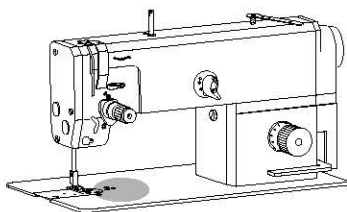


3.04

Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 1181;1181- D
PFAFF 1183;1183- D



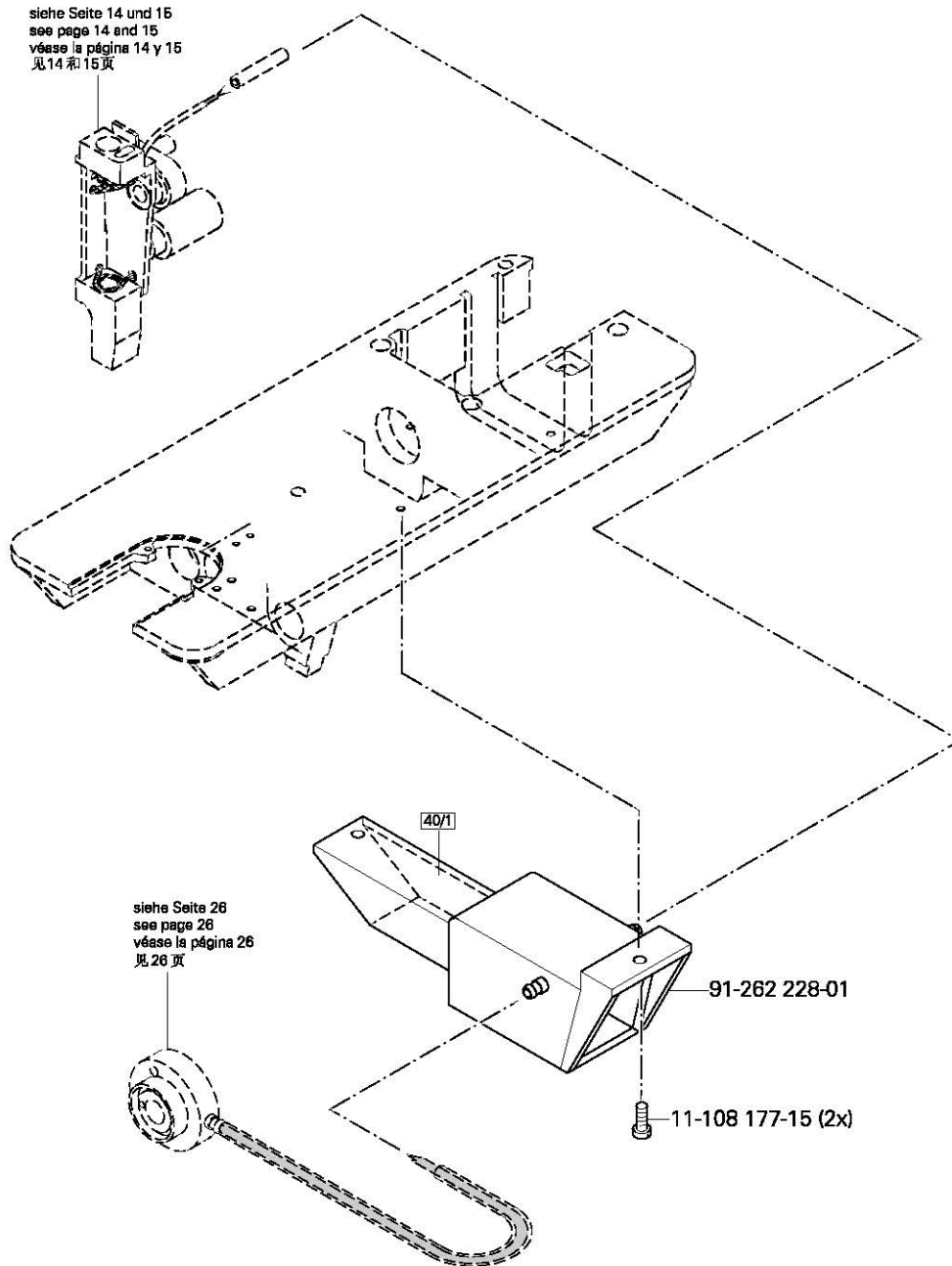


Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 1181
PFAFF 1183

3.04

siehe Seite 14 und 15
see page 14 and 15
véase la página 14 y 15
见14和15页



siehe Seite 26
see page 26
véase la página 26
见26页

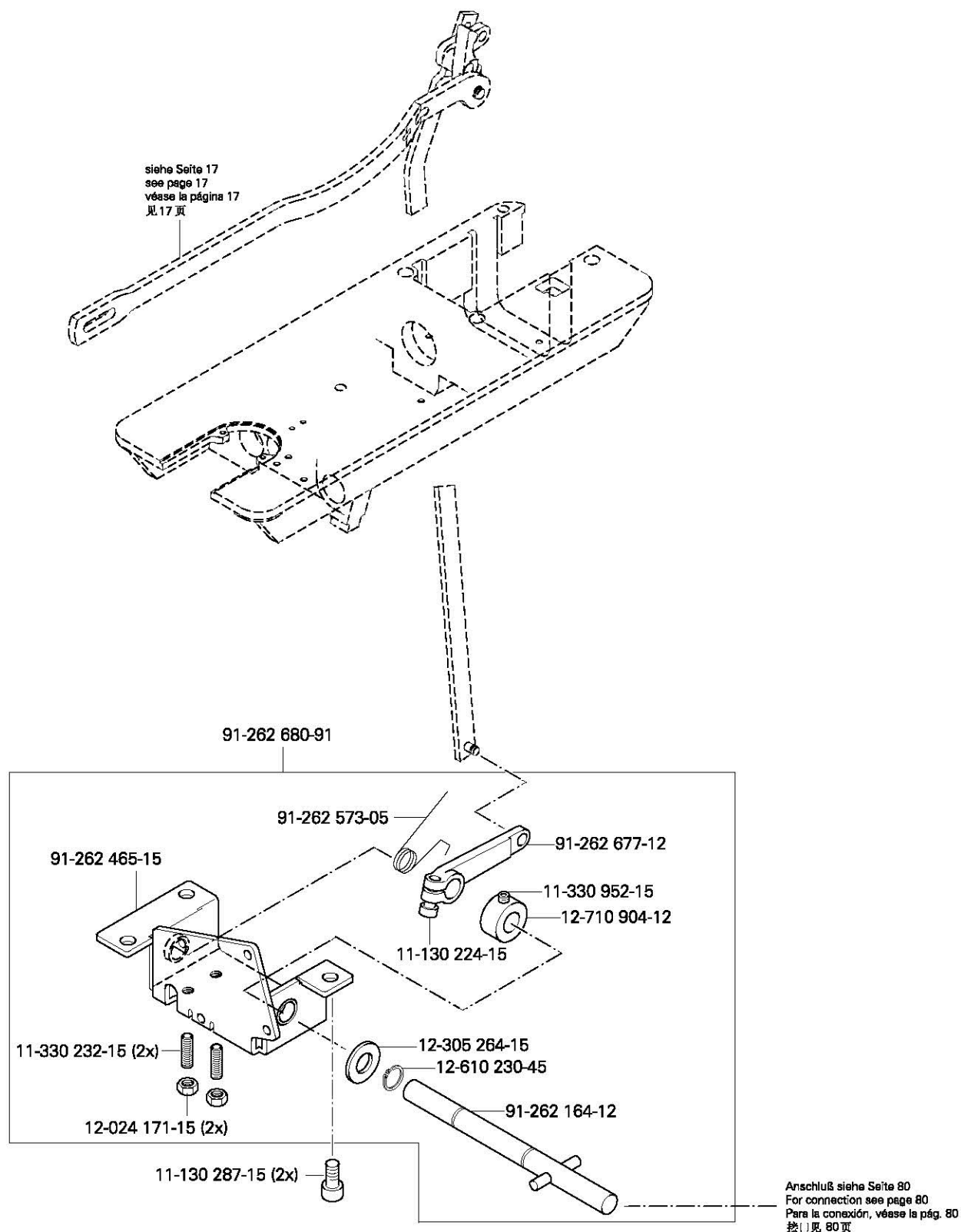
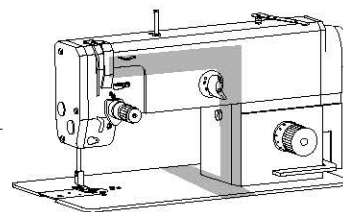


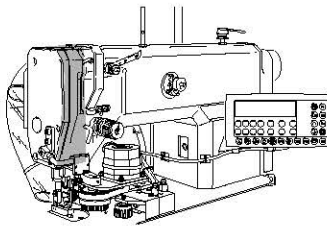
siehe Kapitel 2 Erläuterung der Schlüsselzeichen
see chapter 2 Explanation of key markings
véase el Capítulo 2 Explicación de los símbolos clave
见第2章 标记说明

3.04

Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

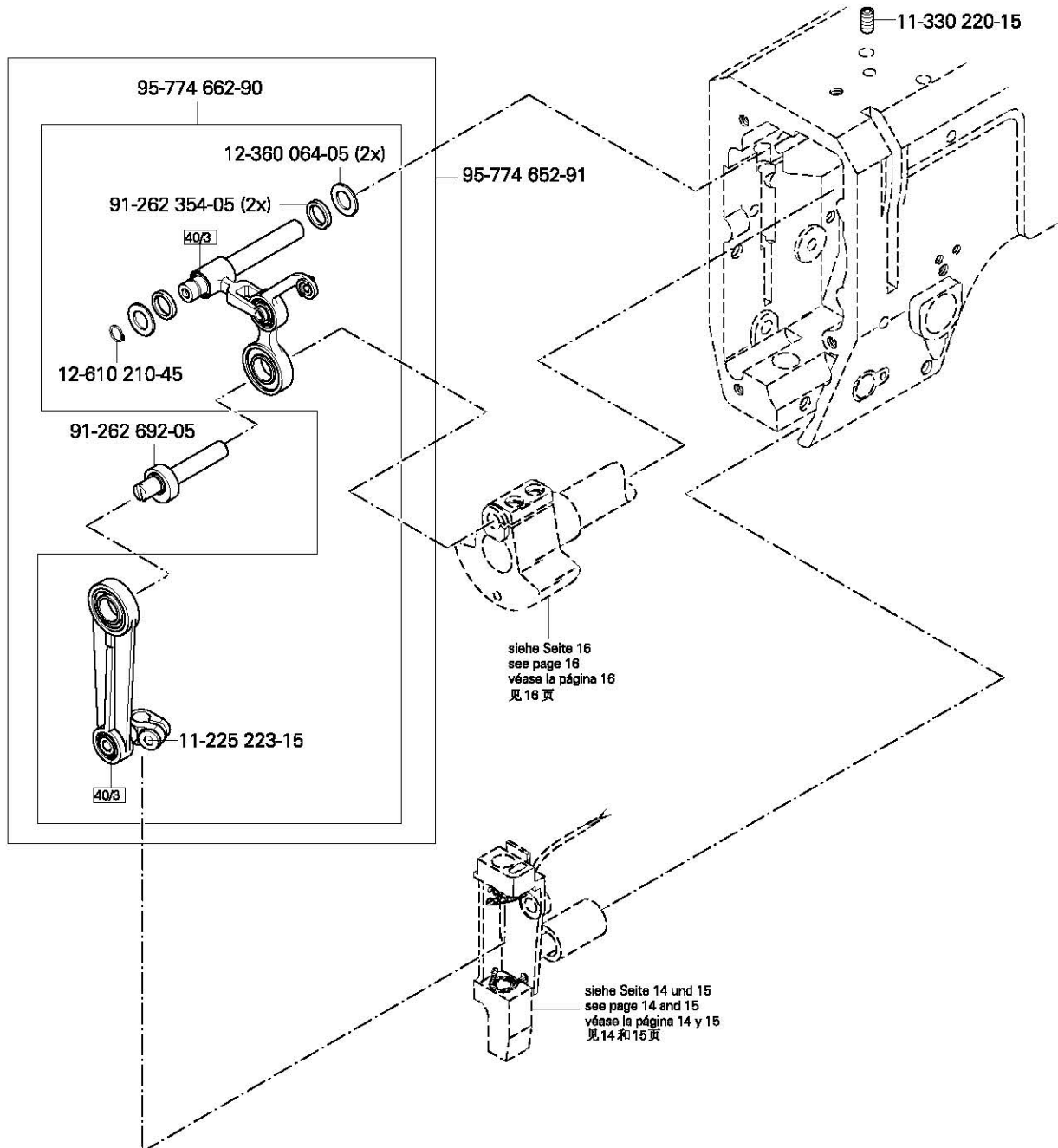
PFAFF 1181;1181- D
PFAFF 1183;1183- D

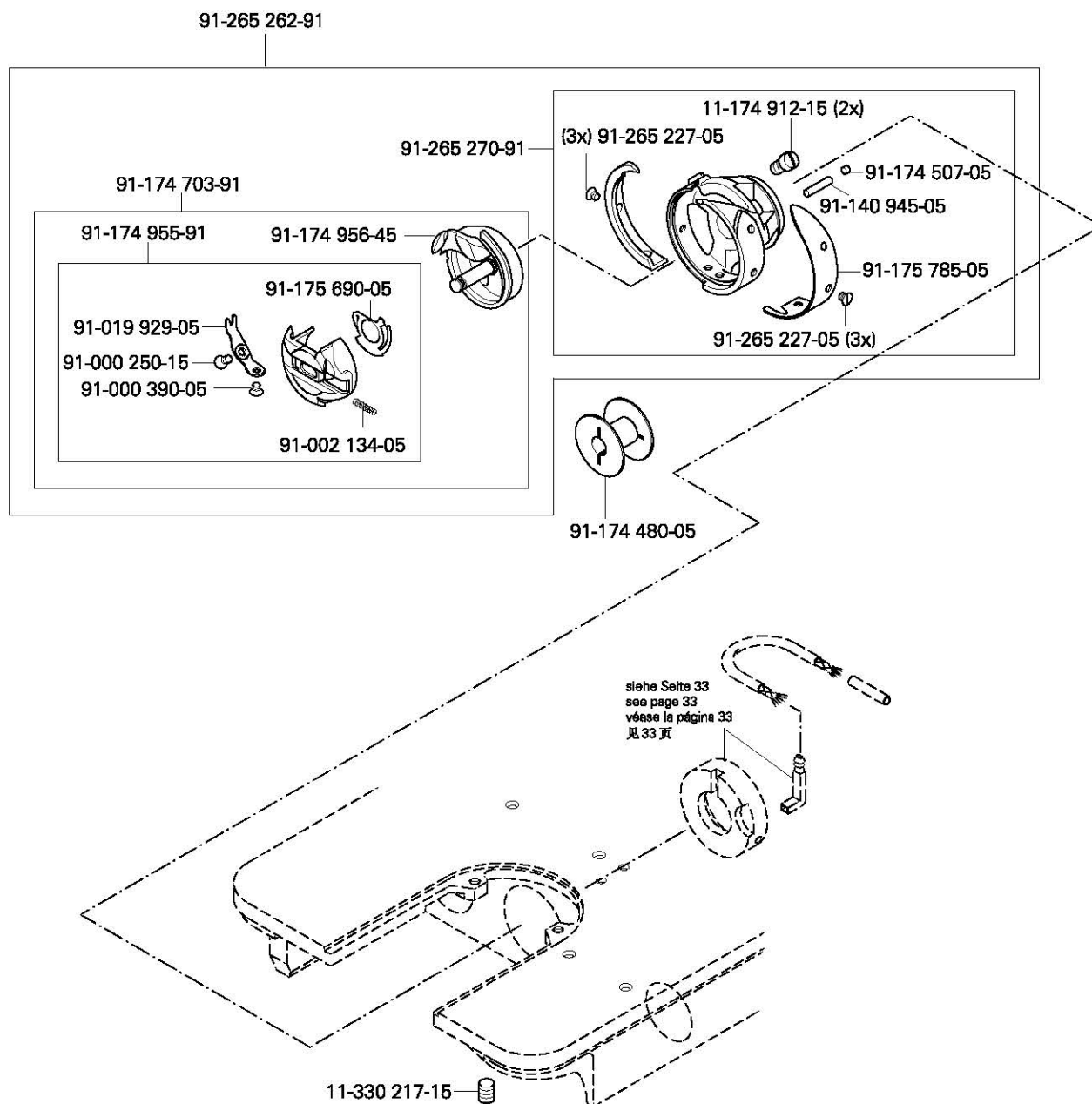
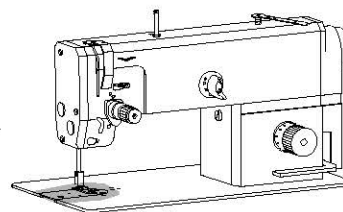


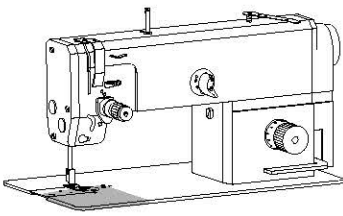


Abweichende Teile der PFAFF 1181-G;1183-G
 Different parts for PFAFF 1181-G;1183-G
 Piezas de la PFAFF 1181-G;1183-G que son diferentes
 PFAFF 1181-G;1183-G 中有差别的零件

4

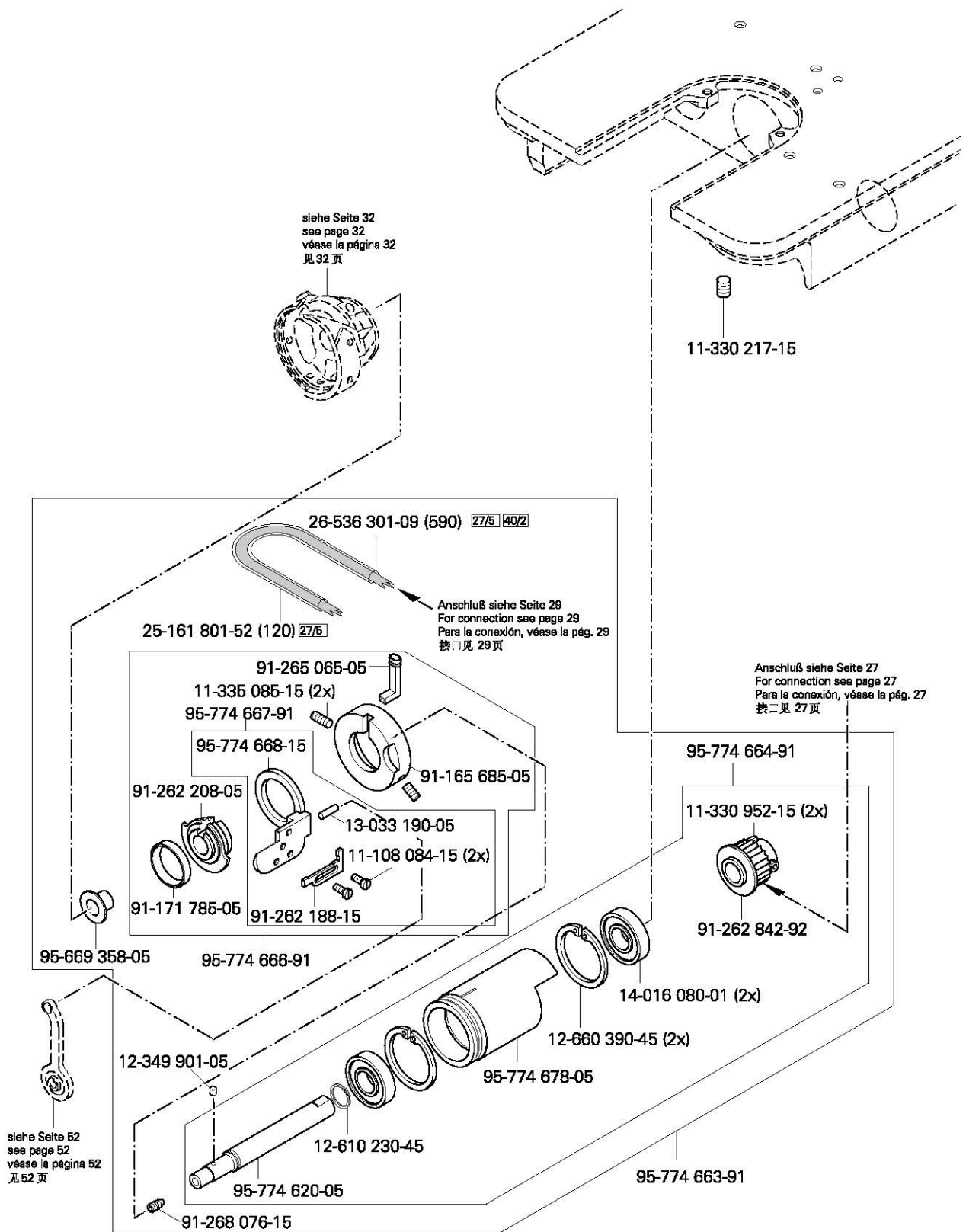


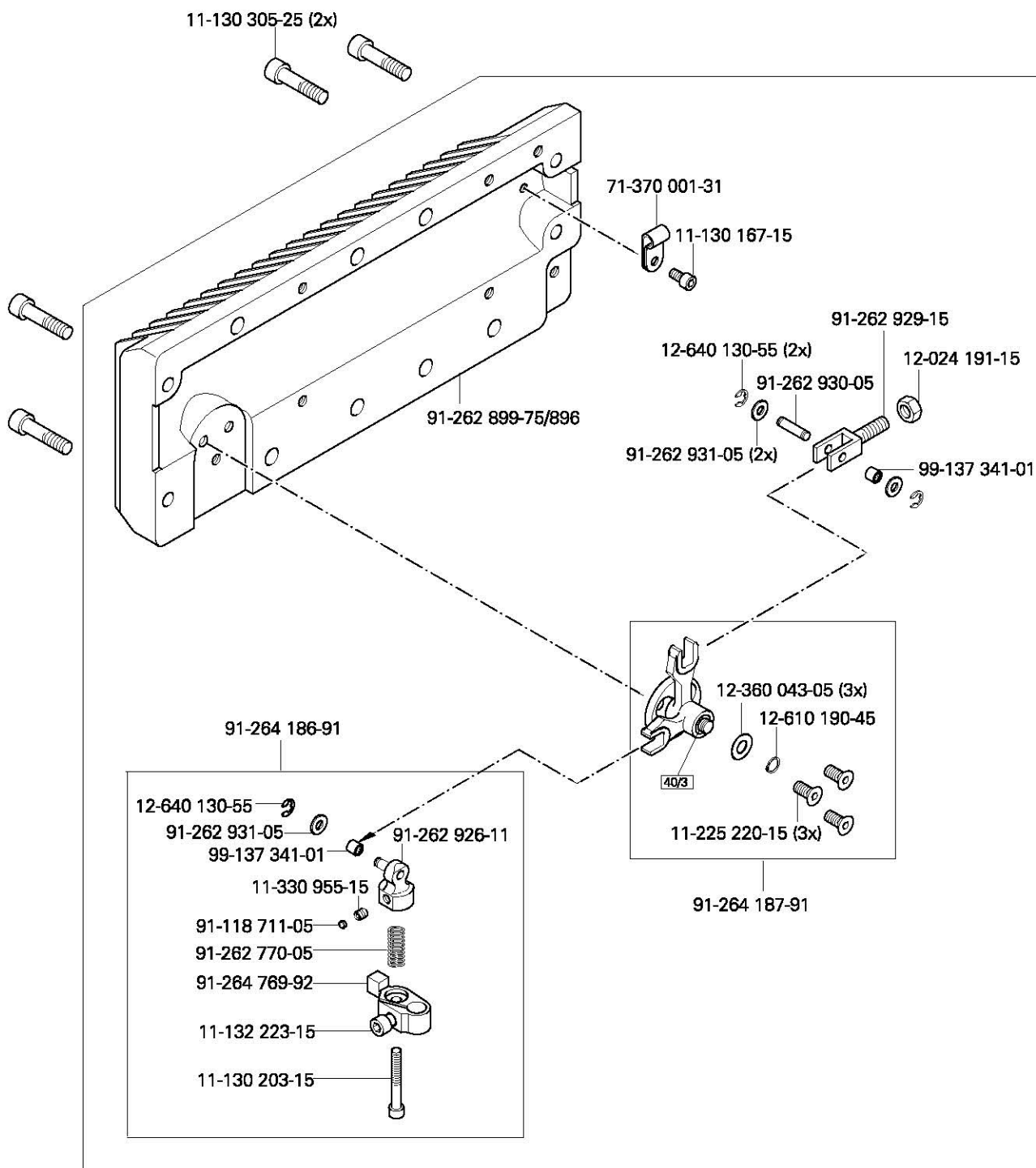
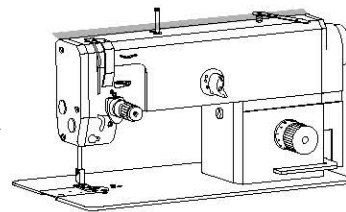


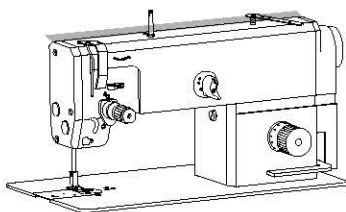


Abweichende Teile der PFAFF 1181-G;1183-G
Different parts for PFAFF 1181-G;1183-G
Piezas de la PFAFF 1181-G;1183-G que son diferentes
PFAFF 1181-G;1183-G 中有差别的零件

4





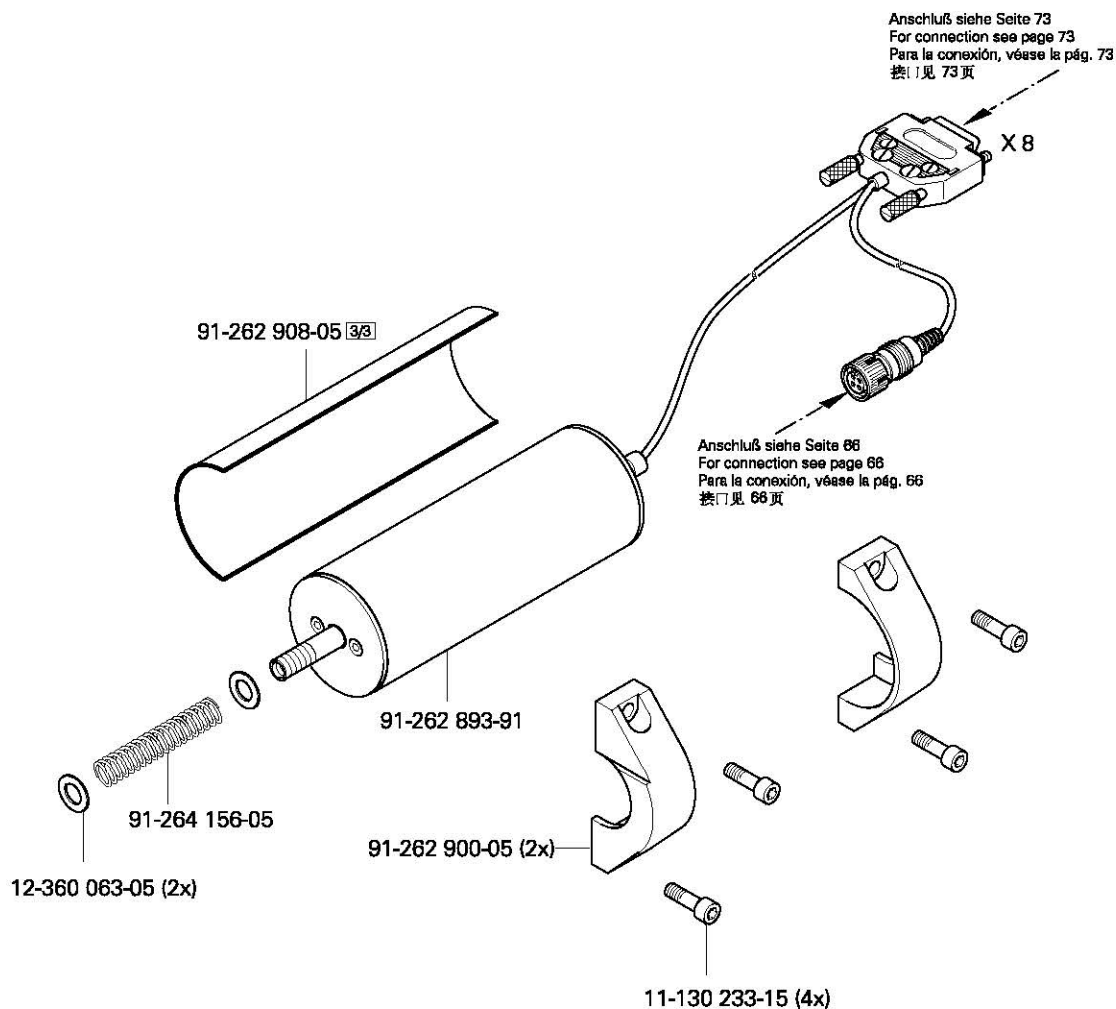


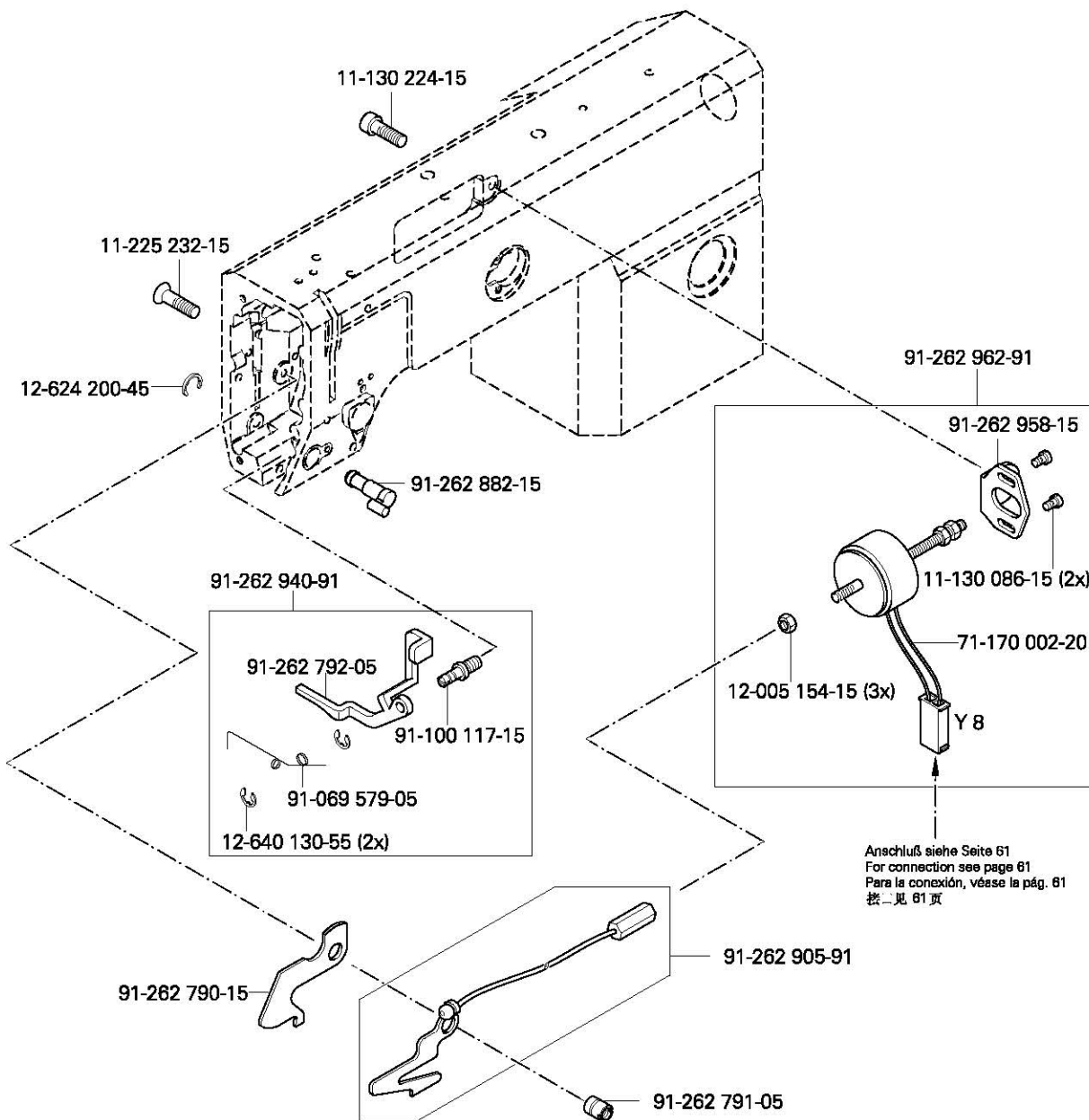
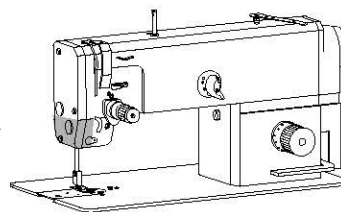
SRP
SRP
SRP
SRP

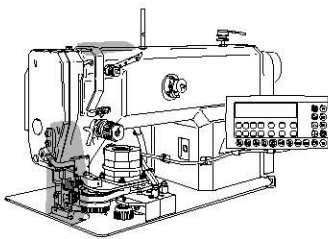
PFAFF 1181-900/24
PFAFF 1183-900/24

5

91-264 189-71/896

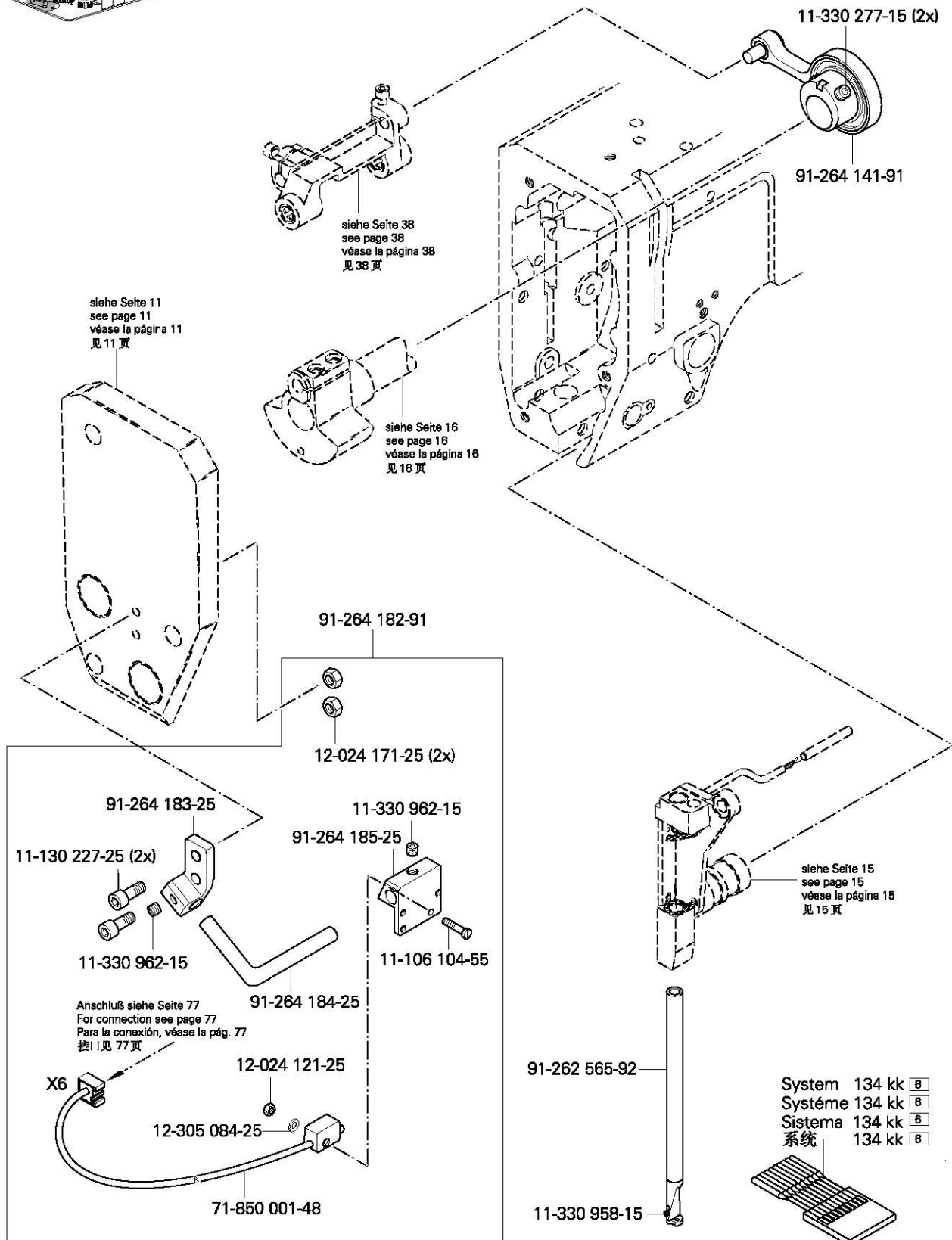






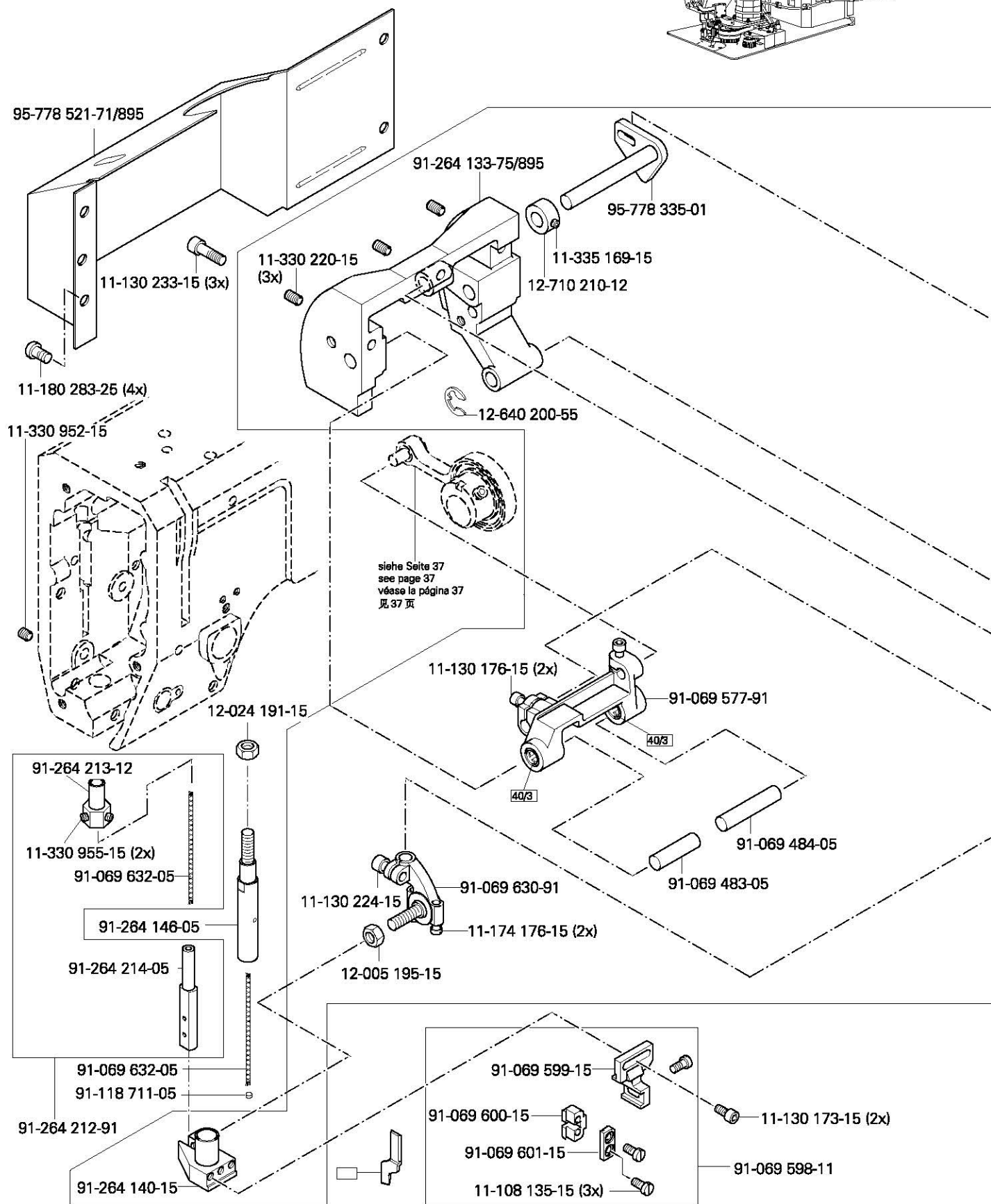
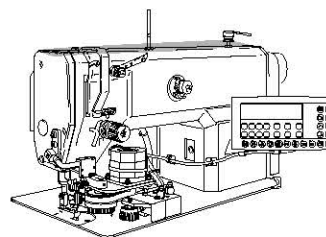
Abweichende Teile der PFAFF 3511-2/01
Different parts for PFAFF 3511-2/01
Piezas de la PFAFF 3511-2/01 que son diferentes
PFAFF 3511-2/01 中有差别的零件

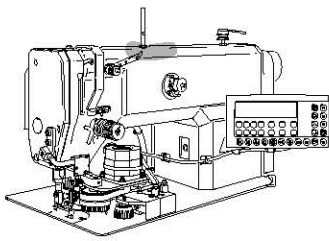
6



□ siehe Kapitel 2 Erläuterung der Schlüsselzeichen
see chapter 2 Explanation of key markings
véase el capítulo 2 Explicación de los signos clave
见第 2 章 符号说明

(die sonstigen Teile wie in Register 3.01 bis 3.04)
(for all other parts see Sections 3.01 to 3.04)
(les autres pièces comme dans les registres 3.01 à 3.04)
(其他零件如 3.01 至 3.04 页中所列)

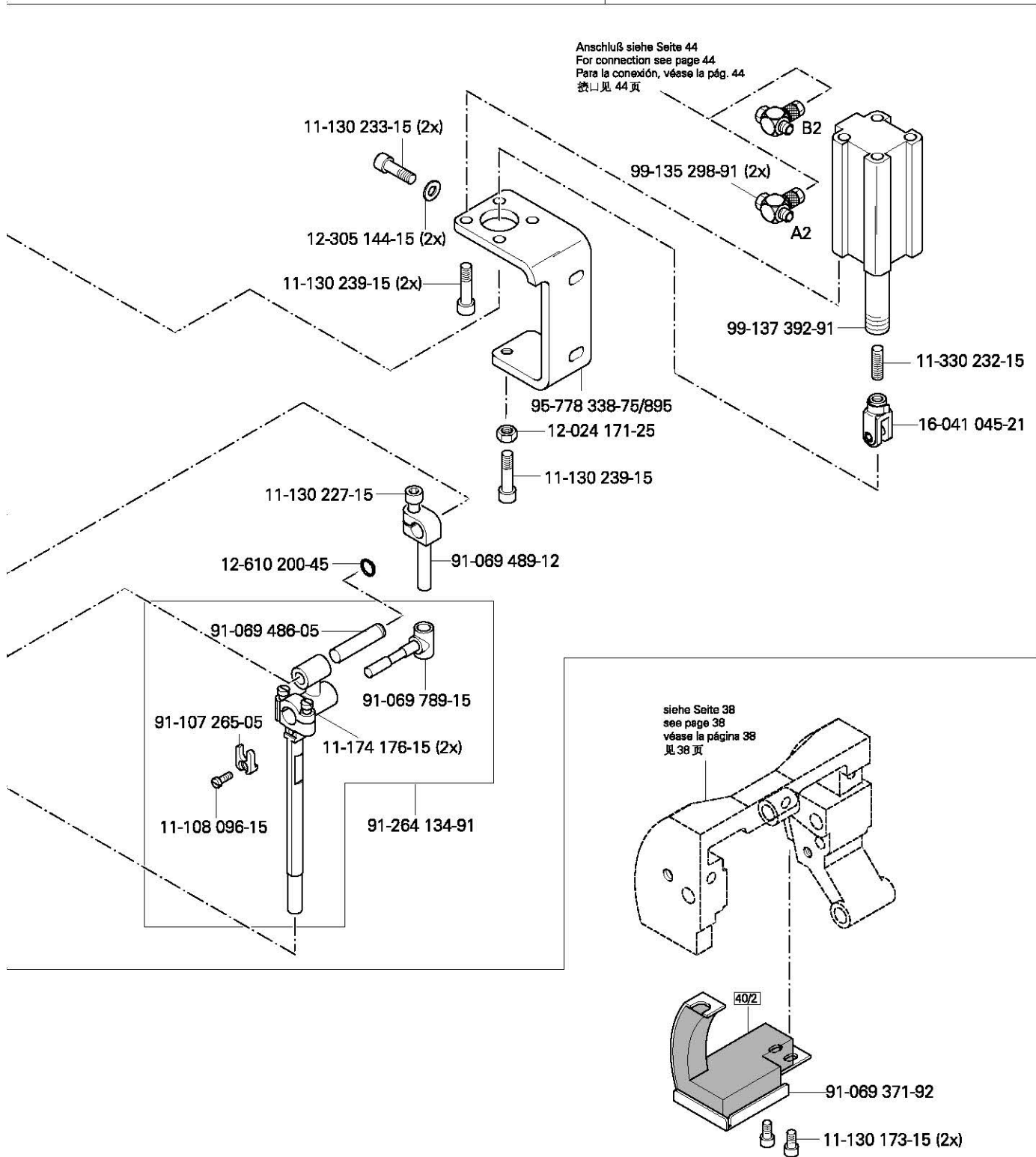


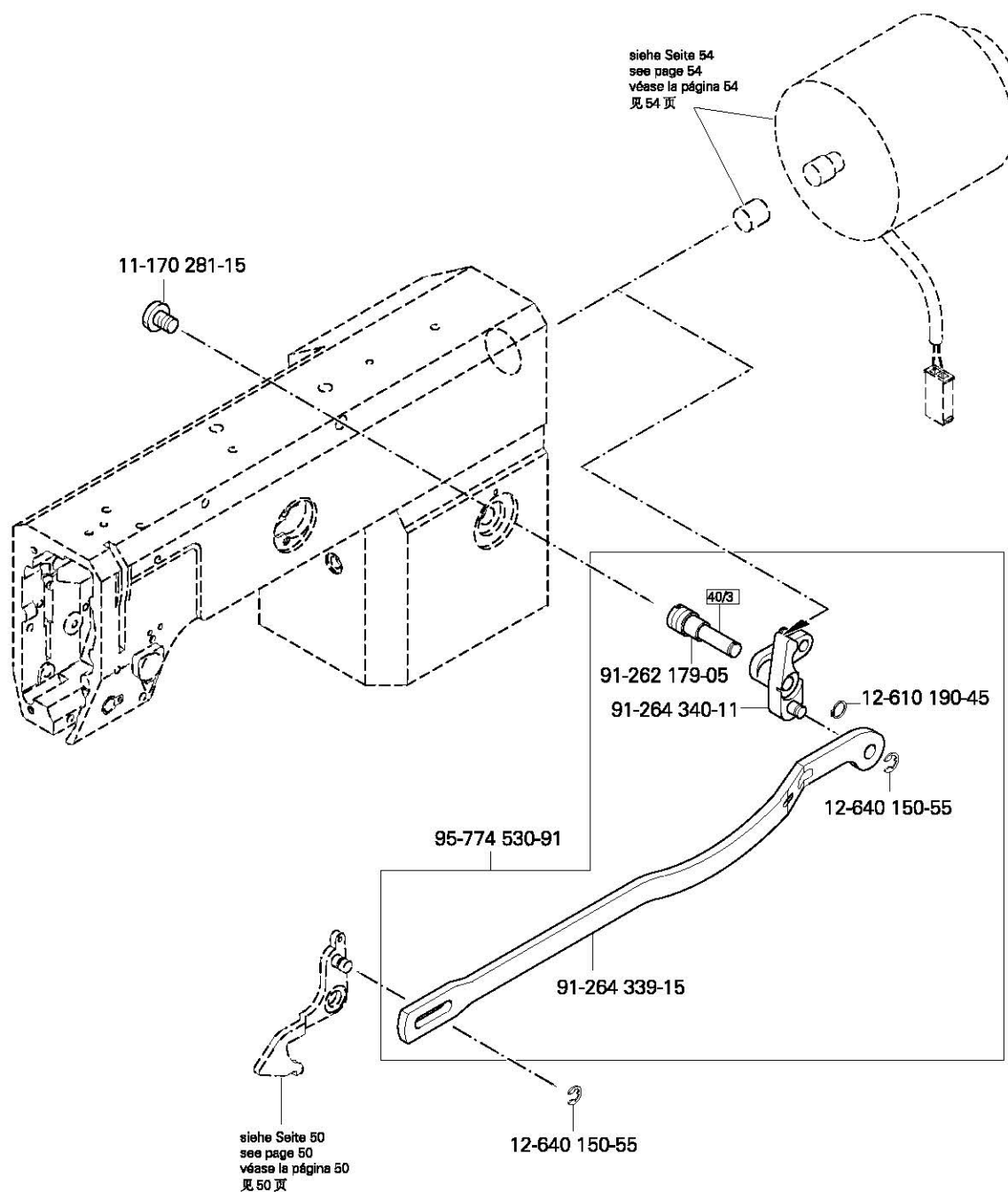
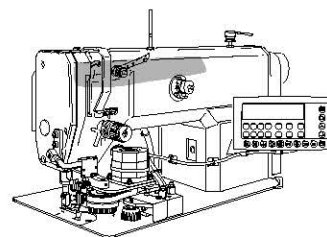


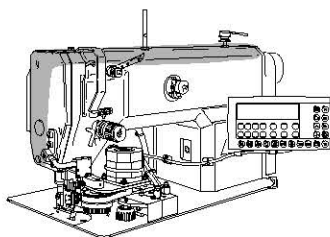
Abweichende Teile der PFAFF 3511-2/01
Different parts for PFAFF 3511-2/01
Piezas de la PFAFF 3511-2/01 que son diferentes
PFAFF 3511-2/01 中有差别的零件

6

95-778 514-70/895

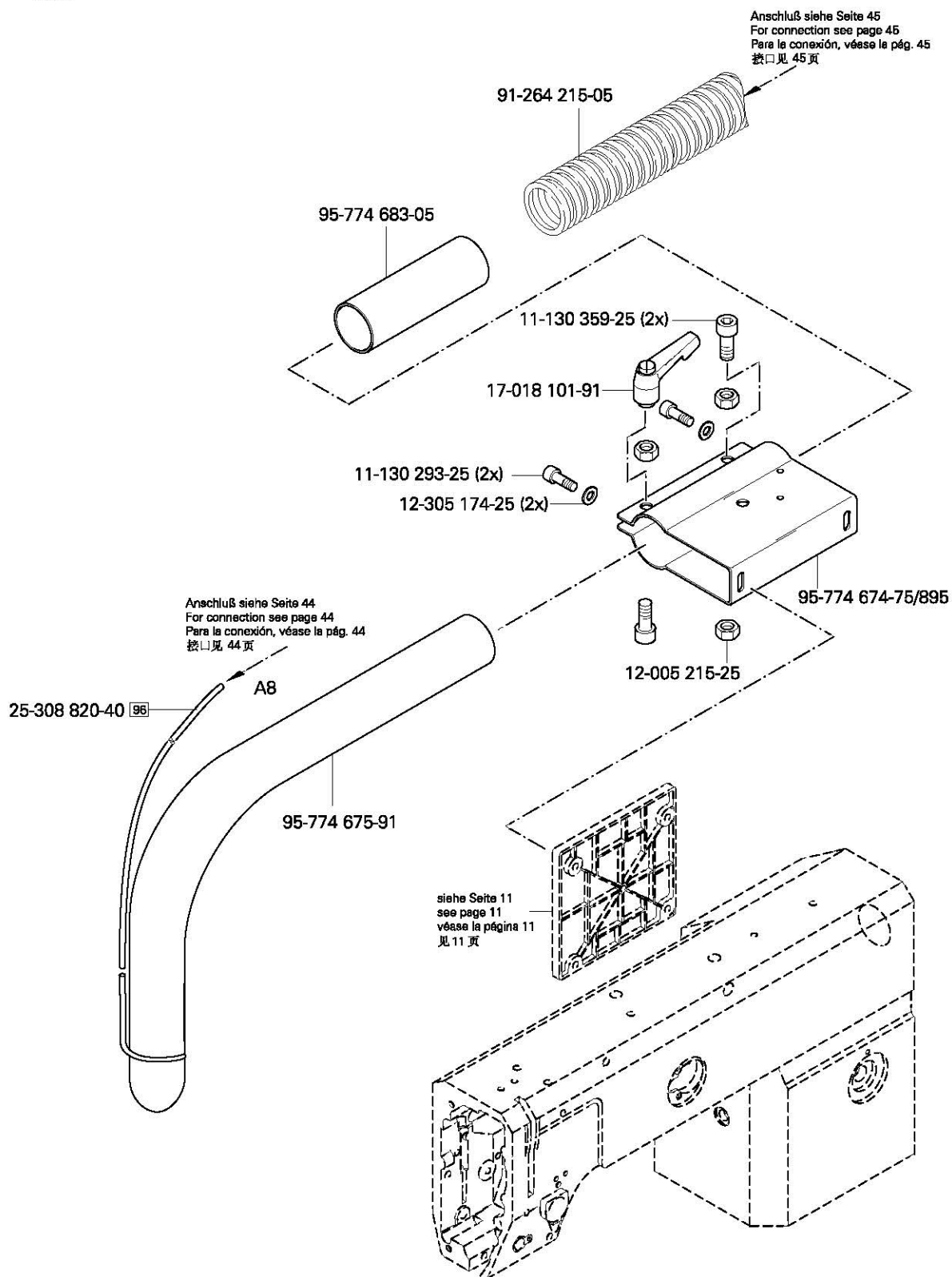


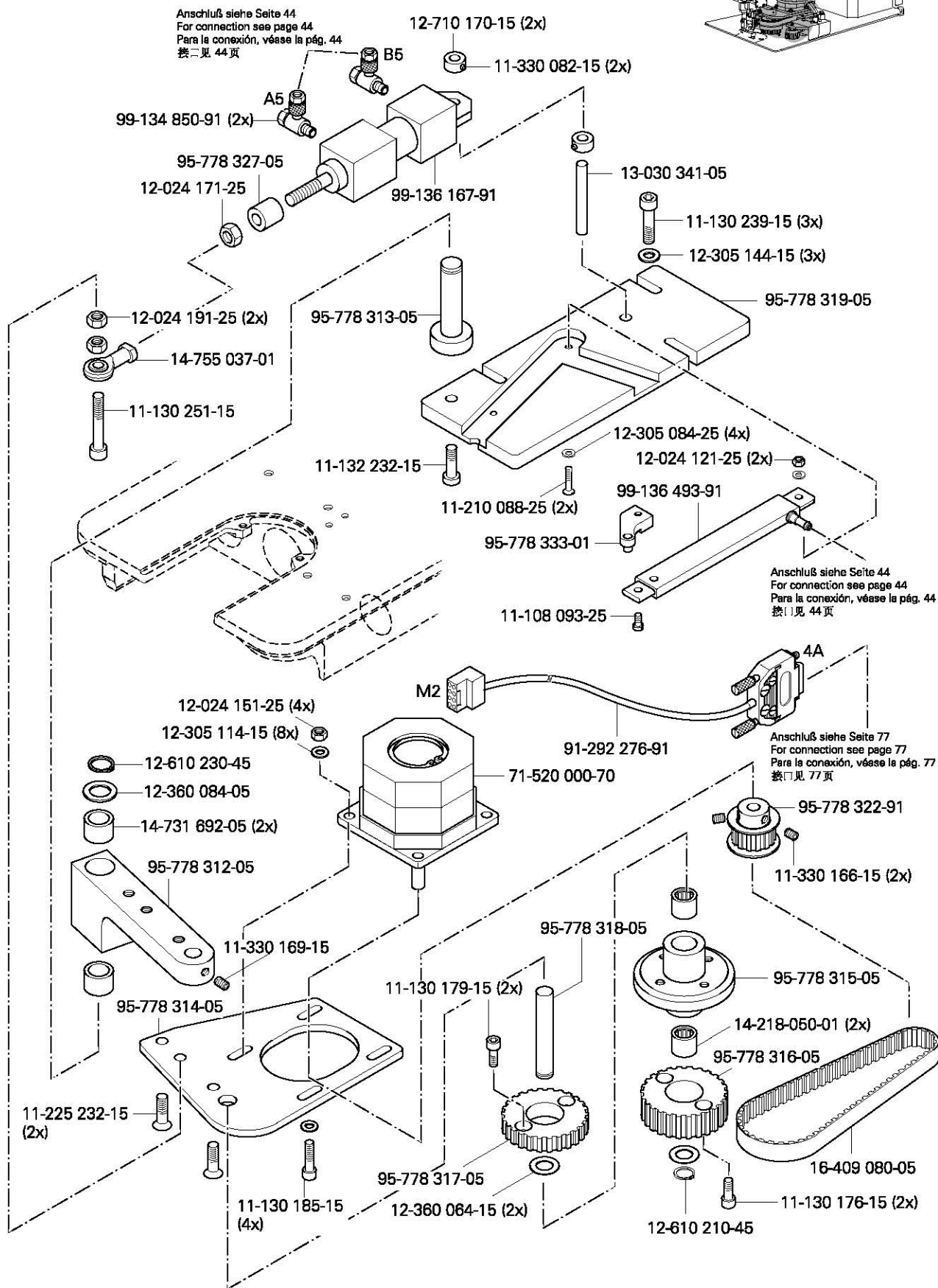
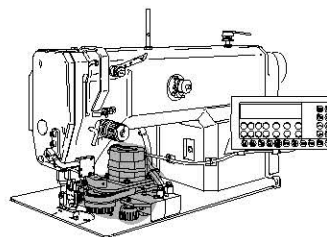


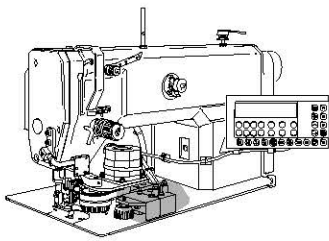


Abweichende Teile der PFAFF 3511-2/01
Different parts for PFAFF 3511-2/01
Piezas de la PFAFF 3511-2/01 que son diferentes
PFAFF 3511-2/01 中有差别的零件

6

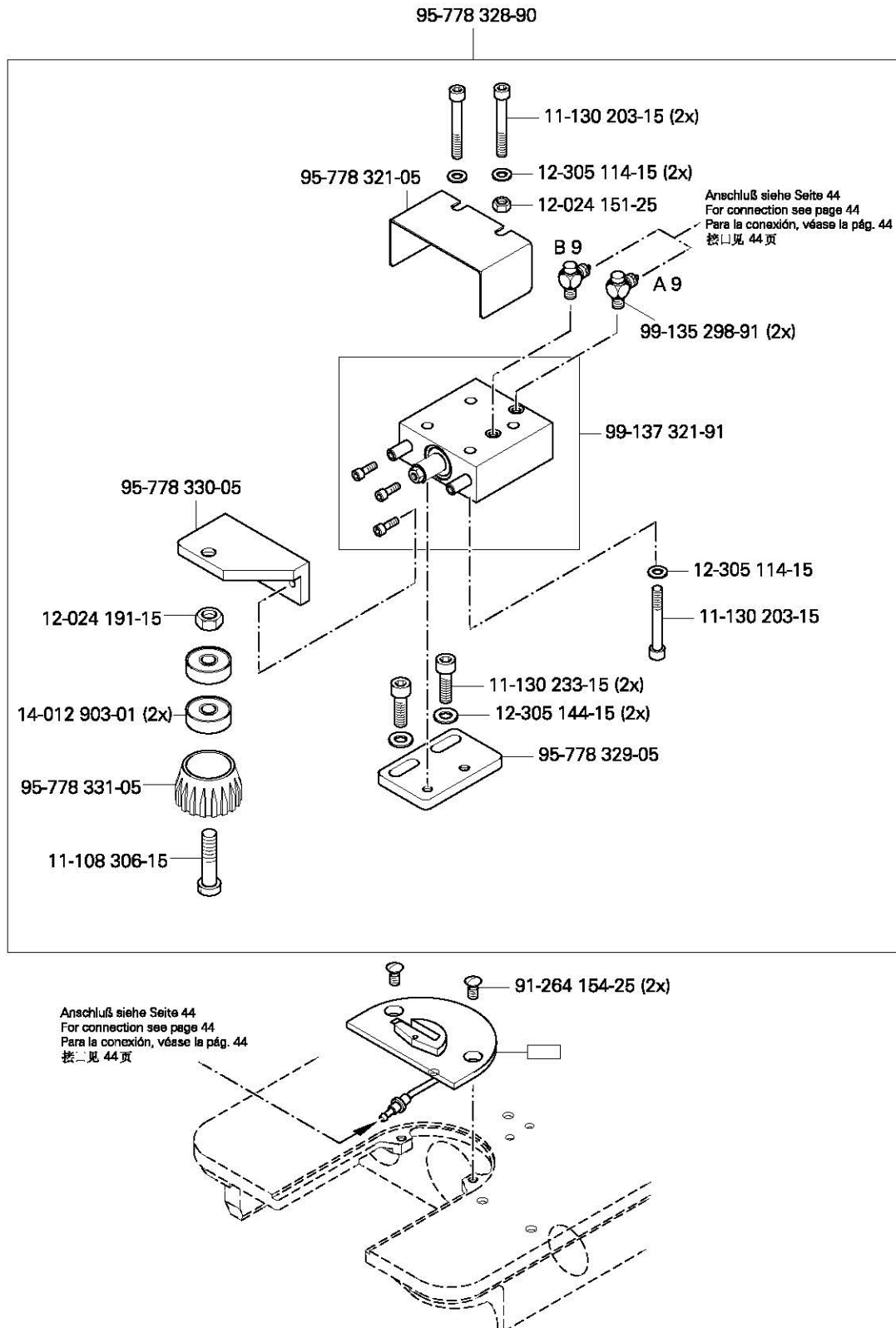


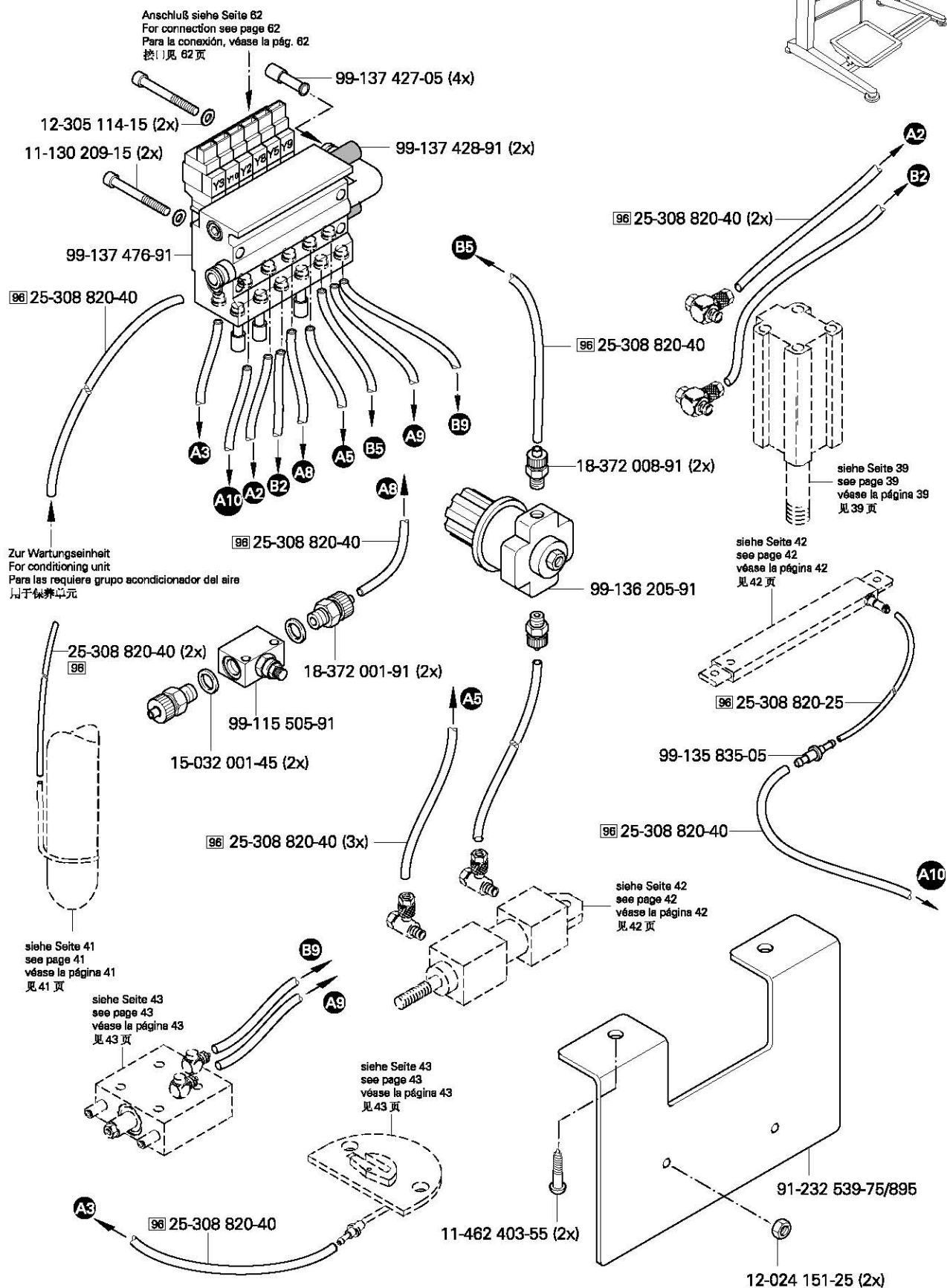
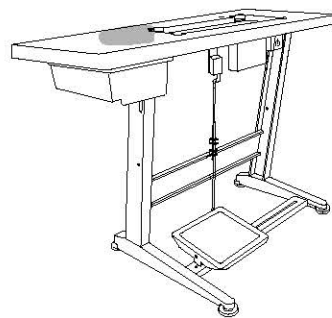


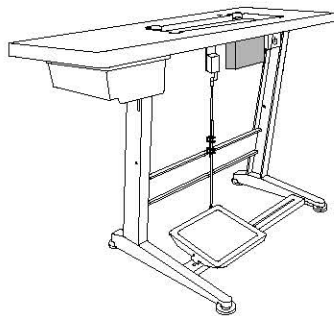


Abweichende Teile der PFAFF 3511-2/01
Different parts for PFAFF 3511-2/01
Piezas de la PFAFF 3511-2/01 que son diferentes
PFAFF 3511-2/01 中有差别的零件

6

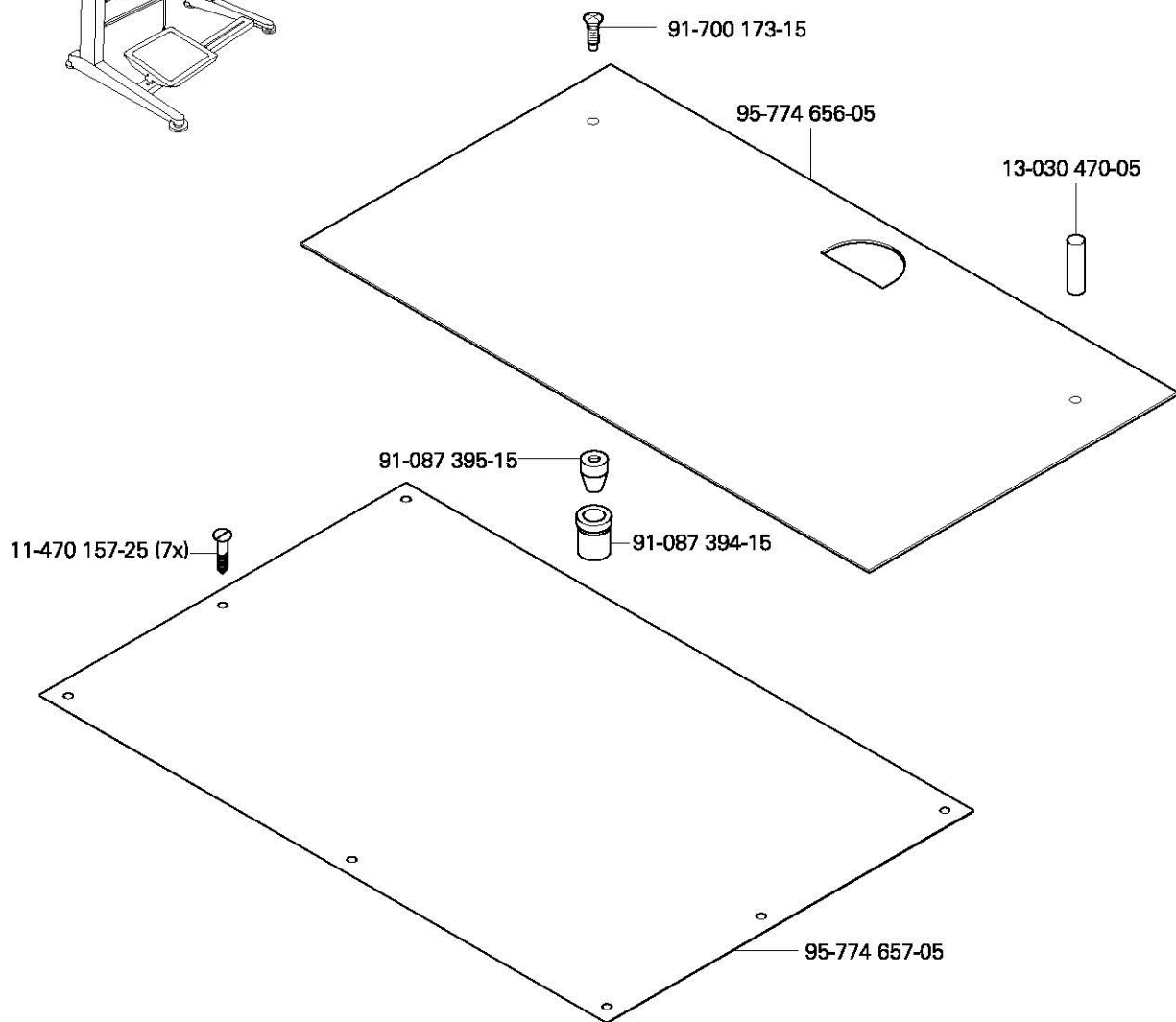




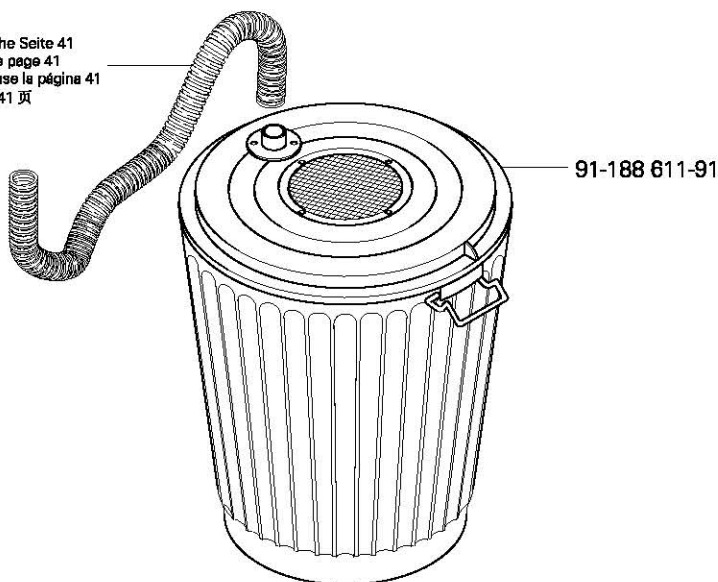


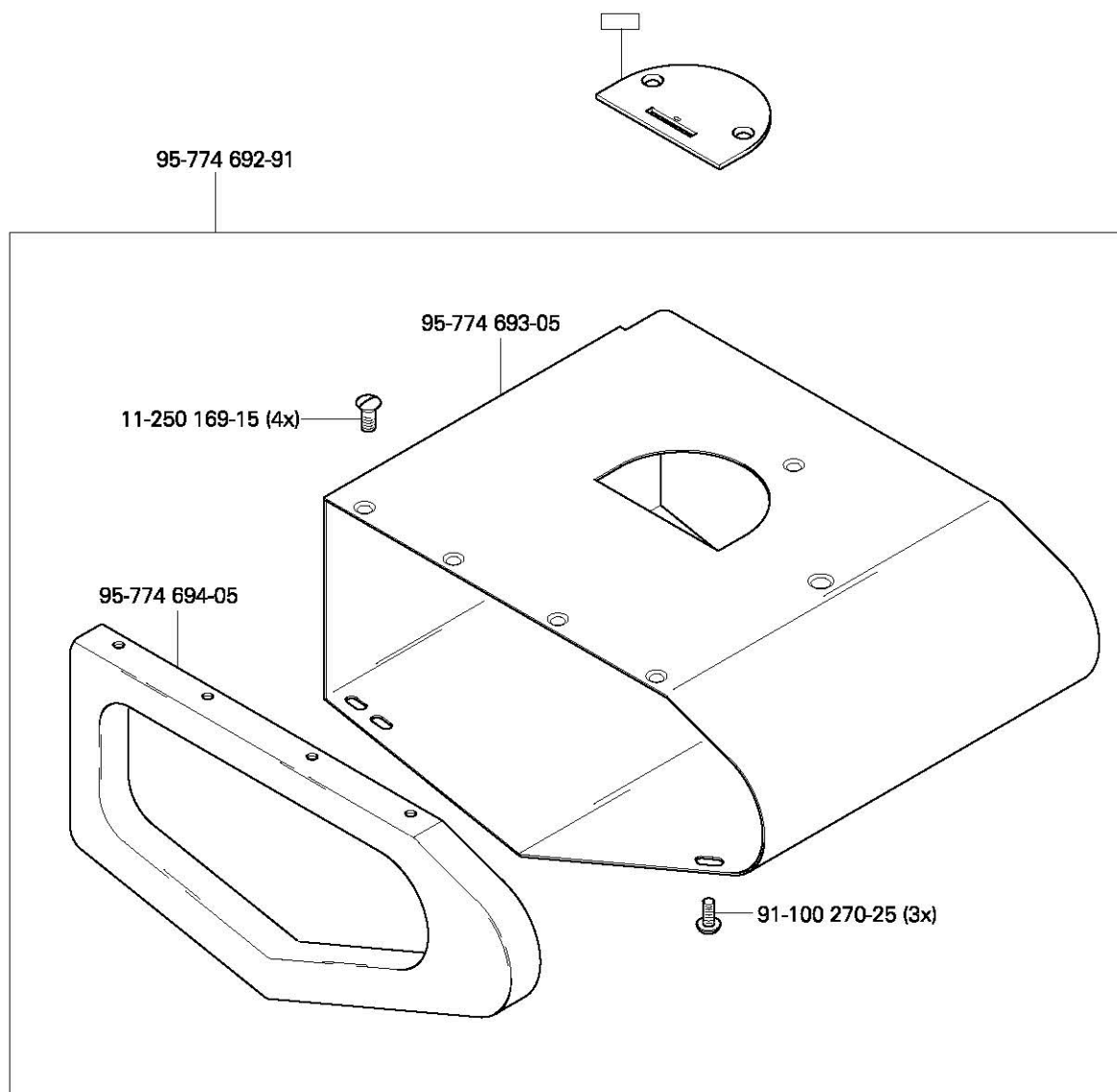
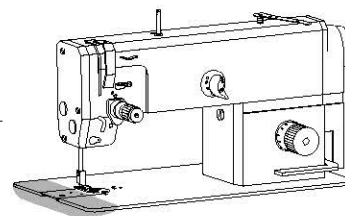
Abweichende Teile der PFAFF 3511-2/01
 Different parts for PFAFF 3511-2/01
 Piezas de la PFAFF 3511-2/01 que son diferentes
 PFAFF 3511-2/01 中有差别的零件

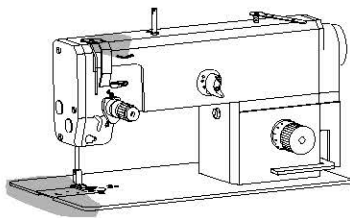
6



siehe Seite 41
 see page 41
 véase la página 41
 见 41 页



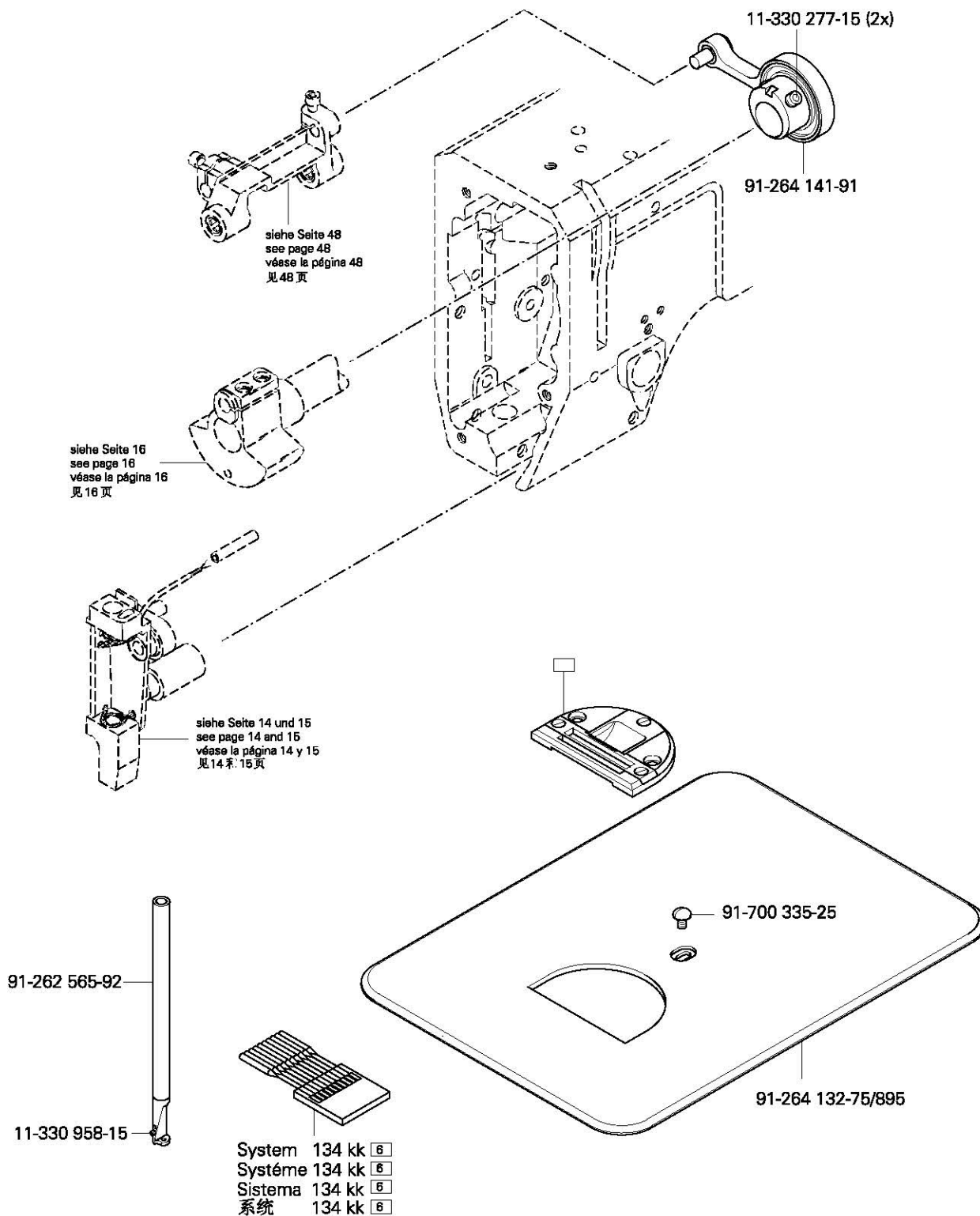


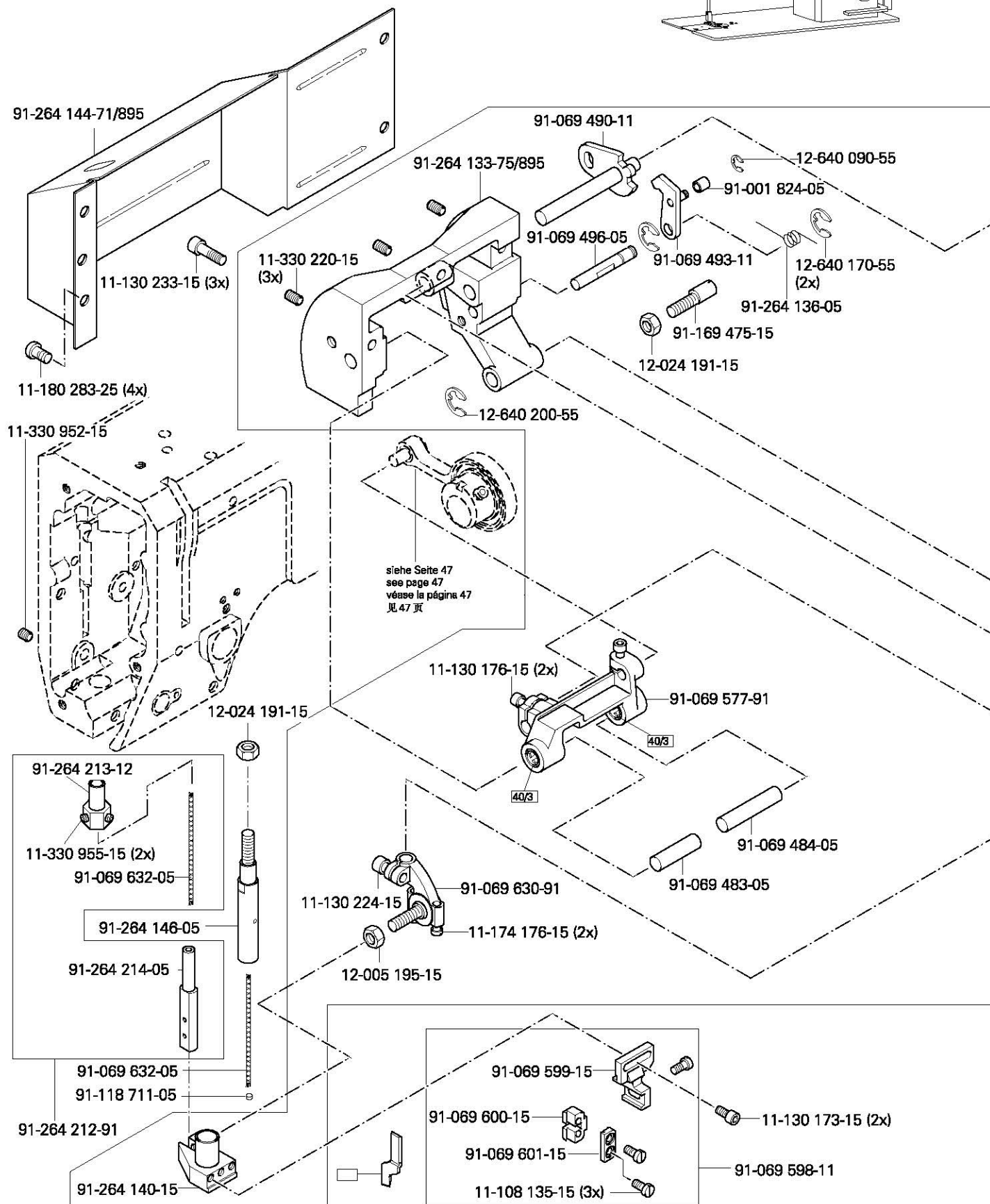
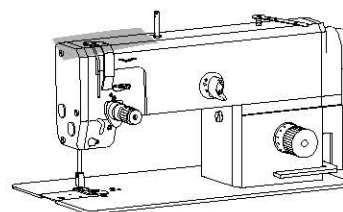


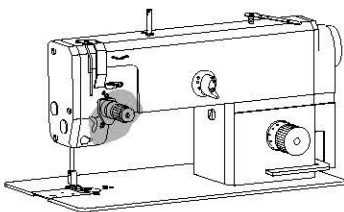
Kanten-Beschneideeinrichtung (-731/01)
Edge trimmer (-731/01)
Recortador (-731/01)
切边器 (-731/01)

PFAFF 1181
PFAFF 1183

8







Kanten-Beschneideeinrichtung (-731/01)

Edge trimmer (-731/01)

Recortador (-731/01)

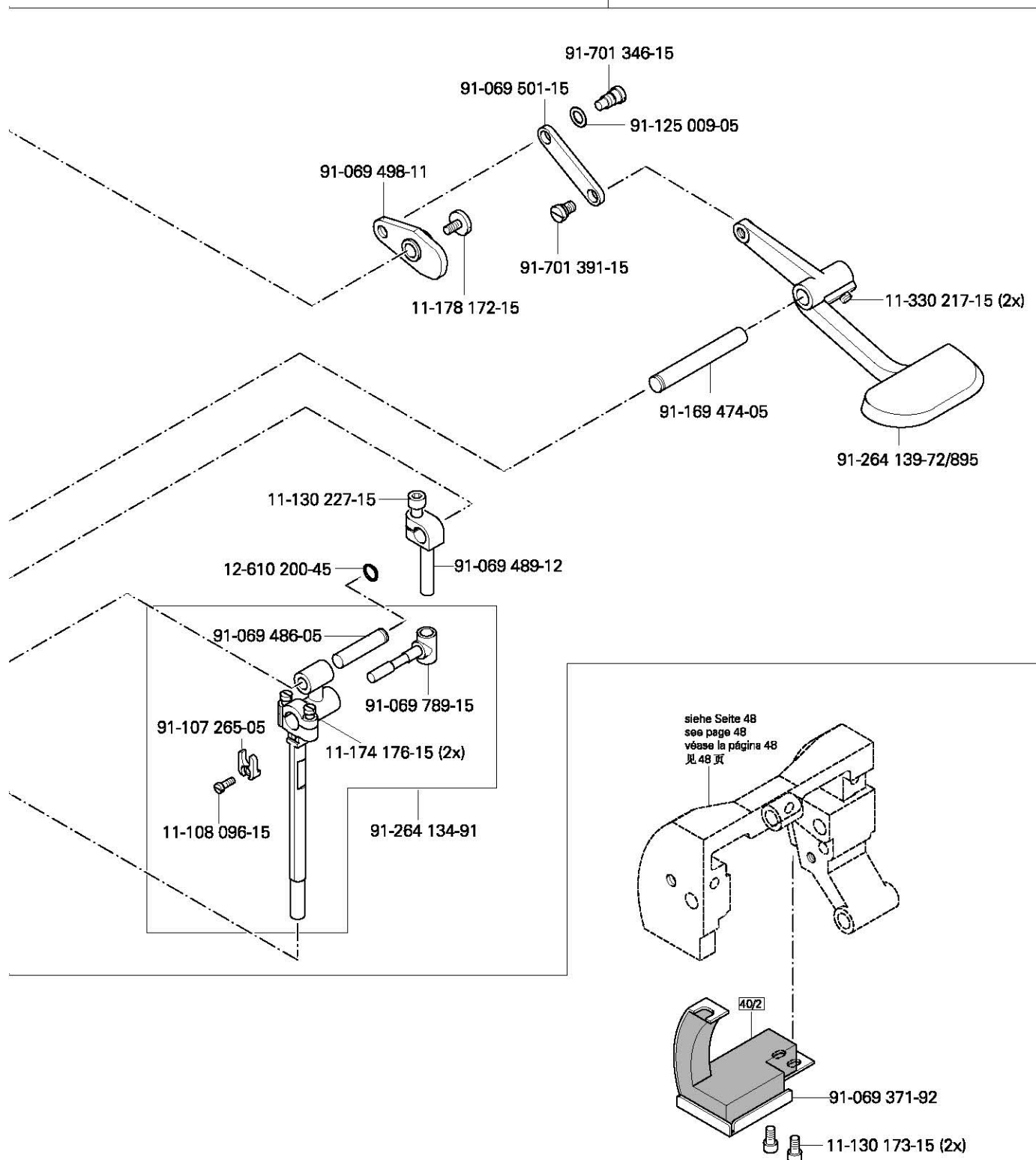
切边器 (-731/01)

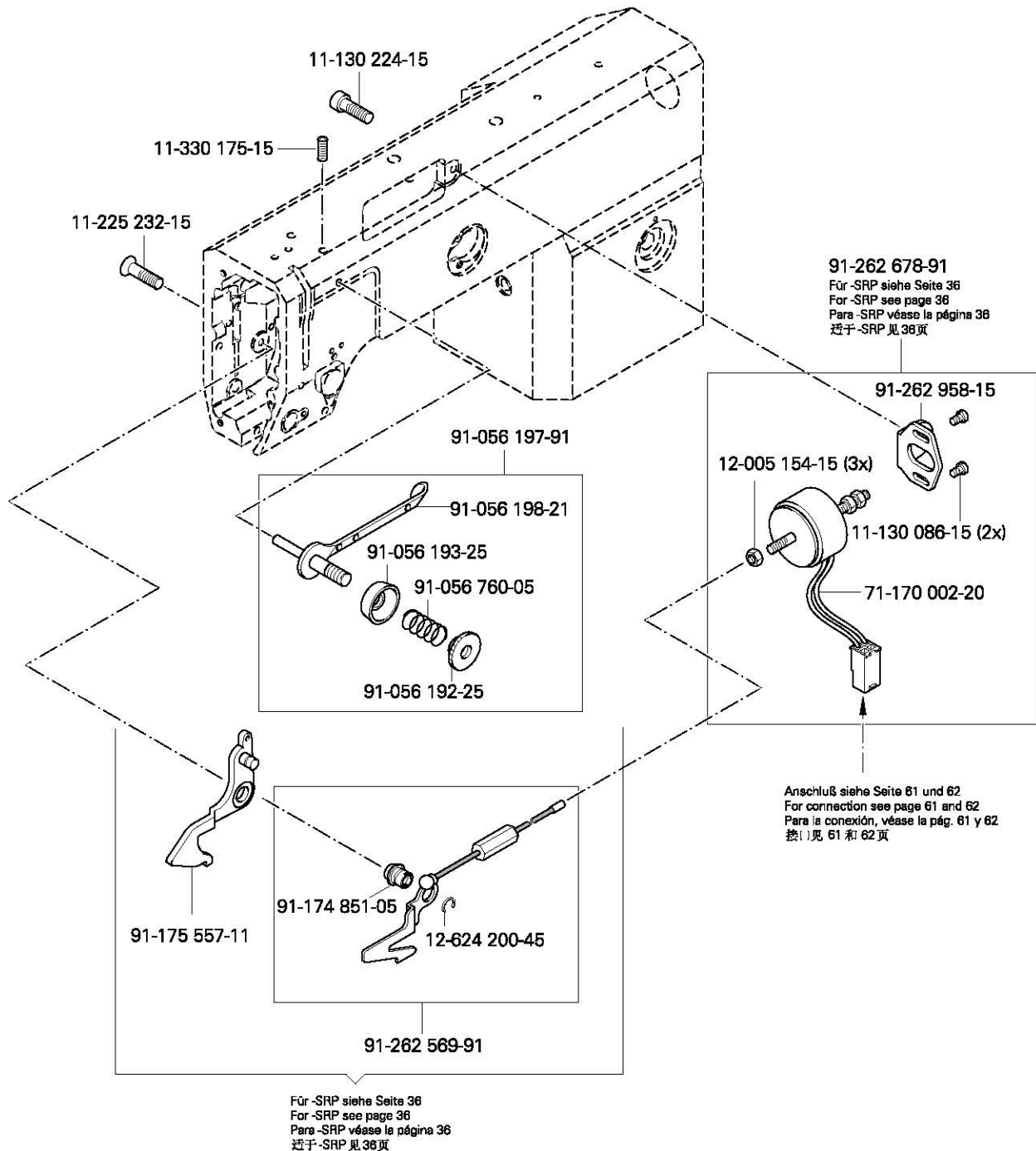
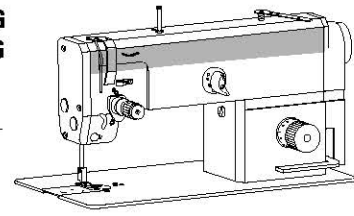
PFAFF 1181

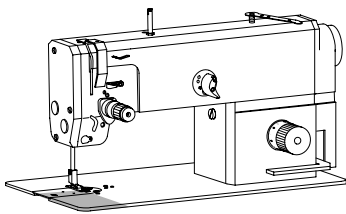
PFAFF 1183

8

91-264 147-71/895



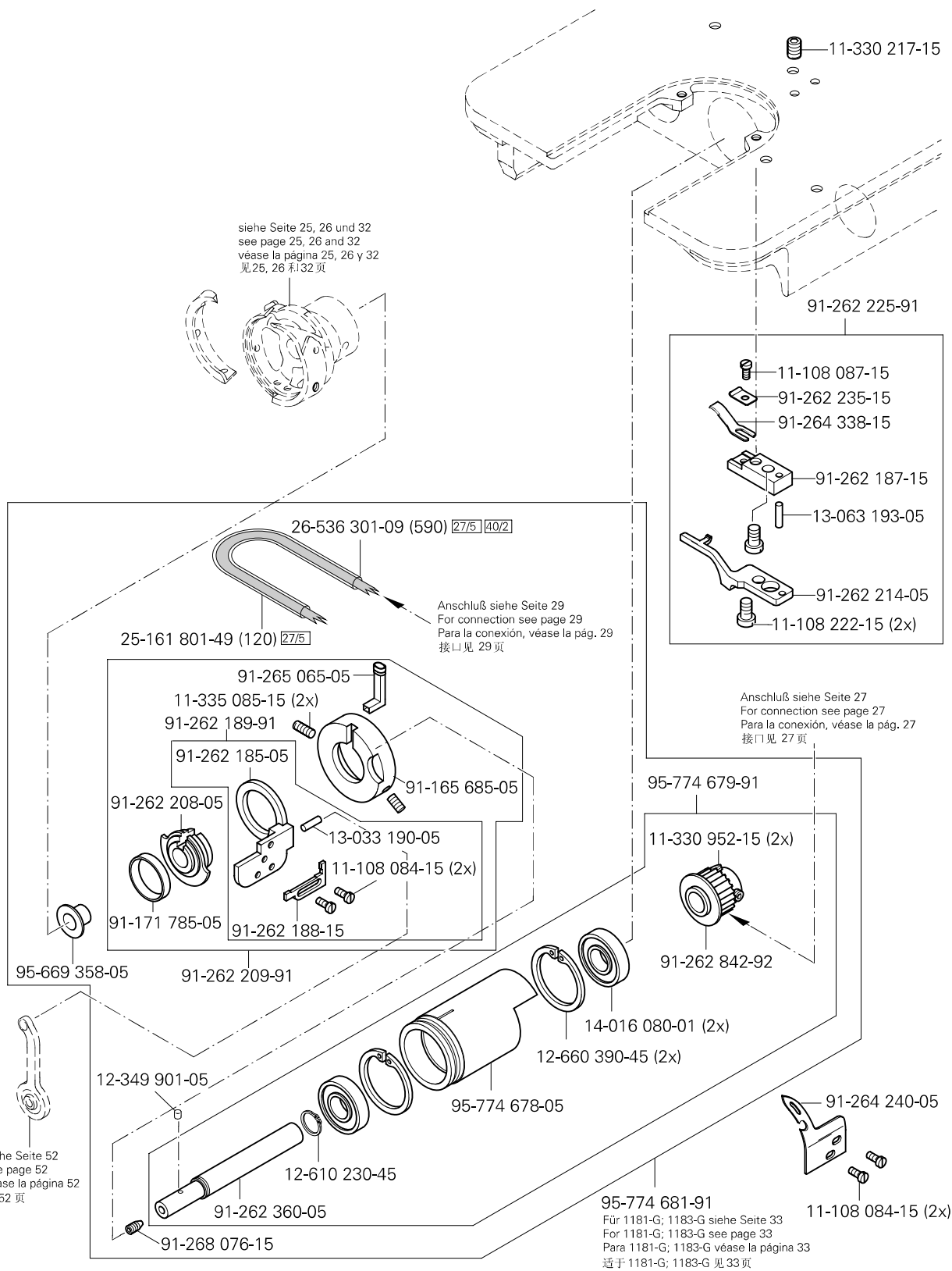


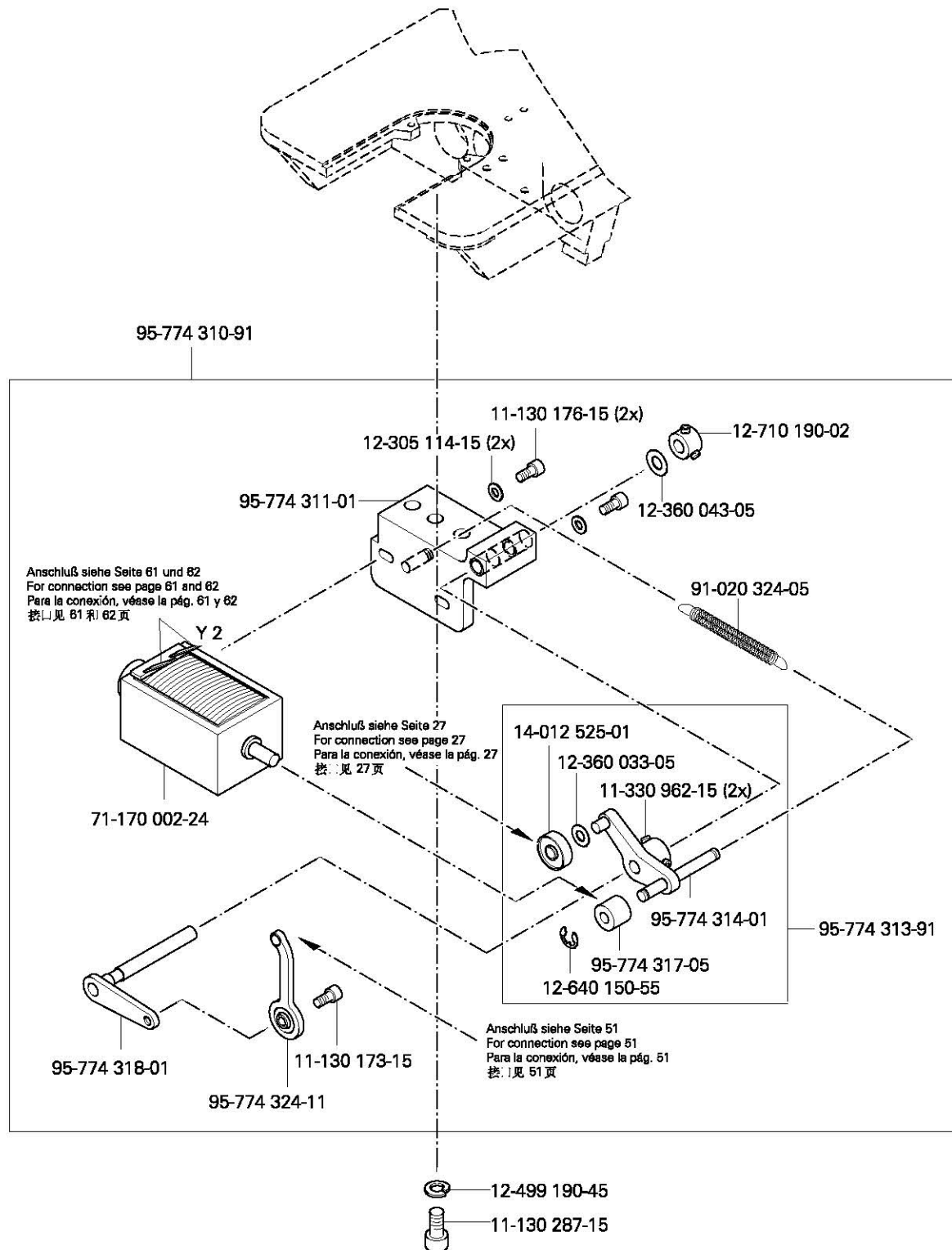
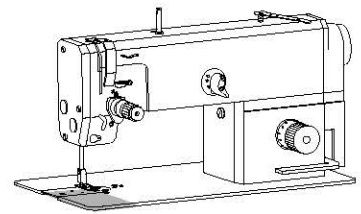


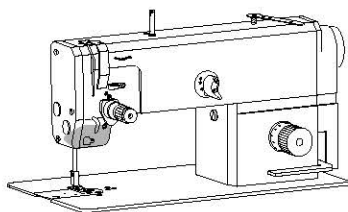
Fadenabschneid-Einrichtung (-900/24)
Thread trimmer (-900/24)
Cortahilos (-900/24)
切线器 (-900/24)

PFAFF 1181;1181-D;1181-G
PFAFF 1183;1183-D;1183-G
PFAFF 3511
PFAFF 3701

9



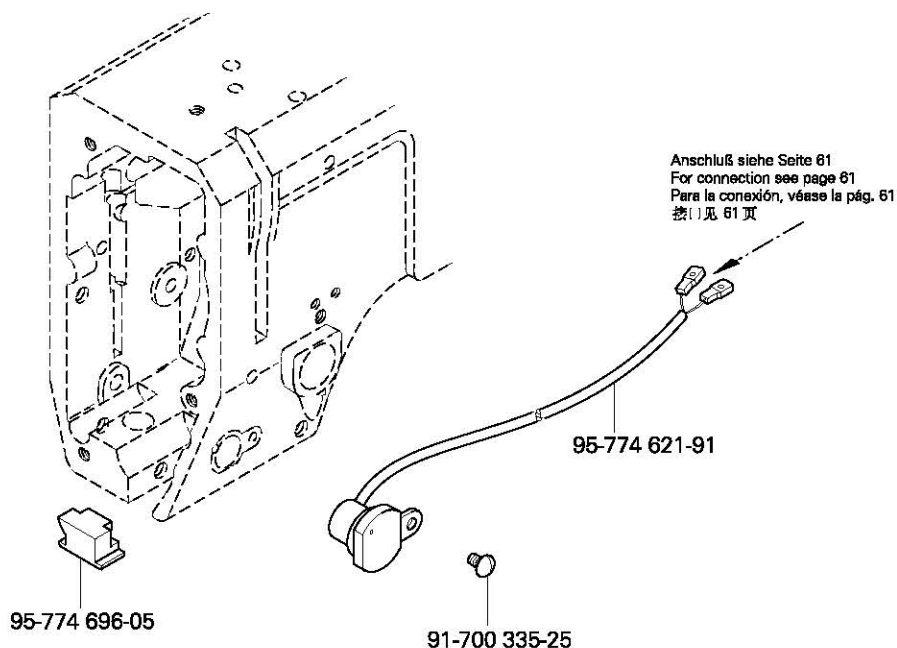




Fadenklemme (-909/14)
Thread trapper (-909/14)
Pinza sujetahilos (-909/14)
夹线器 (-909/14)

PFAFF 1181;1181-D;1181-G
PFAFF 1183;1183-D;1183-G
PFAFF 1181-SRP;1183-SRP
PFAFF 3701

10



Presserfuß-Automatik (-910/06)

Automatic presser foot lifter (-910/06)

Alzaprensatelas (-910/06)

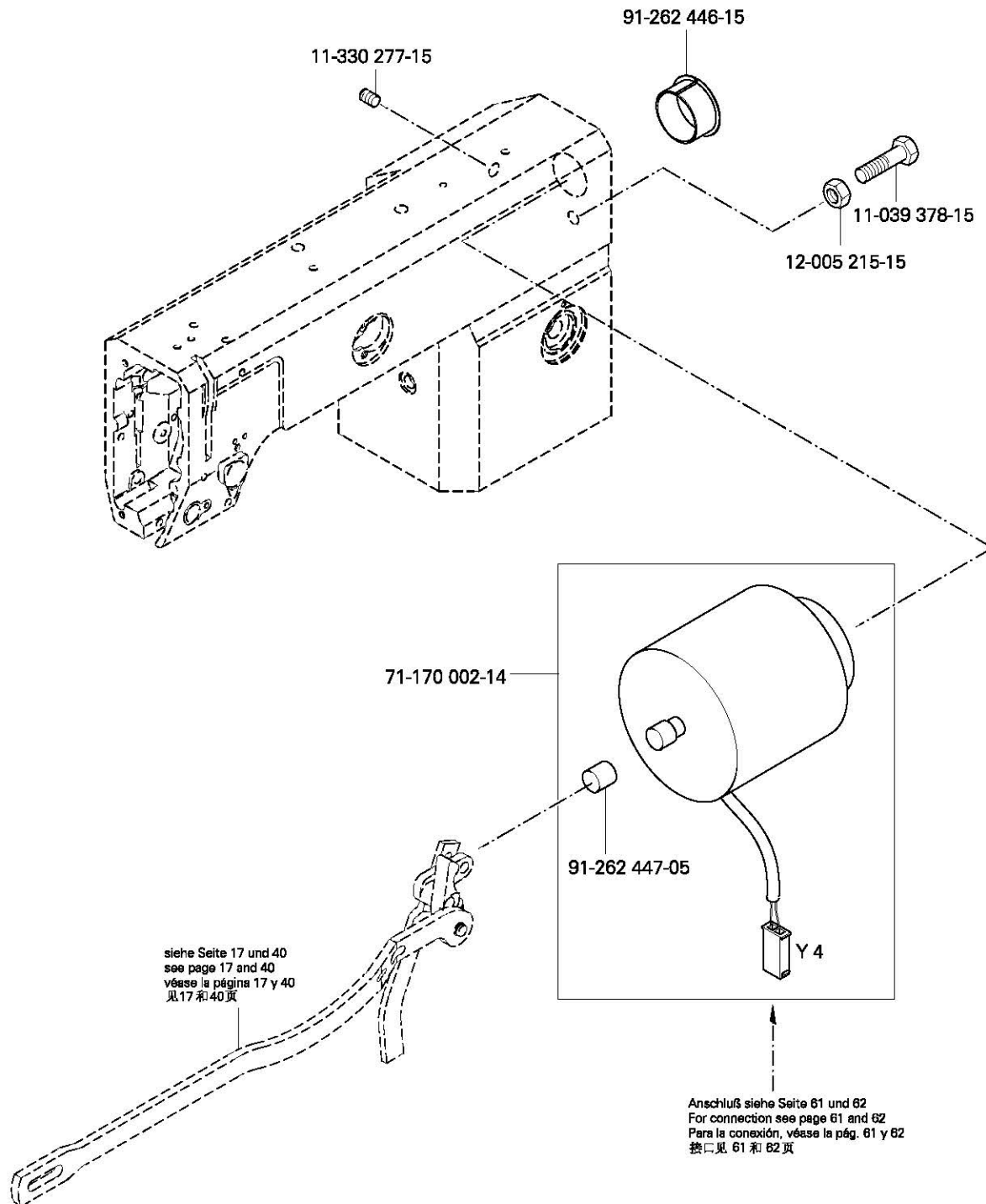
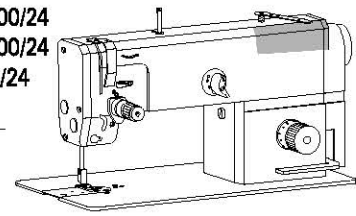
压脚自动提升器 (-910/06)

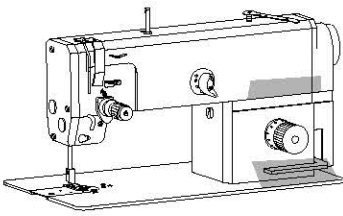
PFAFF 1181-900/24;1181- D-900/24;1181-G-900/24

PFAFF 1183-900/24;1183- D-900/24;1183-G-900/24

PFAFF 1181-731/01-900/24;1183-731/01-900/24

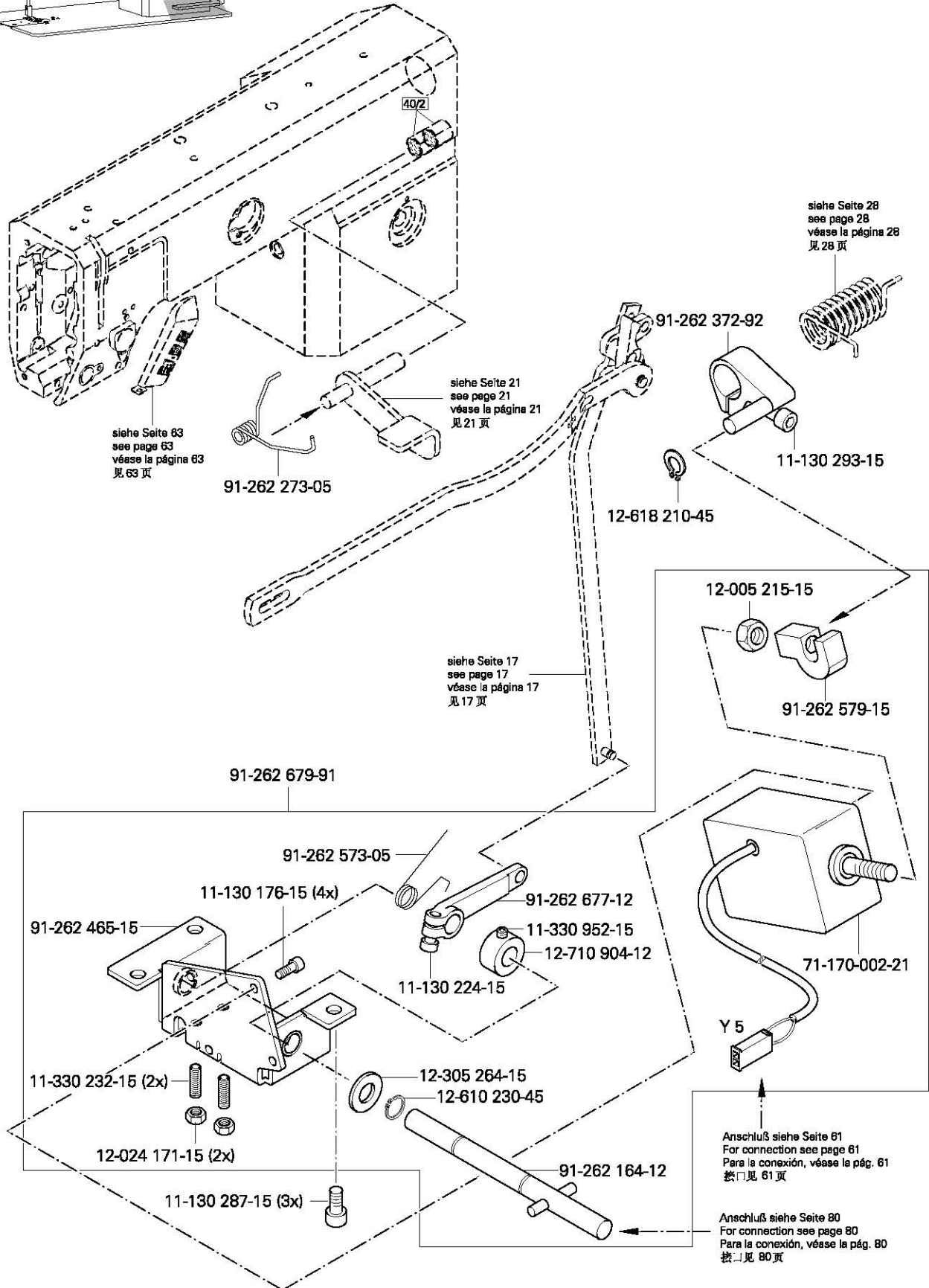
PFAFF 3511





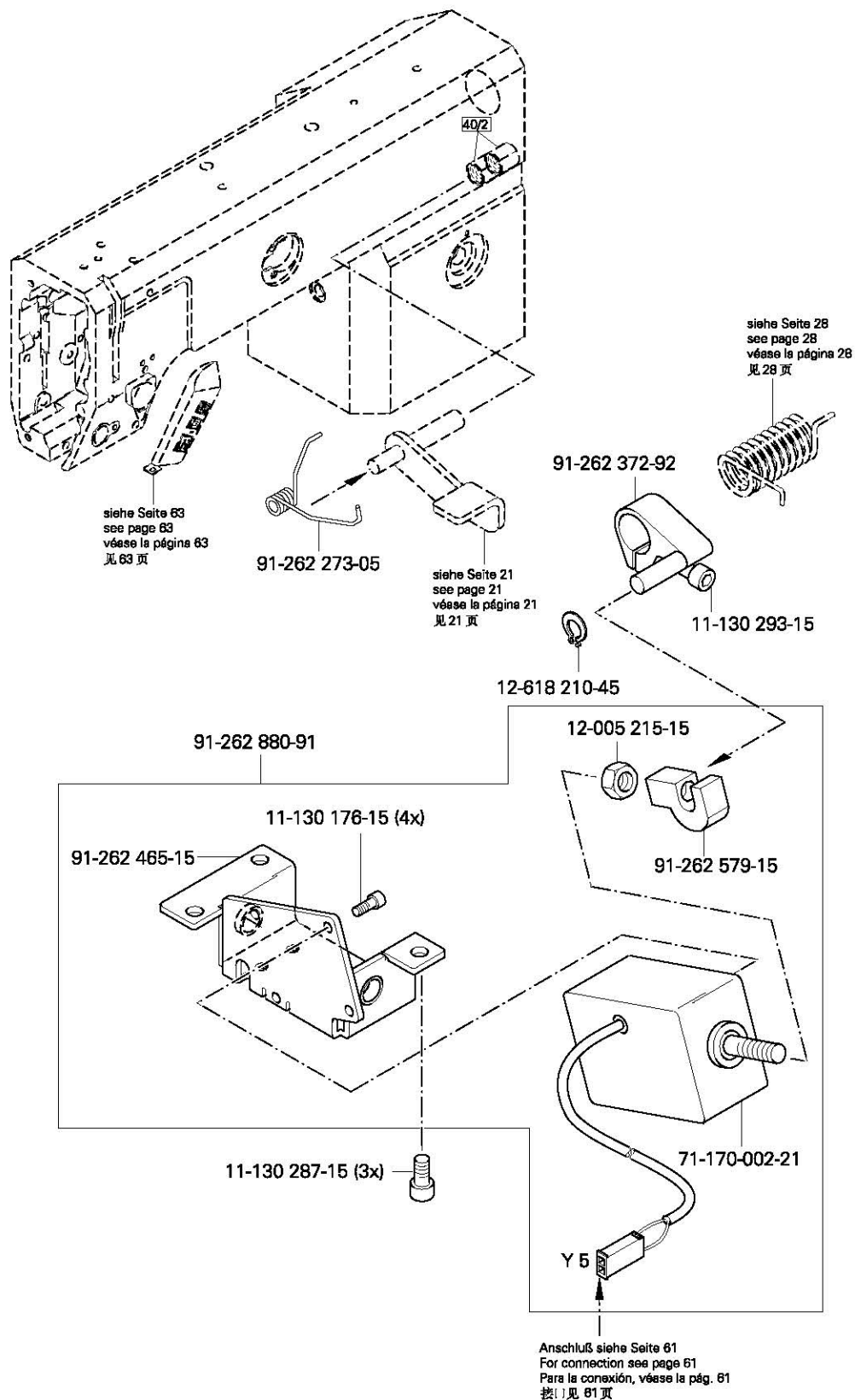
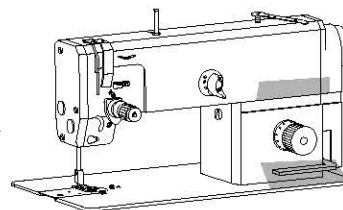
Verriegelungs-Einrichtung (-911/37) PFAFF 1181-900/24;1181-D-900/24;1181-G-900/24
 Backtacking mechanism (-911/37) PFAFF 1183-900/24;1183-D-900/24;1183-G-900/24
 Rematador (-911/37) PFAFF 1181-731/01-900/24;1183-731/01-900/24
 锁紧装置 (-911/37) PFAFF 3701

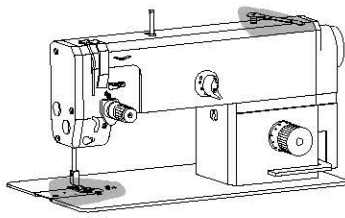
12



□ siehe Kapitel 2 Erläuterung der Schlüsselzeichen
 see chapter 2 Explanation of key markings
 véase el capítulo 2 para las explicaciones de los signos clave
 见第2章符号说明

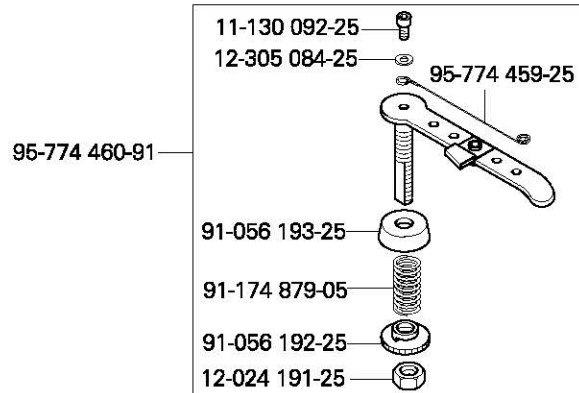
(die sonstigen Teile wie in Register 3.01 bis 3.04)
 (for all other parts see Sections 3.01 to 3.04)
 (los demás piezas como en los registros 3.01 a 3.04)
 (其它零件如 3.01 至 3.04 页中所列)



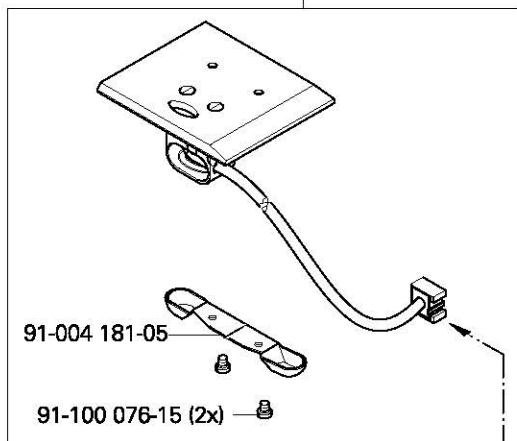
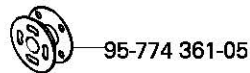


Spulenfadenvorratswächter (-926/06) PFAFF 1181; 1183
 Bobbin thread supply monitor (-926/06) PFAFF 1181-SRP; 1183-SRP
 Detector del hilo de la canilla (-926/06) PFAFF 1181-731/01; 1183-731/01
 底线余量监视器 (-926/06) PFAFF 1181-948/26; 1183-948/26

13

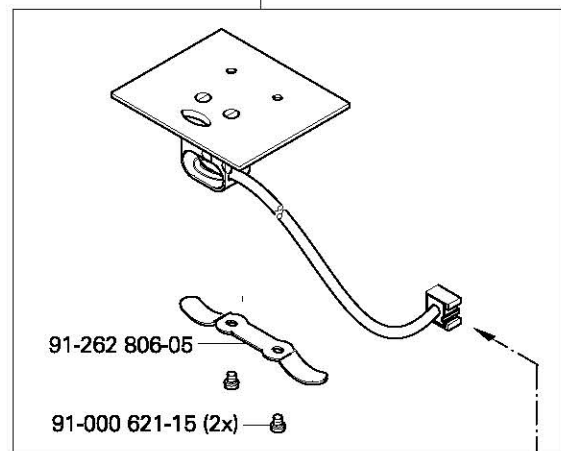


95-774 525-91 (PFAFF 1181)

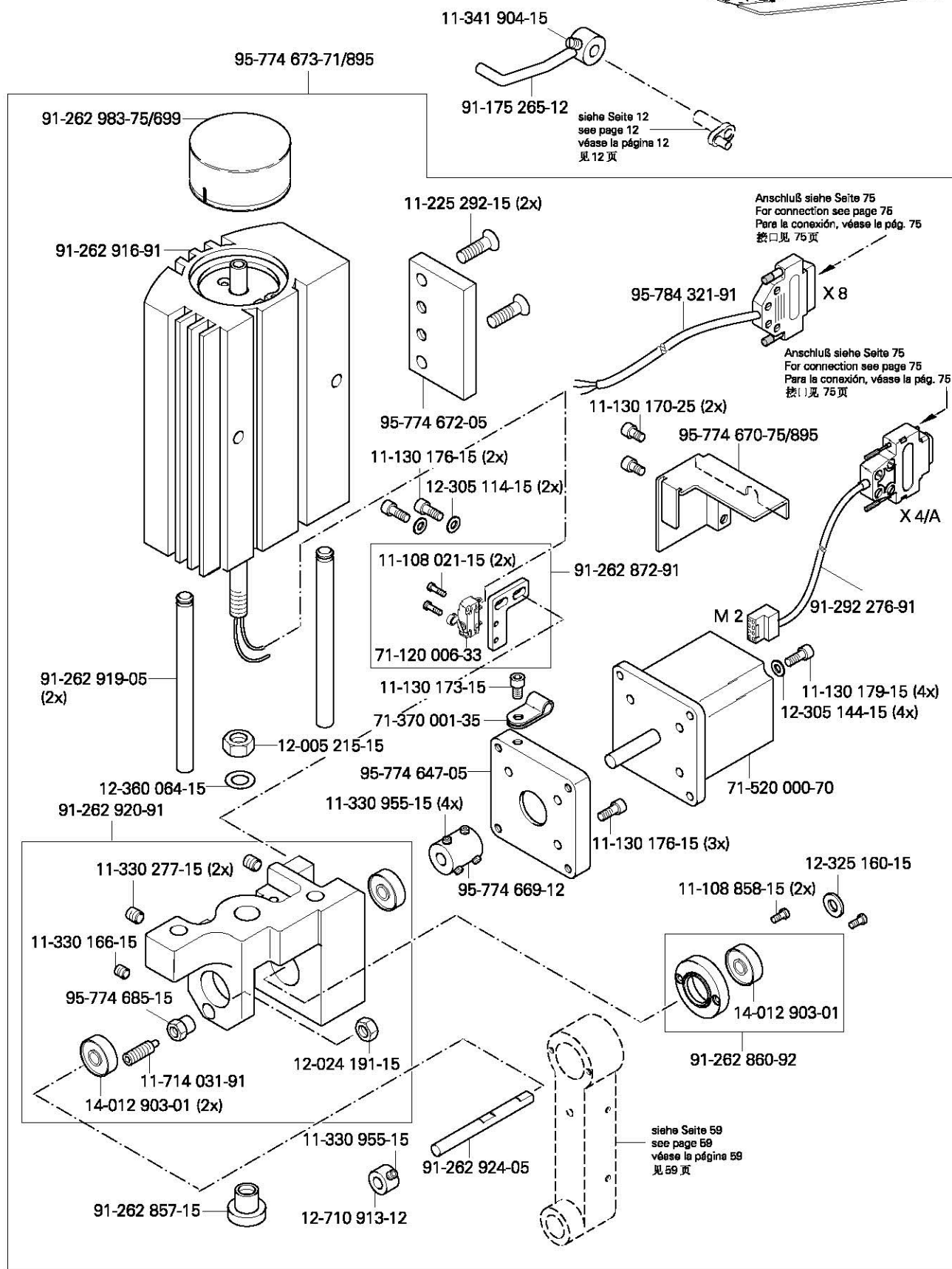
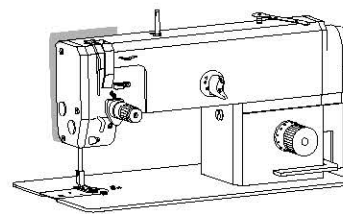


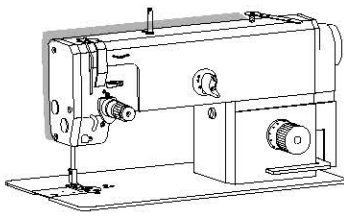
Anschluß siehe Seite 71, 73 und 75
 For connection see page 71, 73 and 75
 Para la conexión, véase la pág. 71, 73 y 75
 接見 71, 73 和 75 页

95-774 524-91 (PFAFF 1183)



Anschluß siehe Seite 71, 73 und 75
 For connection see page 71, 73 and 75
 Para la conexión, véase la pág. 71, 73 y 75
 接見 71, 73 和 75 页





Walzentransport-Einrichtung (-948/26)

Puller feed (-948/26)

Puller (-948/26)

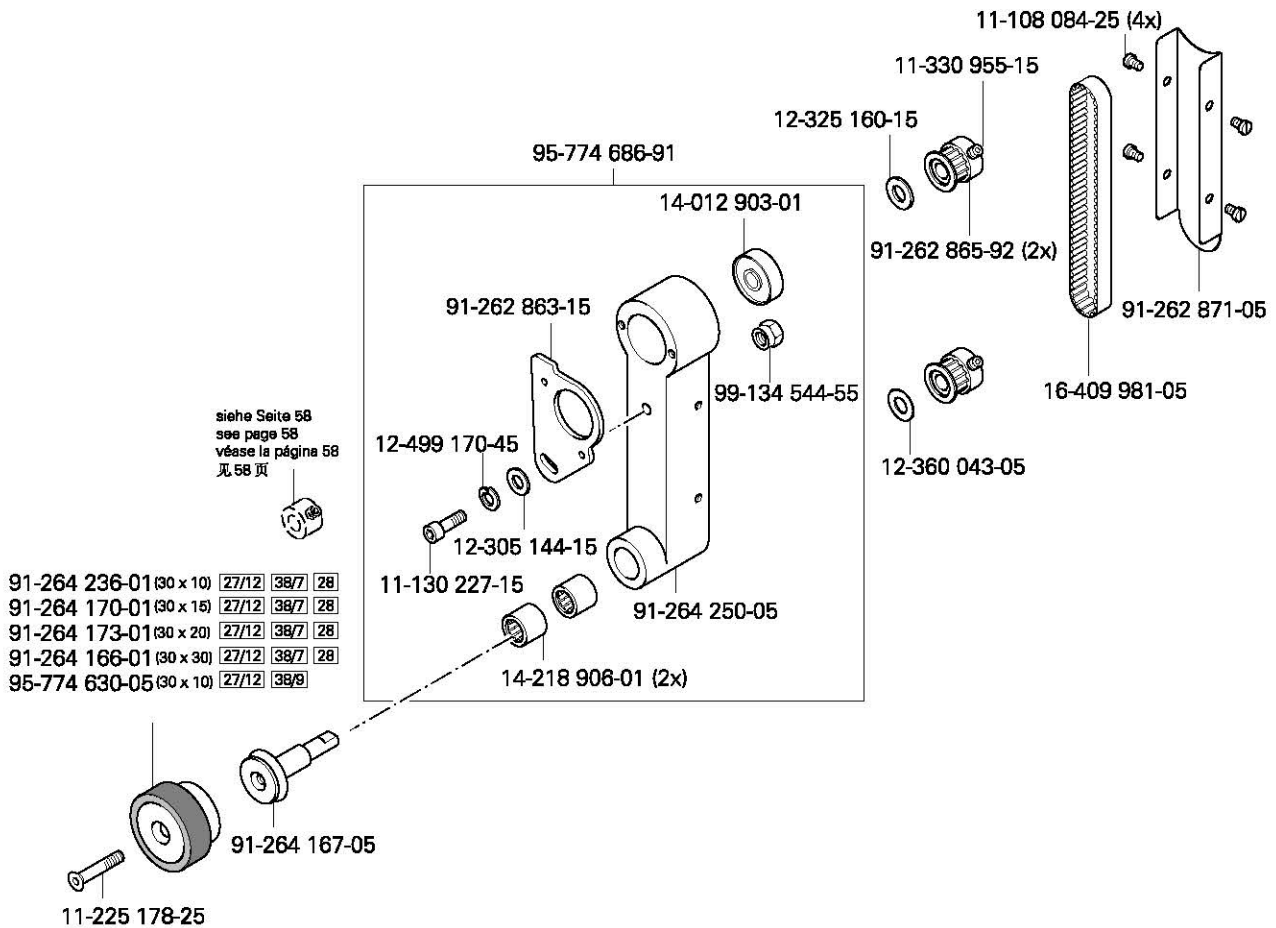
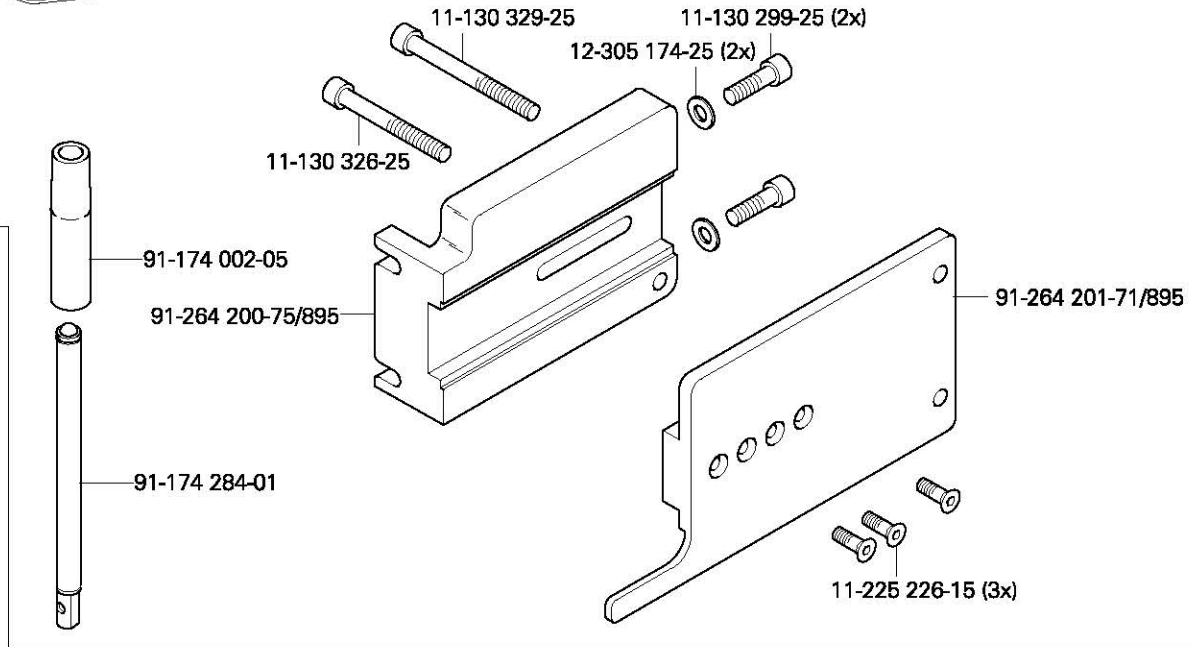
滚筒送料器 (-948/26)

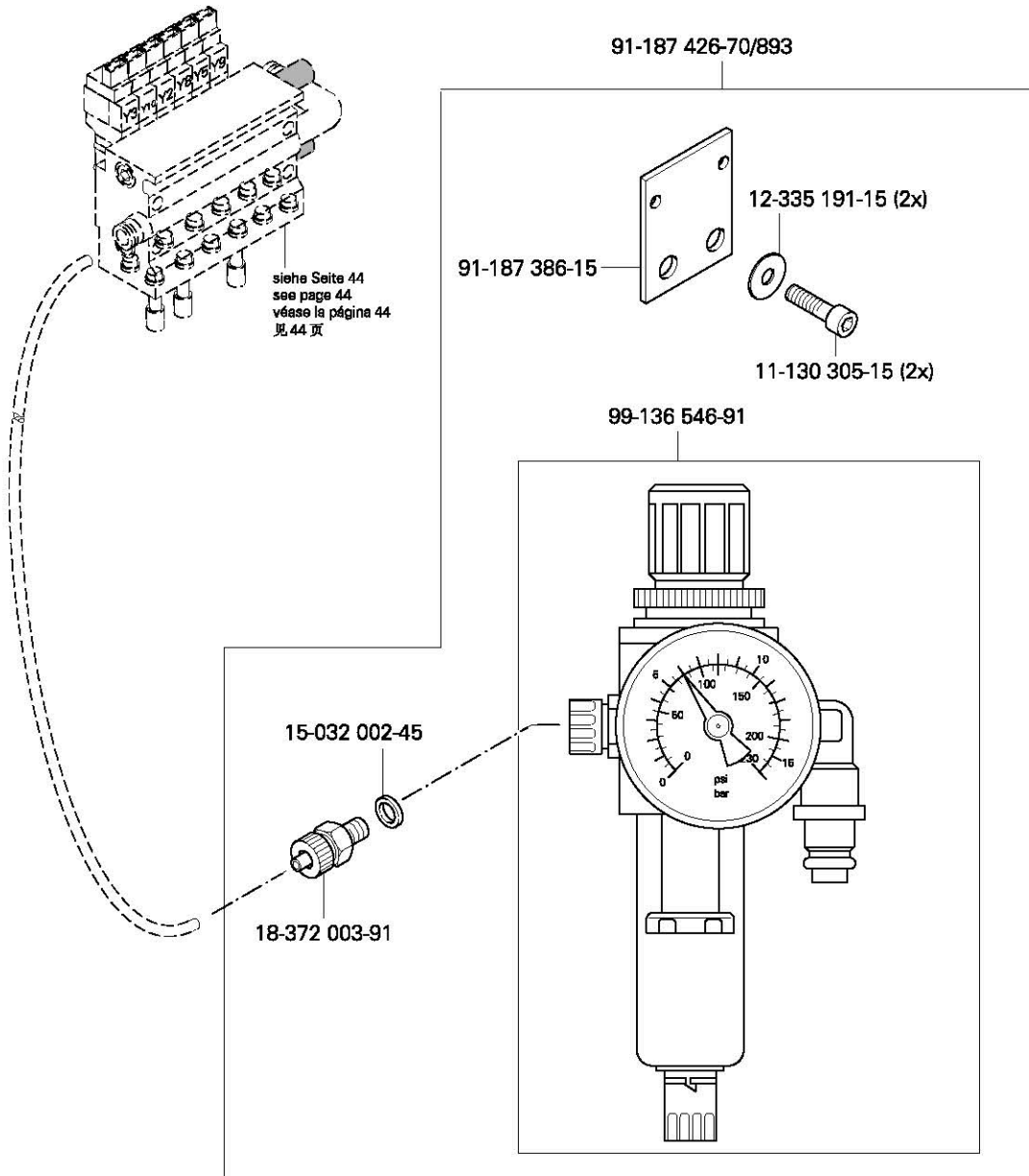
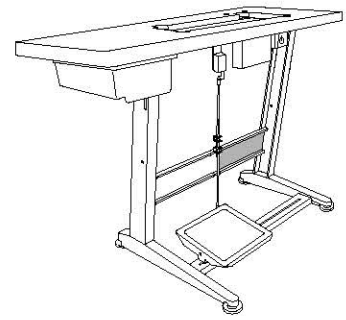
PFAFF 1181-900/24

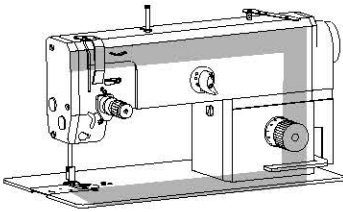
PFAFF 1183-900/24

PFAFF 3701

14



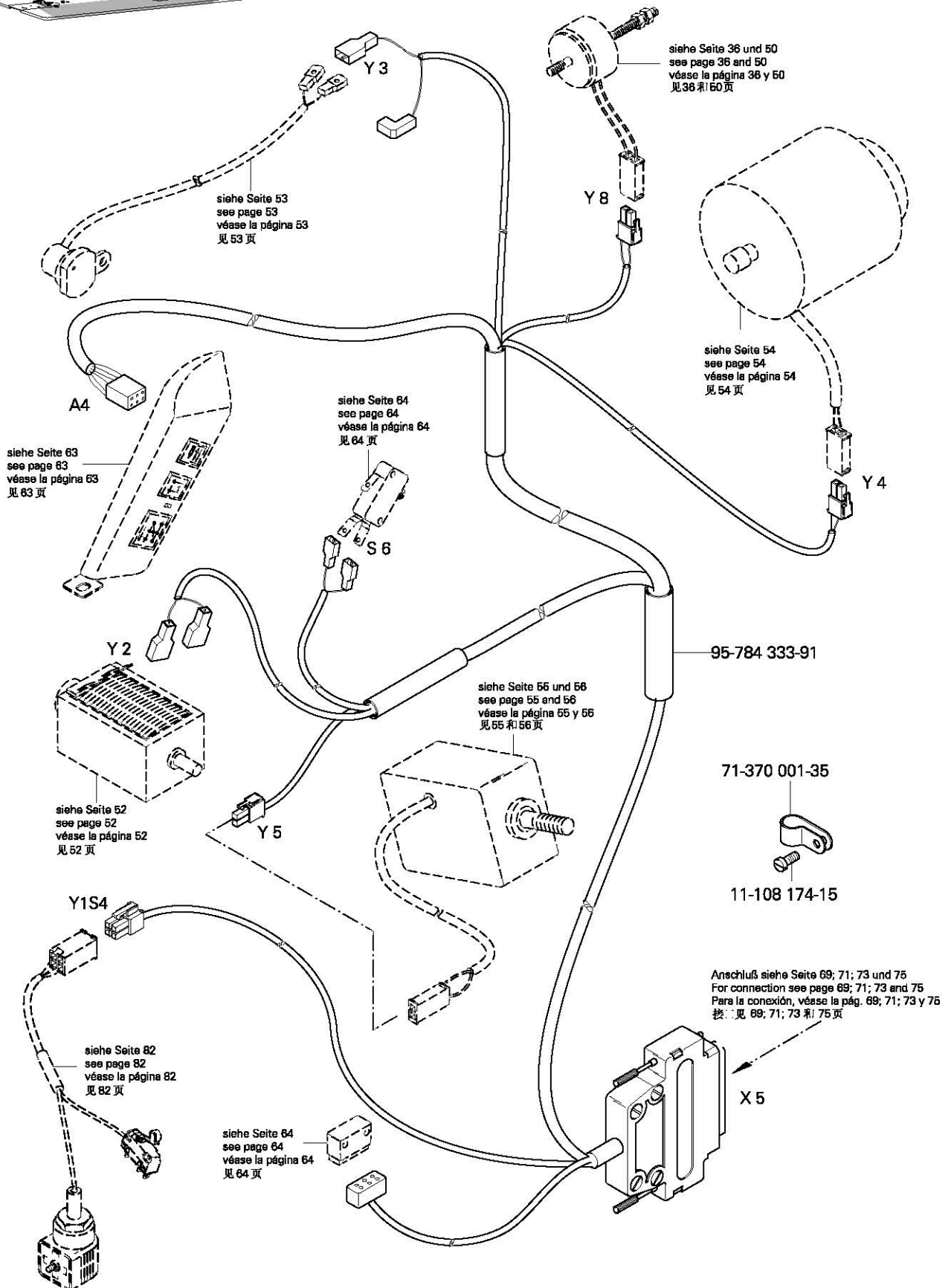


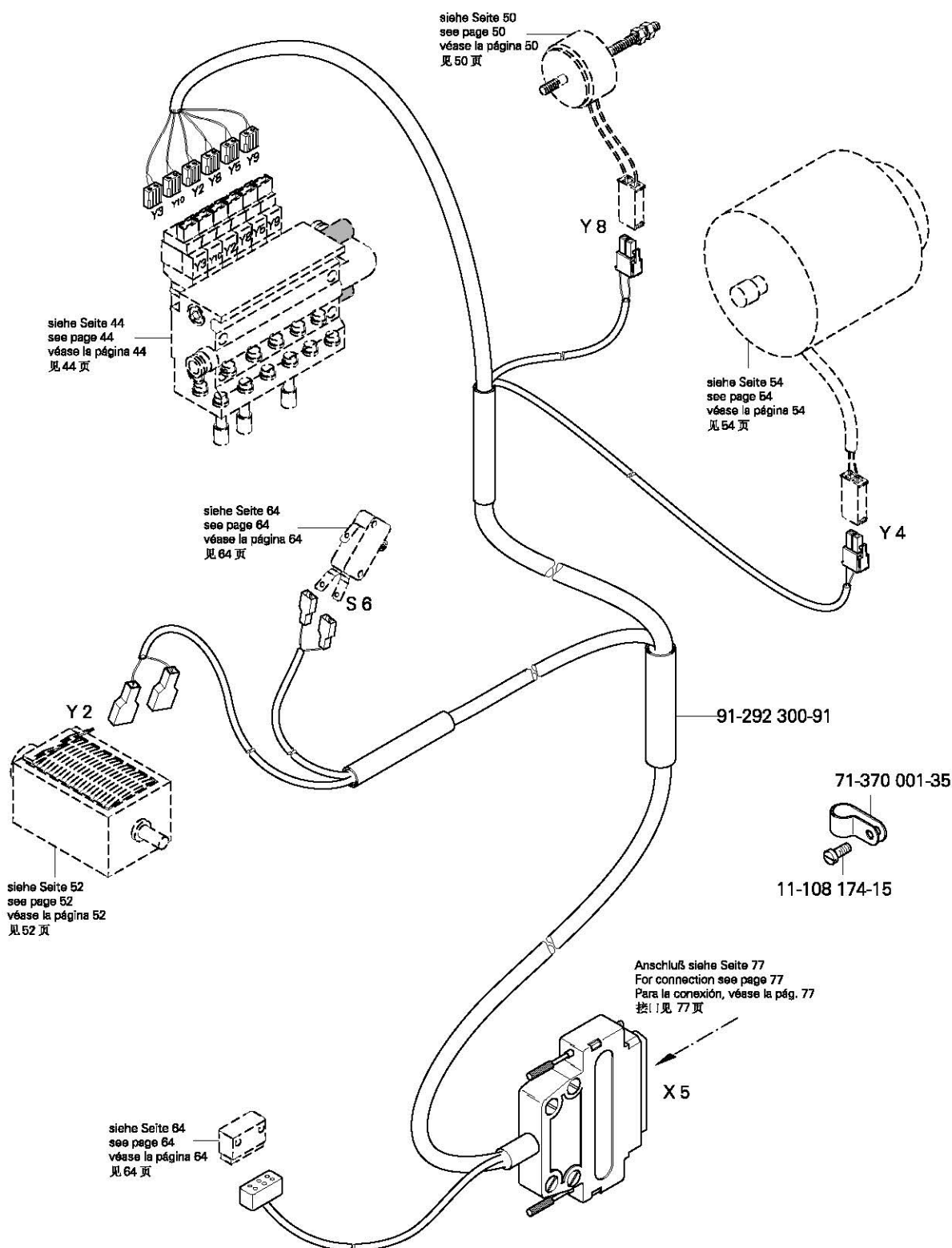
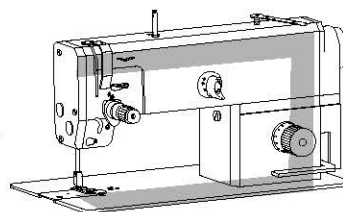


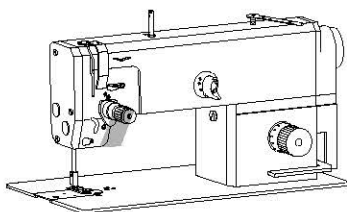
Kabelbaum zum Oberteil
Cable tree to sewing head
Mazo de cables para el cabezal
上部机器电缆束

PFAFF 1181-900/24; 1181-D-900/24; 1181-G-900/24
PFAFF 1183-900/24; 1183-D-900/24; 1183-G-900/24
PFAFF 1181-SRP-900/24; 1183-SRP-900/24
PFAFF 3701

16.01



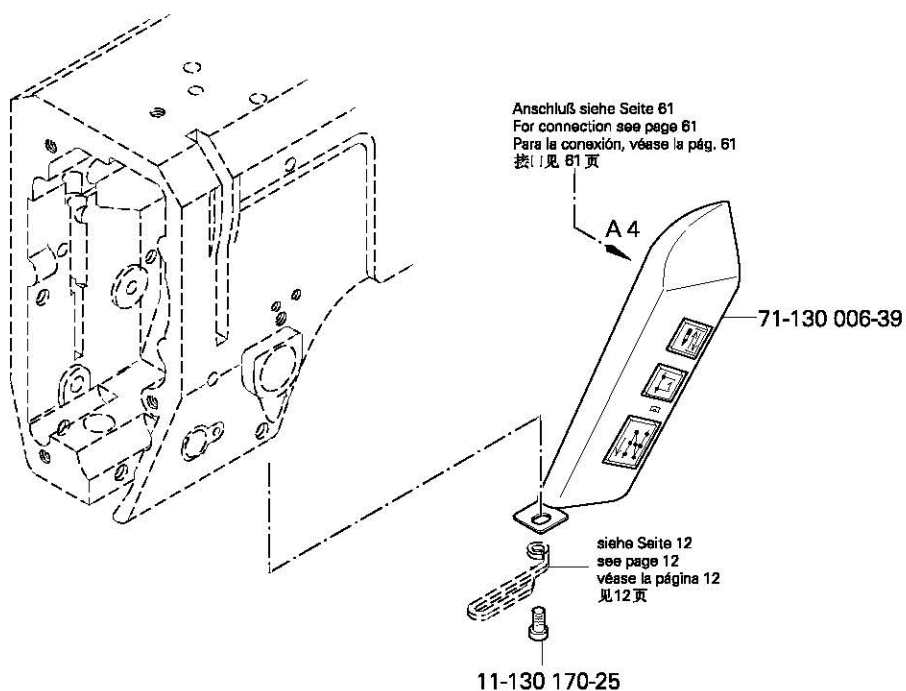


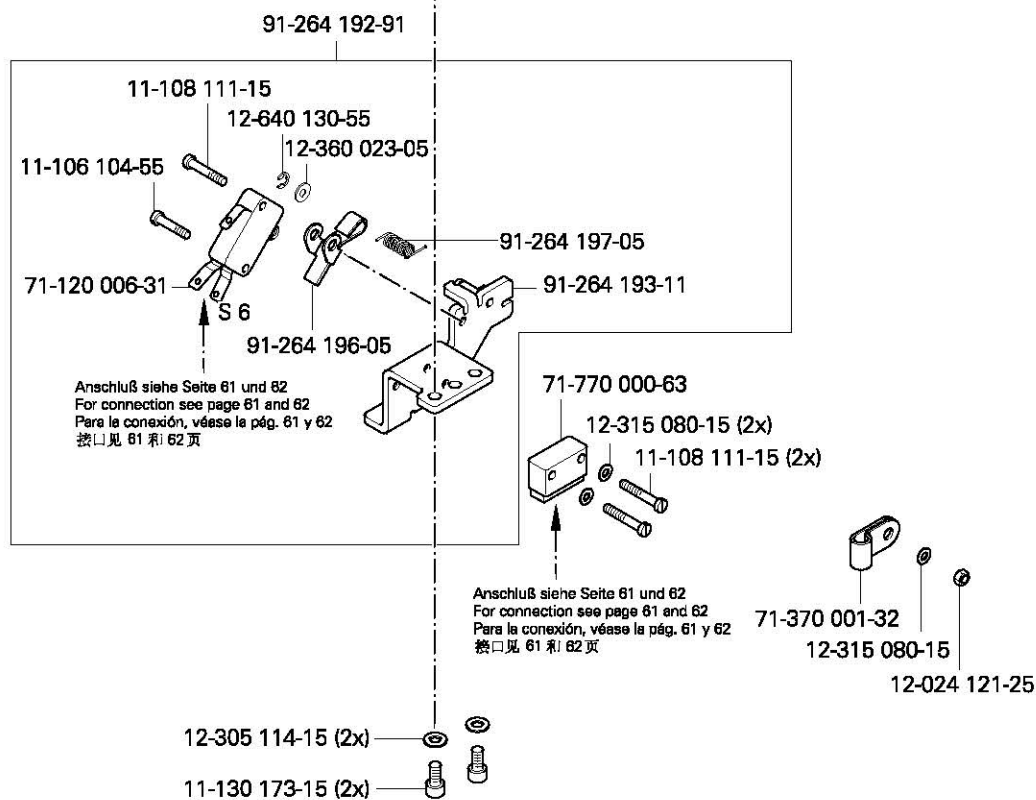
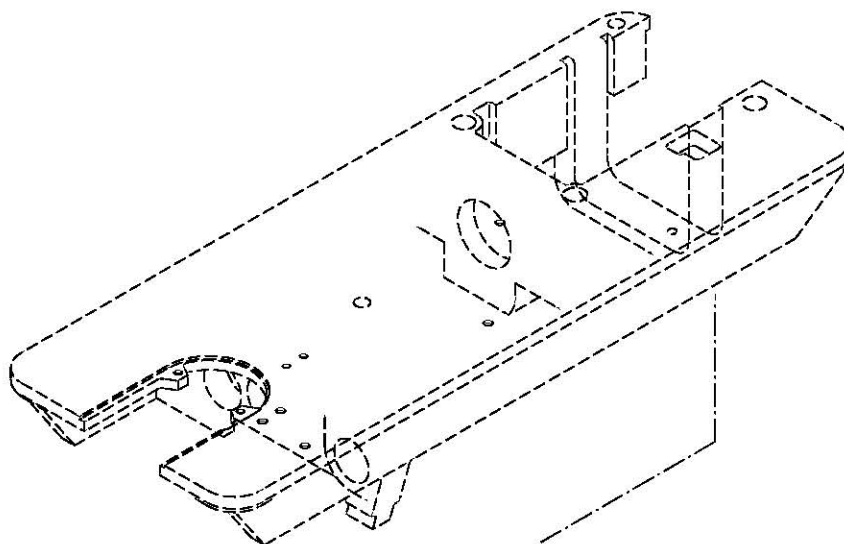
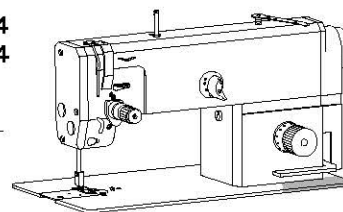


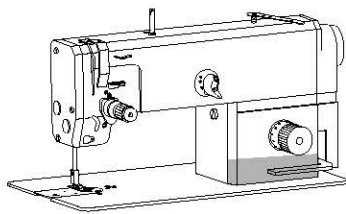
Tastschalter
Push-button
Interruptor pulsador
按钮开关

PFAFF 1181-911/37;1181-D-911/37
PFAFF 1183-911/37;1183-D-911/37
PFAFF 3701

16.02



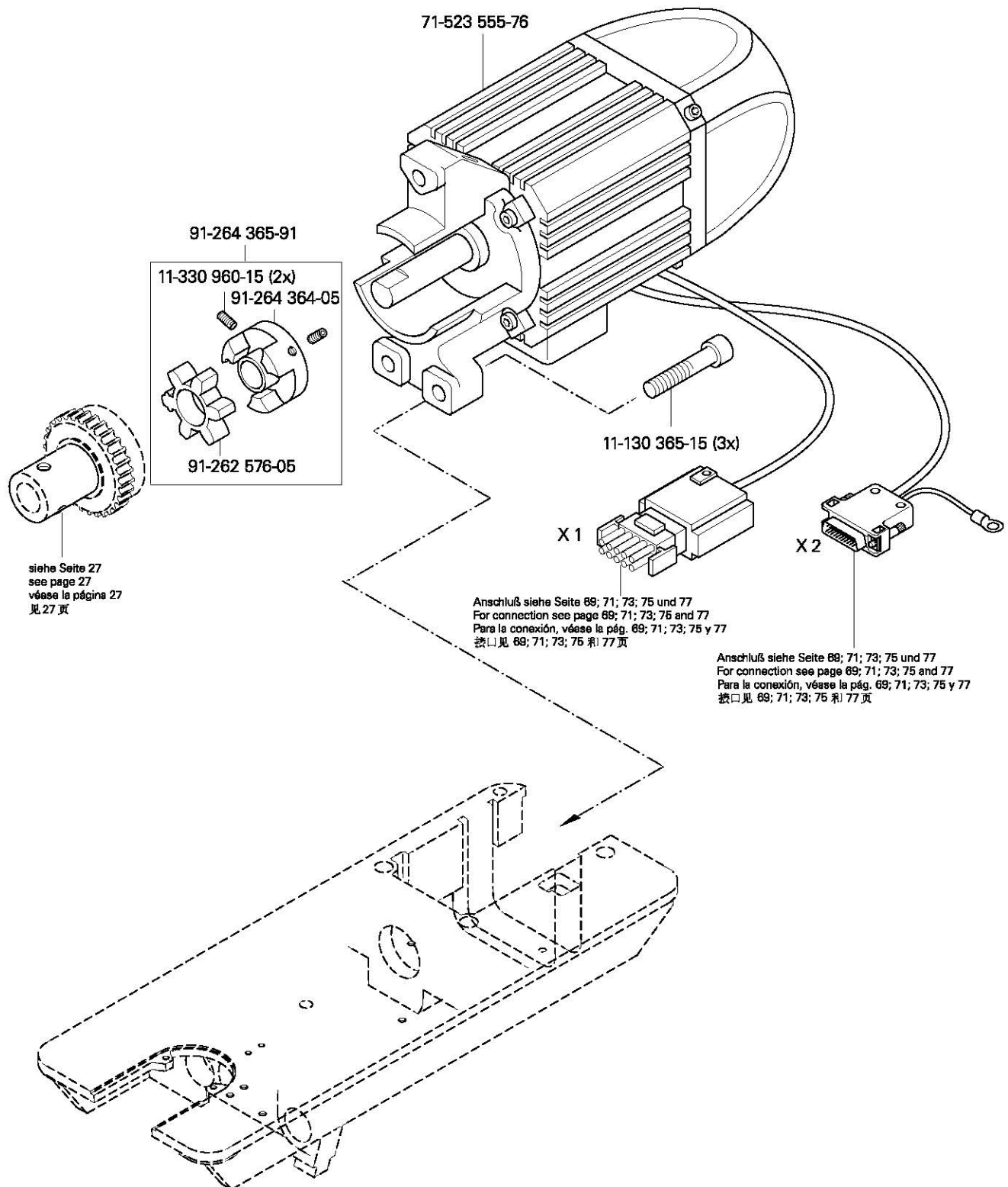




Einbaumotor
Built-in motor
Motor incorporado
内装式电机

PFAFF 1181-900/24
PFAFF 1183-900/24
PFAFF 3511-2/01
PFAFF 3701-4/11

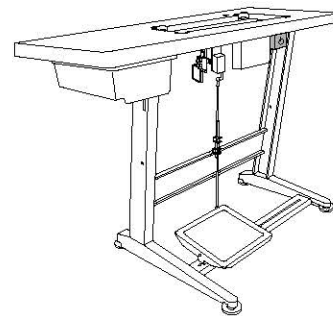
16.04



16.05

Motor-Hauptschalter
Main switch
Interruptor principal
电机主开关

PFAFF 1181
PFAFF 1183
PFAFF 3511
PFAFF 3701



71-370 001-08

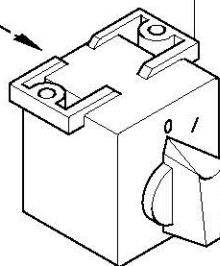
Anschluß siehe Seite 71; 73; 75 und 77
For connection see page 71; 73; 75 and 77
Para la conexión, véase la pág. 71; 73; 75 y 77
按 71; 73; 75 和 77 页

11-460 163-15

91-229 180-90 90°

71-370 002-92

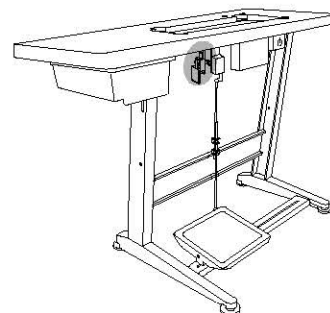
11-460 250-15 (2x)



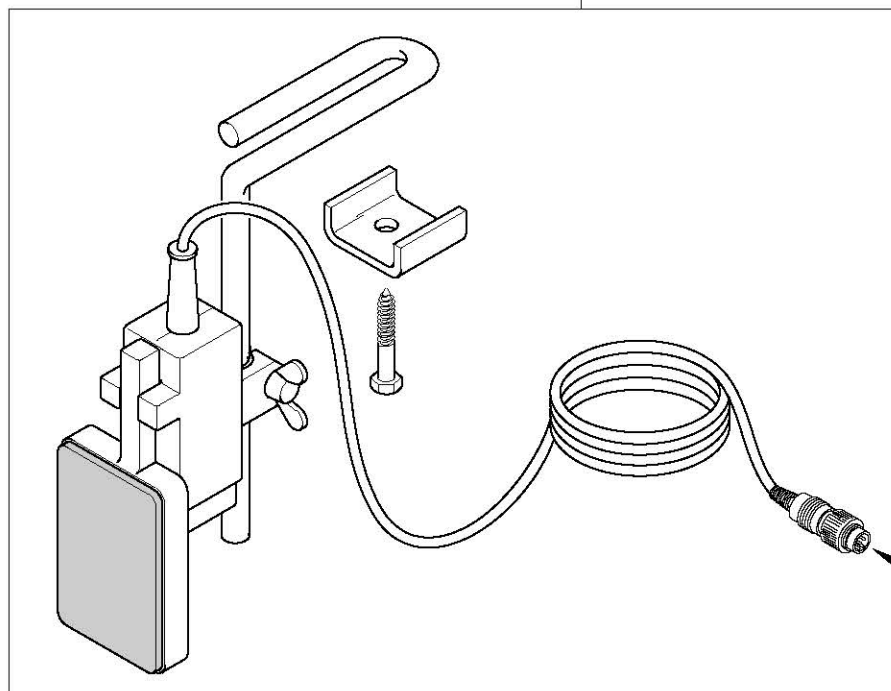
16.06

Knietaster mit Leitung
Knee switch with cable
Interruptor de rodillera con cable
带电缆膝键

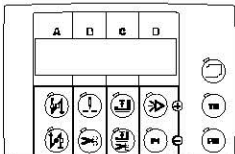
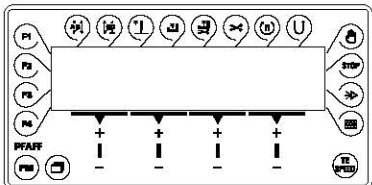
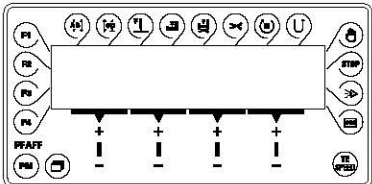
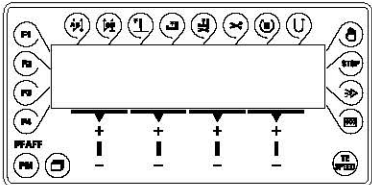
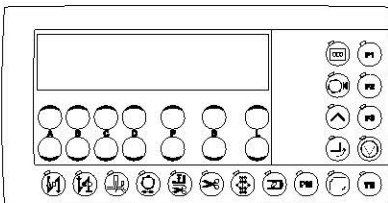
PFAFF 1181 SRP-900/24
PFAFF 1183 SRP-900/24

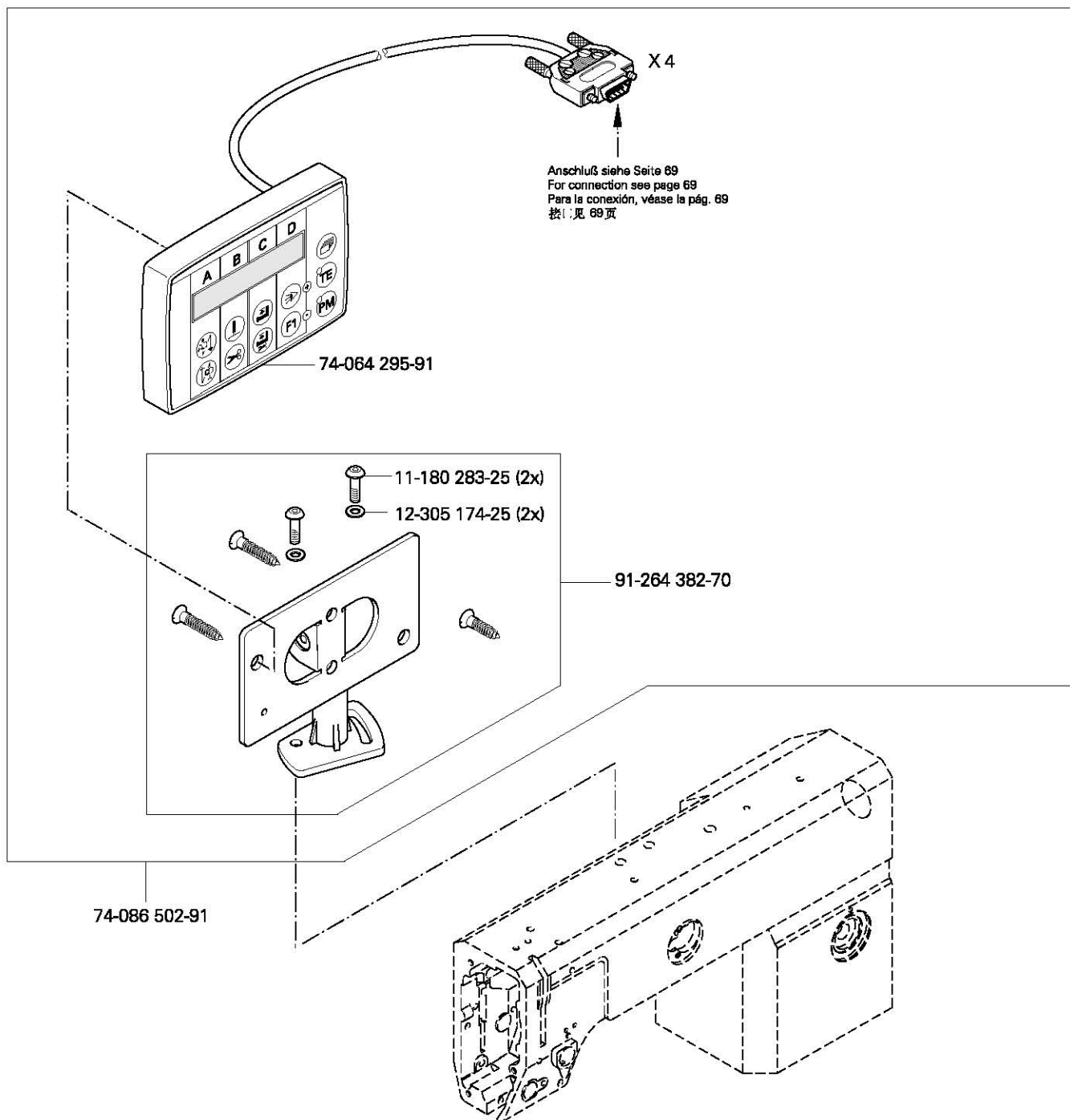
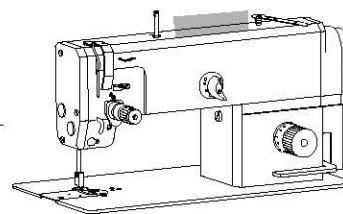


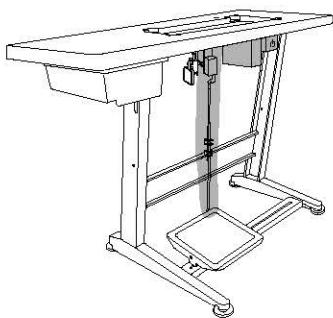
91-091 606-91



Anschluß siehe
For connection:
Para la conexión
按 35 页

Klasse Class Clase 机型	Steuerungspaket Control package Paquete de control 控制组件	Abbildung siehe Seite: Stitching margin Margen de costura 图见页号
1181; 1183 Quick-PicoTop 	Quick-PicoDrive mit P40PD Best.-Nr. Part number N° de pedido 订货号 74-086 502-91	68; 69
1181; 1183 Quick-BDF S2 	Quick-EcoDrive mit P40ED-A Best.-Nr. Part number N° de pedido 订货号 71-590 007-84	70; 71
1181-SRP; 1183-SRP Quick-BDF S2 	Quick-EcoDrive mit P50ED Best.-Nr. Part number N° de pedido 订货号 71-590 007-89	72; 73
1181-948/26; 1183-948/26; 3701 Quick-BDF S2 	Quick-EcoDrive mit P350ED Best.-Nr. Part number N° de pedido 订货号 71-590 008-35	74; 75
3511 Quick-BDF S3 	Quick-EcoDrive mit P310ED-A Best.-Nr. Part number N° de pedido 订货号 71-590 008-33	76; 77

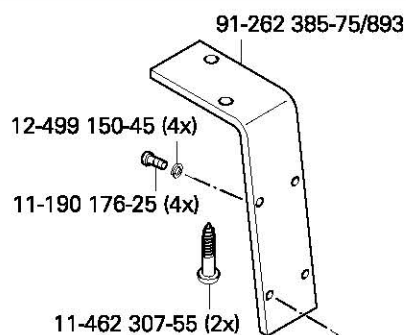




Steuerungspaket Quick-PicoDrive mit P40 PD
Control package Quick-PicoDrive with P40 PD
Paquete de control Quick-PicoDrive con P40 PD
控制组件 Quick-PicoDrive 带 P40 PD

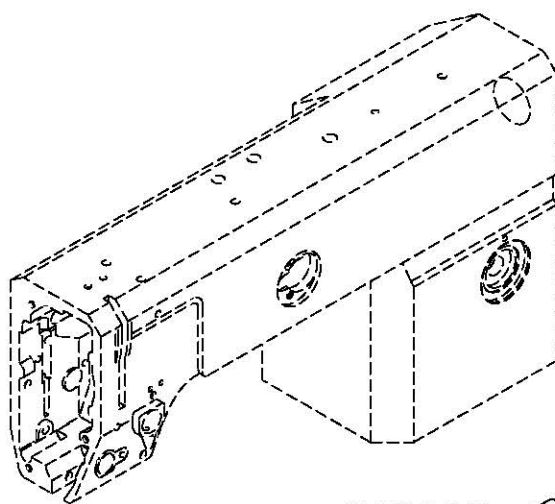
PFAFF 1181
PFAFF 1183

16.08



99-137 196-05 (4x)

11-330 205-15 (4x)



11-130 287-25

Zum Motor
For motor
Para el motor
用于电机

91-290 113-91

Zum Gestell
For stand
Para el bancada
用于机架

12-305 174-25 (2x)

91-290 337-91

71-520 006-01

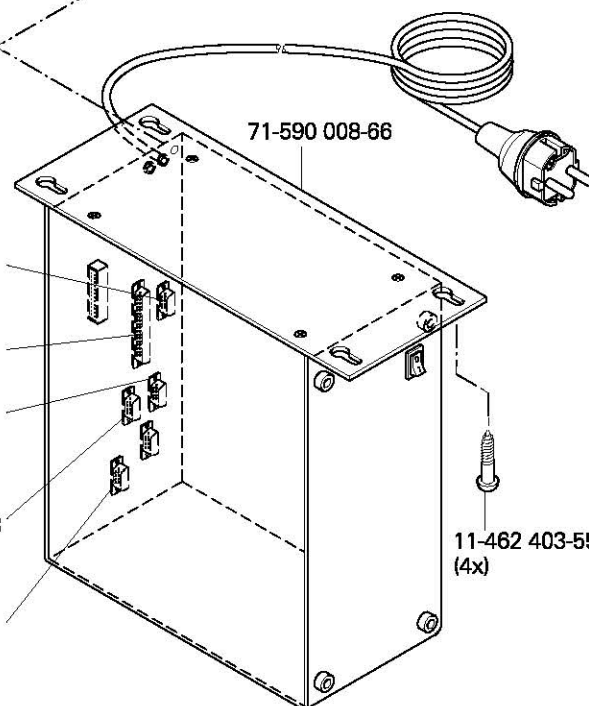
Zur Tretplatte
For the pedal
Para el pedal
用于踏板

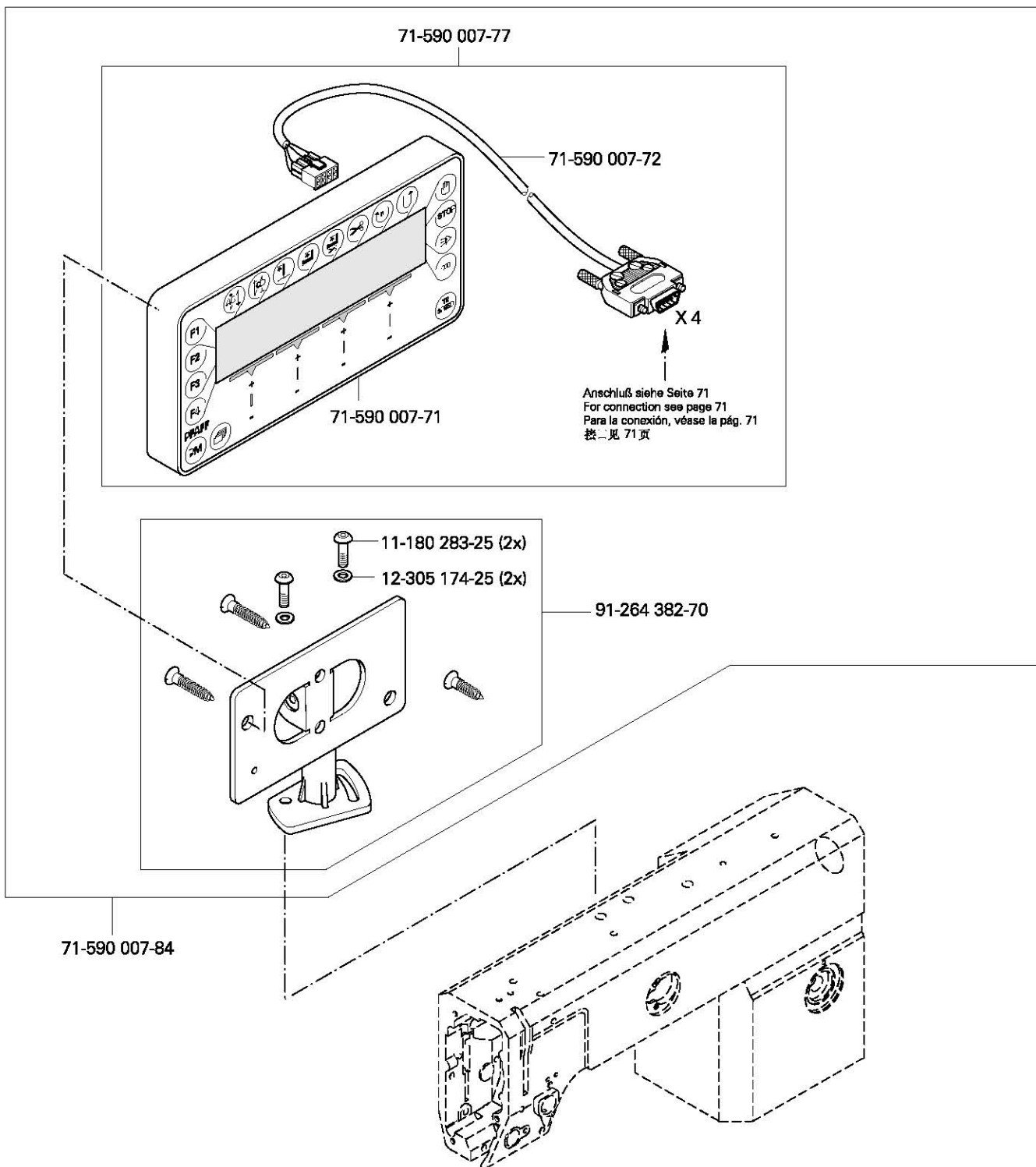
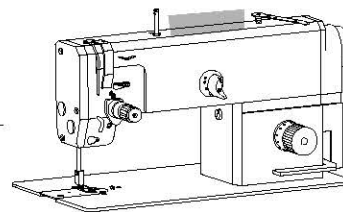
X 1 Anschluß siehe Seite 65
For connection see page 65
Para la conexión, véase la pág. 65
接口见 65 页

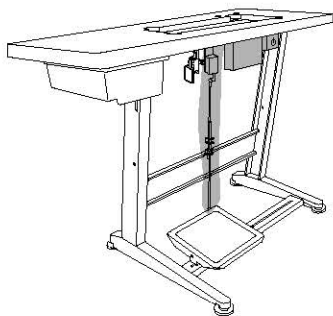
X 5 Anschluß siehe Seite 61
For connection see page 61
Para la conexión, véase la pág. 61
接口见 61 页

X 4 Anschluß siehe Seite 68
For connection see page 68
Para la conexión, véase la pág. 68
接口见 68 页

X 2 Anschluß siehe Seite 65
For connection see page 65
Para la conexión, véase la pág. 65
接口见 65 页



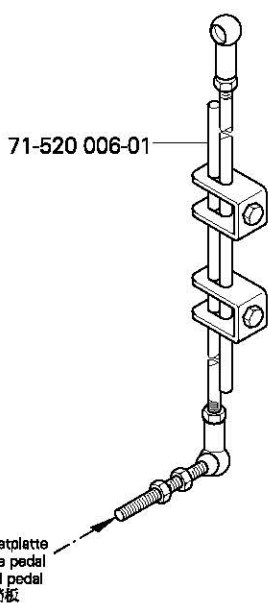
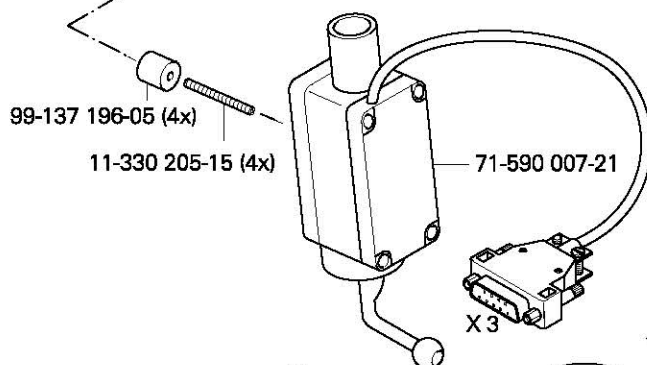
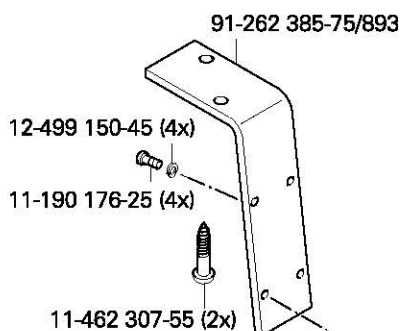




Steuerungspaket Quick-EcoDrive mit P40 ED-A
Control package Quick-EcoDrive with P40 ED-A
Paquete de control Quick-EcoDrive con P40 ED-A
控制组件 Quick-EcoDrive 带 P40 ED-A

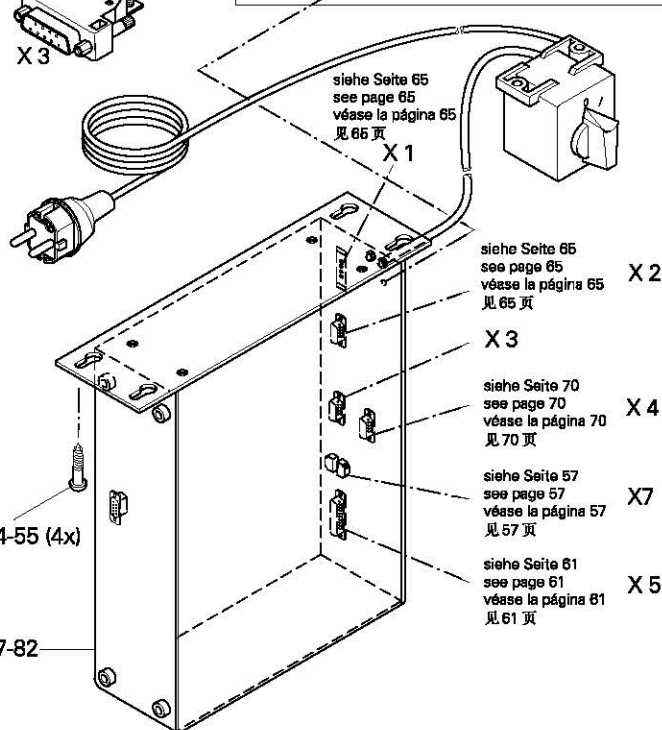
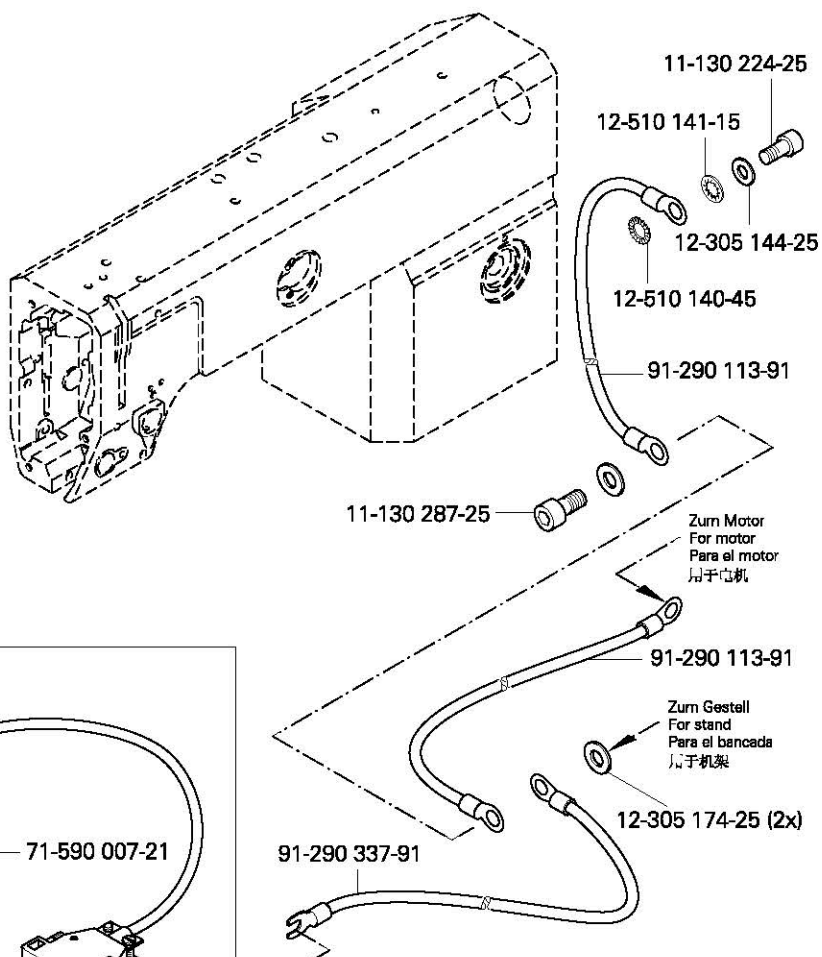
PFAFF 1181
PFAFF 1183

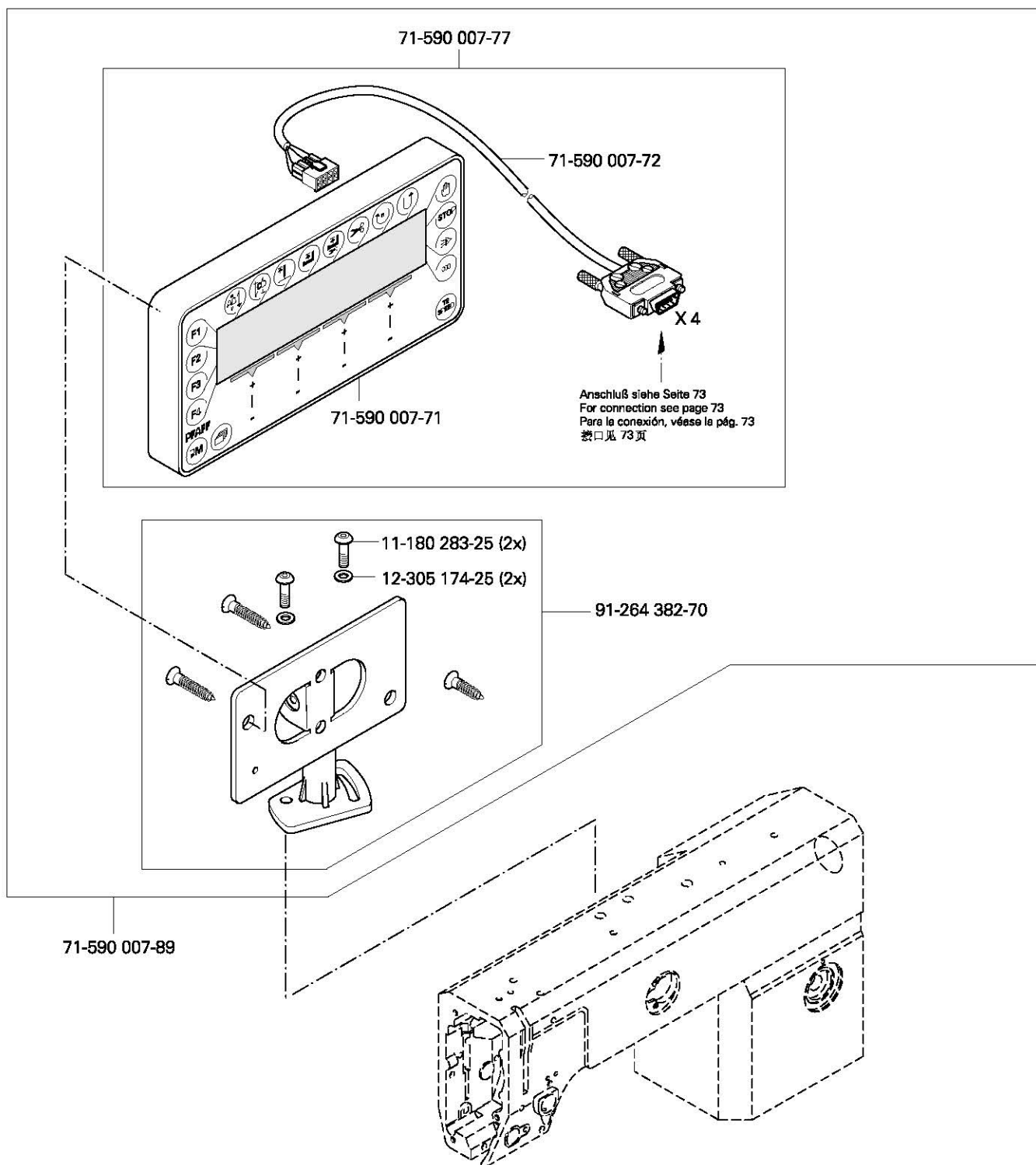
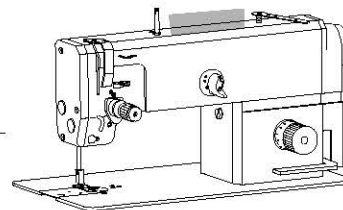
16.09

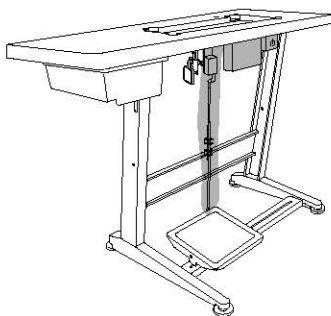


99-136 854-55 (4x)

71-590 007-82



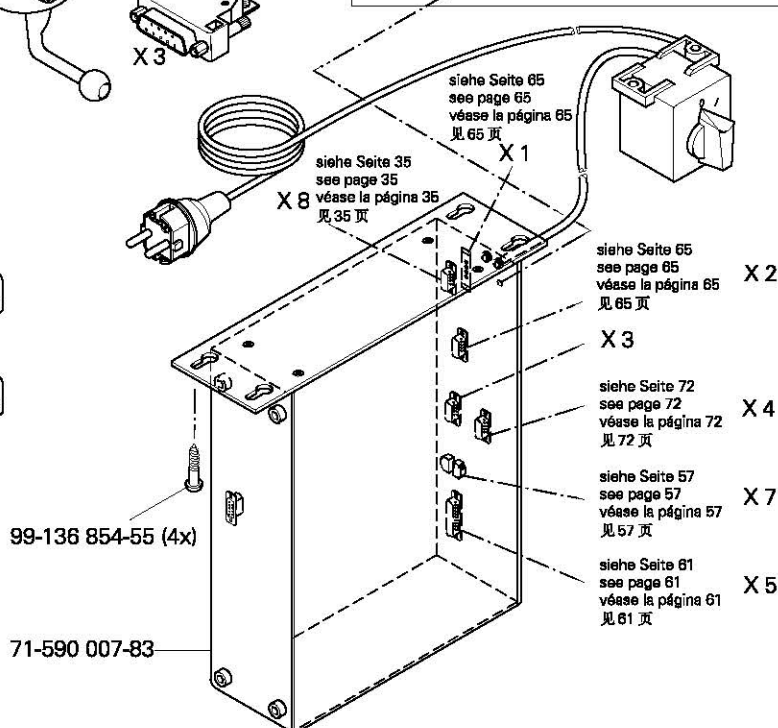
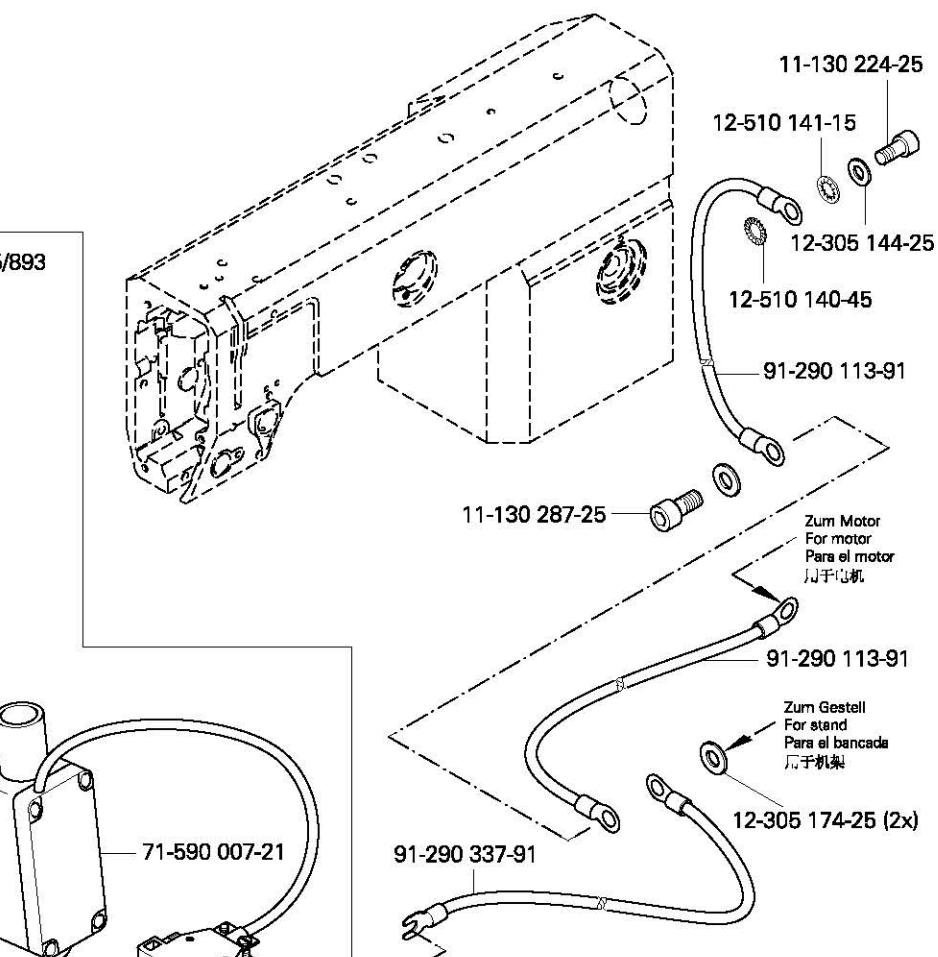
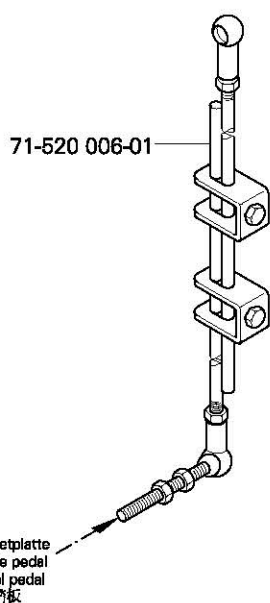
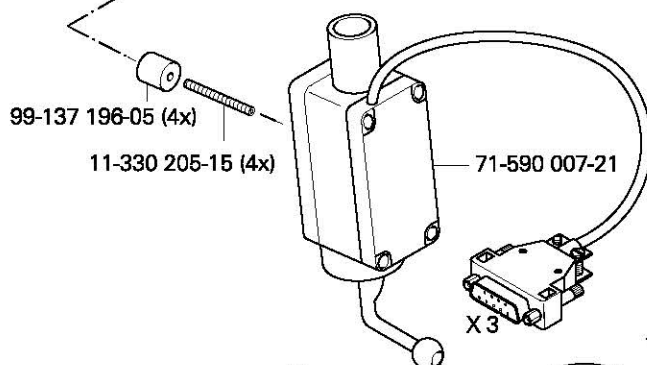
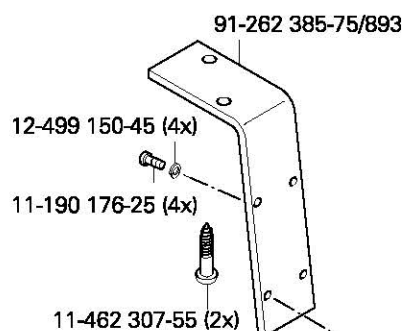


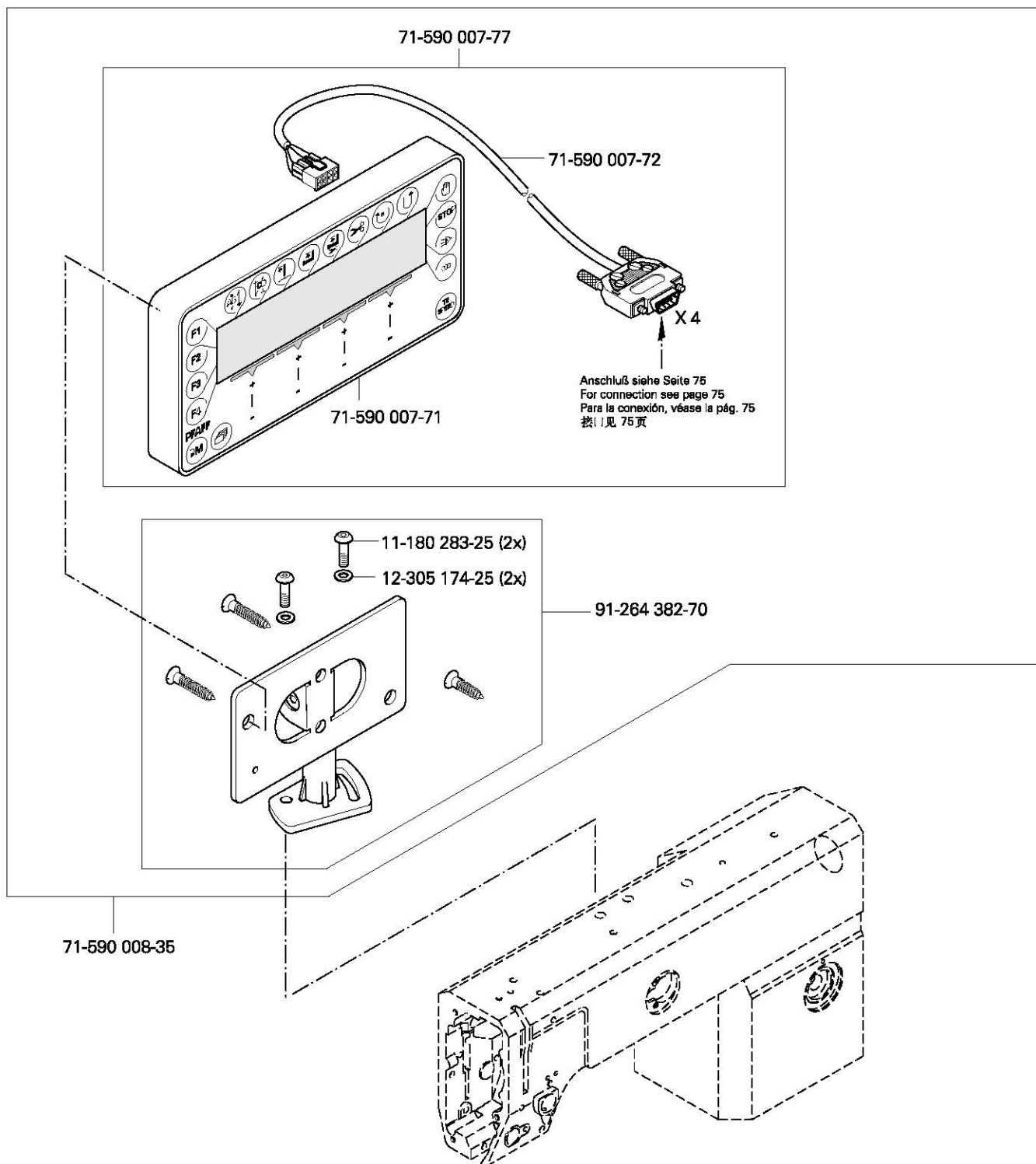
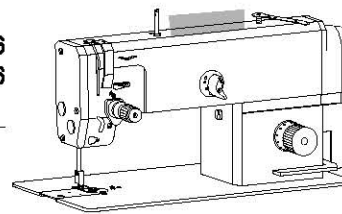


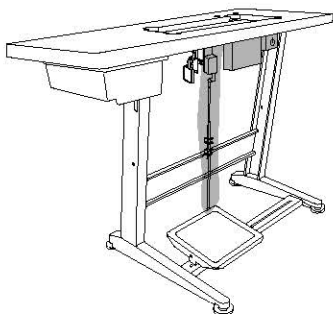
Steuerungspaket Quick-EcoDrive mit P50 ED
Control package Quick-EcoDrive with P50 ED
Paquete de control Quick-EcoDrive con P50 ED
控制组件 Quick-EcoDrive 带 P50 ED

PFAFF 1181-SRP
PFAFF 1183-SRP

16.10



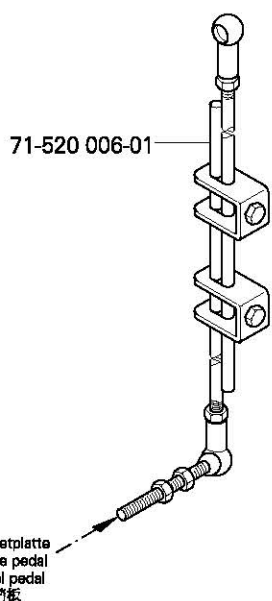
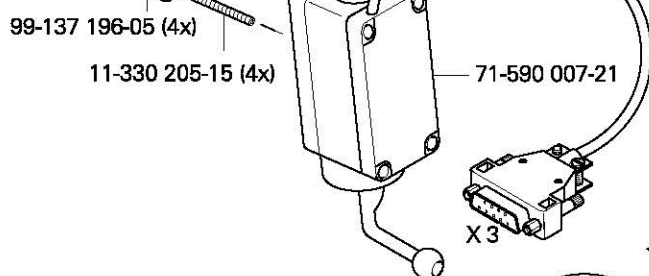
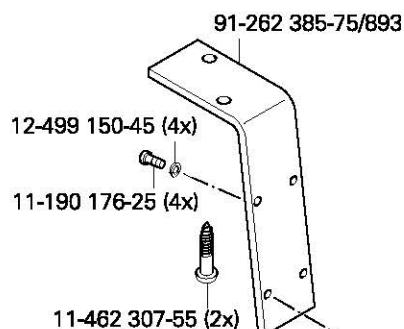




Steuerungspaket Quick-EcoDrive mit P350 ED
Control package Quick-EcoDrive with P350 ED
Paquete de control Quick-EcoDrive con P350 ED
控制组件 Quick-EcoDrive 带 P350 ED

PFAFF 1181-948/26
PFAFF 1183-948/26
PFAFF 3701

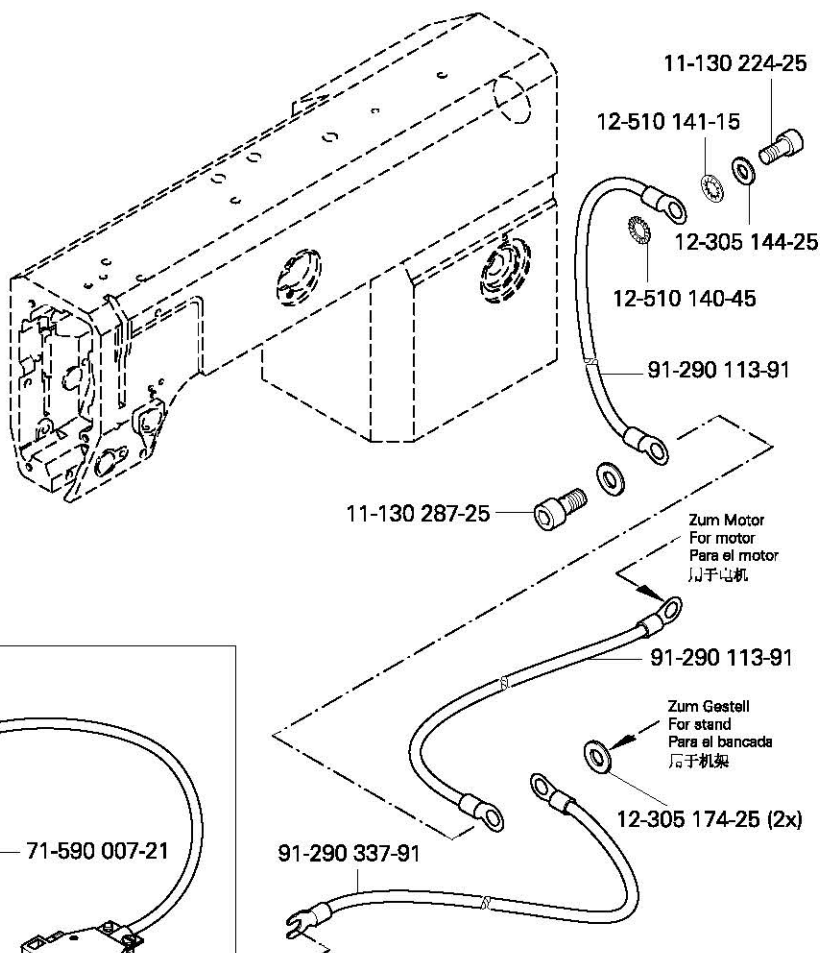
16.11



99-136 854-55 (4x)

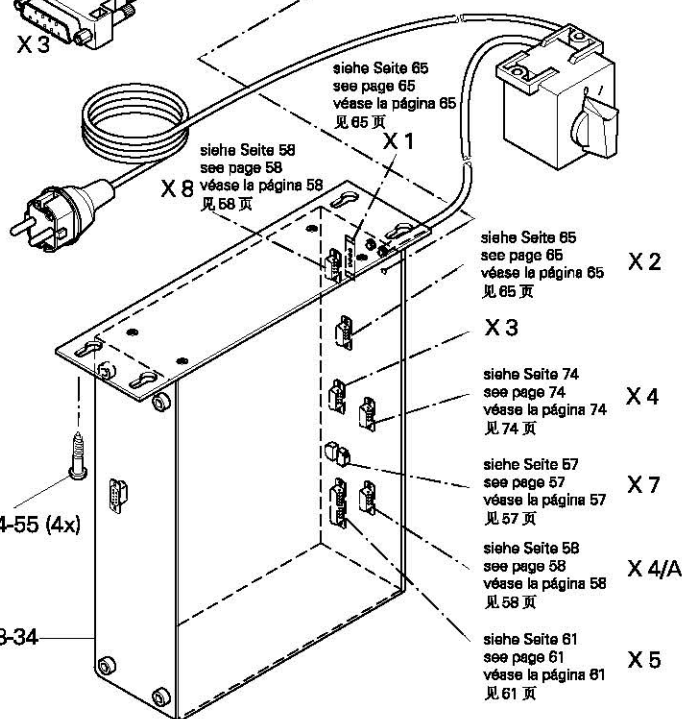
71-590 008-34

Zur Tretplatte
For the pedal
Para el pedal
用于踏板



Zum Motor
For motor
Para el motor
用于电机

Zum Gestell
For stand
Para el bancada
用于机架



siehe Seite 65
see page 65
véase la página 65
见 65 页

siehe Seite 58
see page 58
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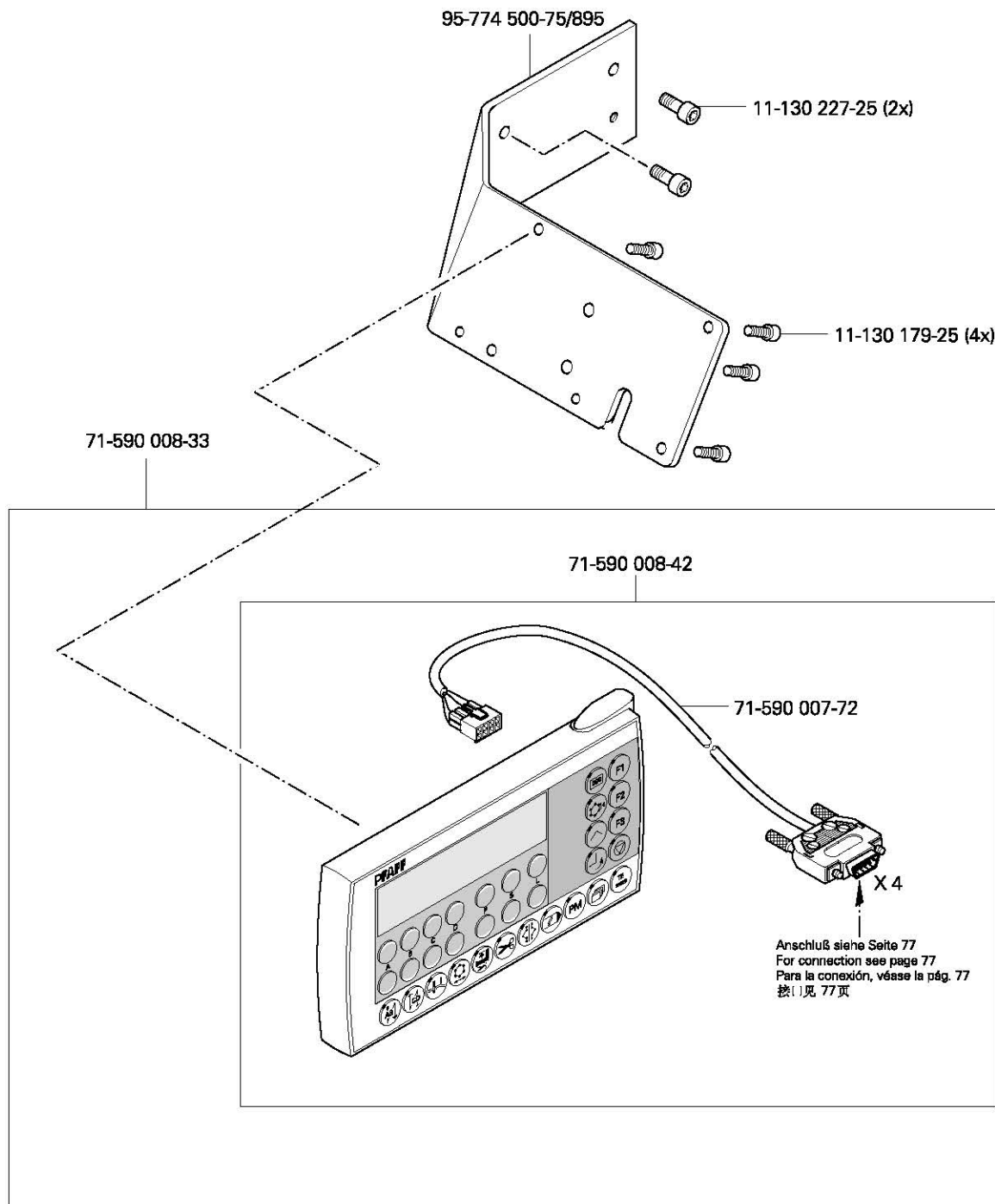
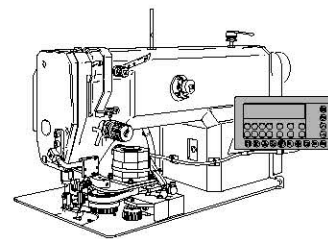
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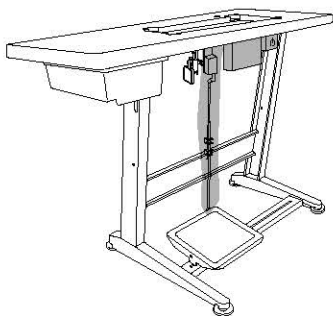
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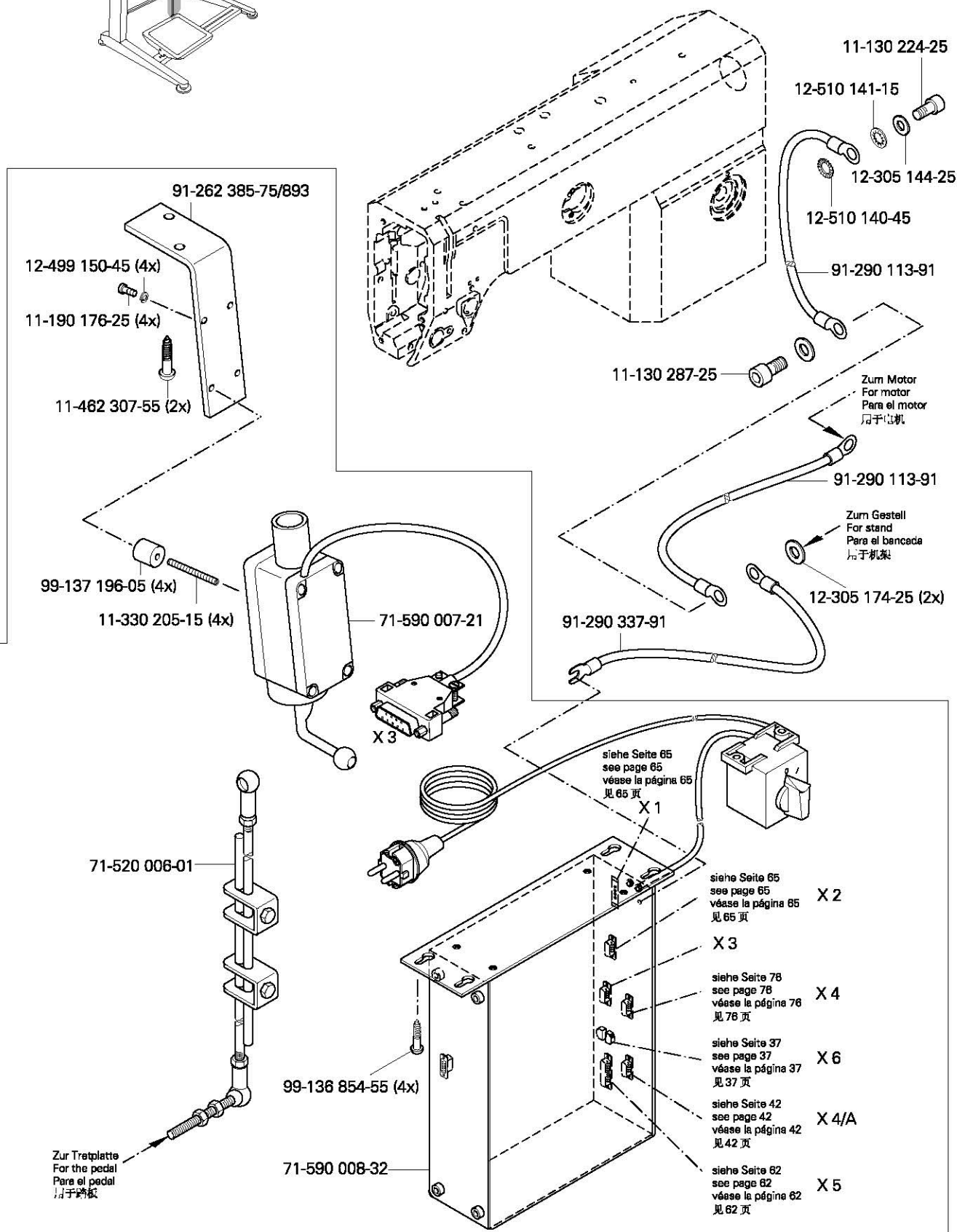




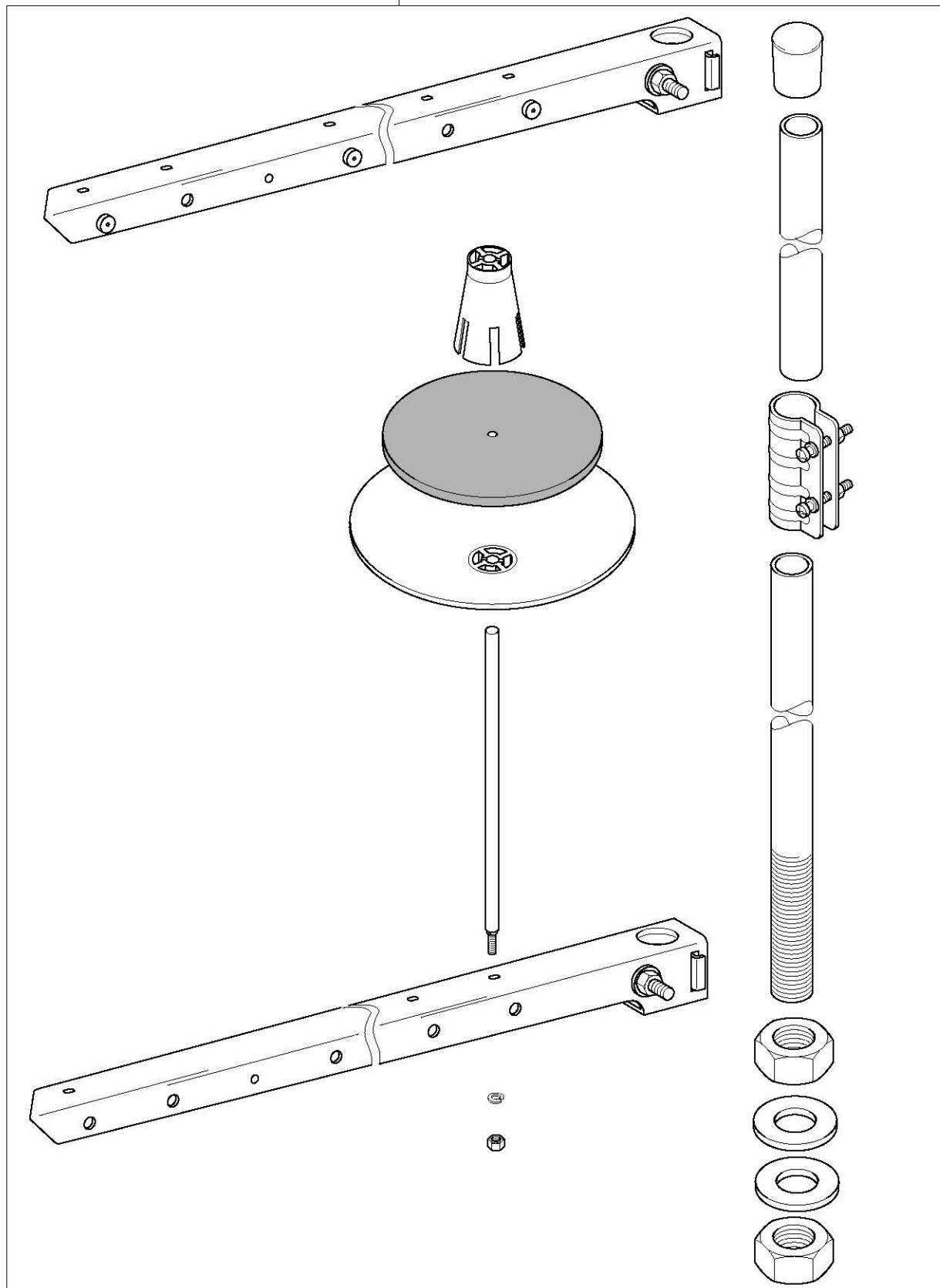
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Control package Quick-EcoDrive with P310 ED-A
Paquete de control Quick-EcoDrive con P310 ED-A
控制组件 Quick-EcoDrive 带 P310 ED-A

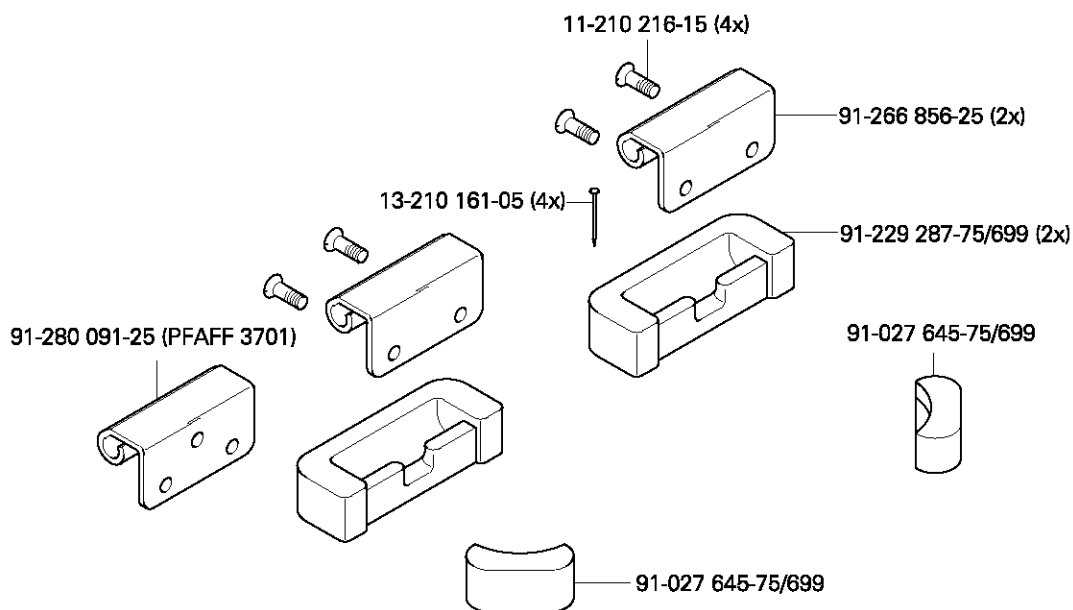
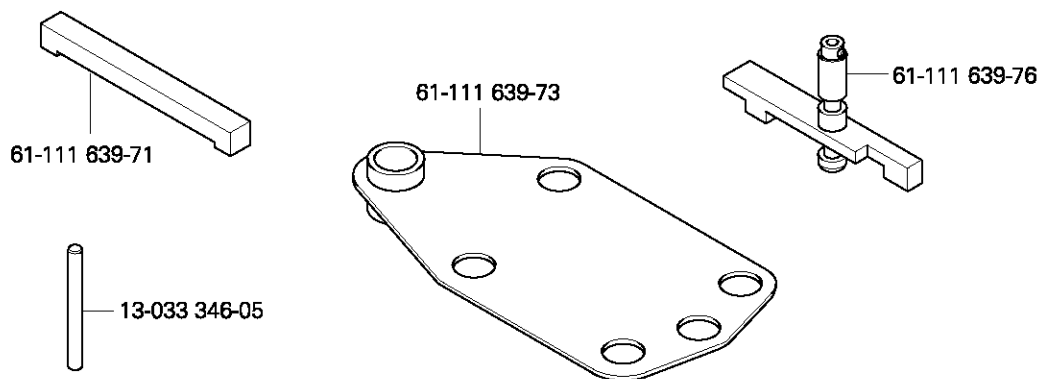
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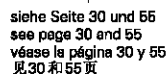
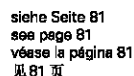
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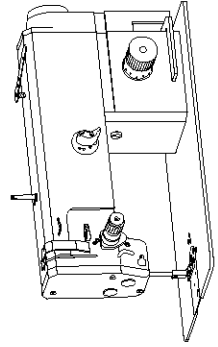


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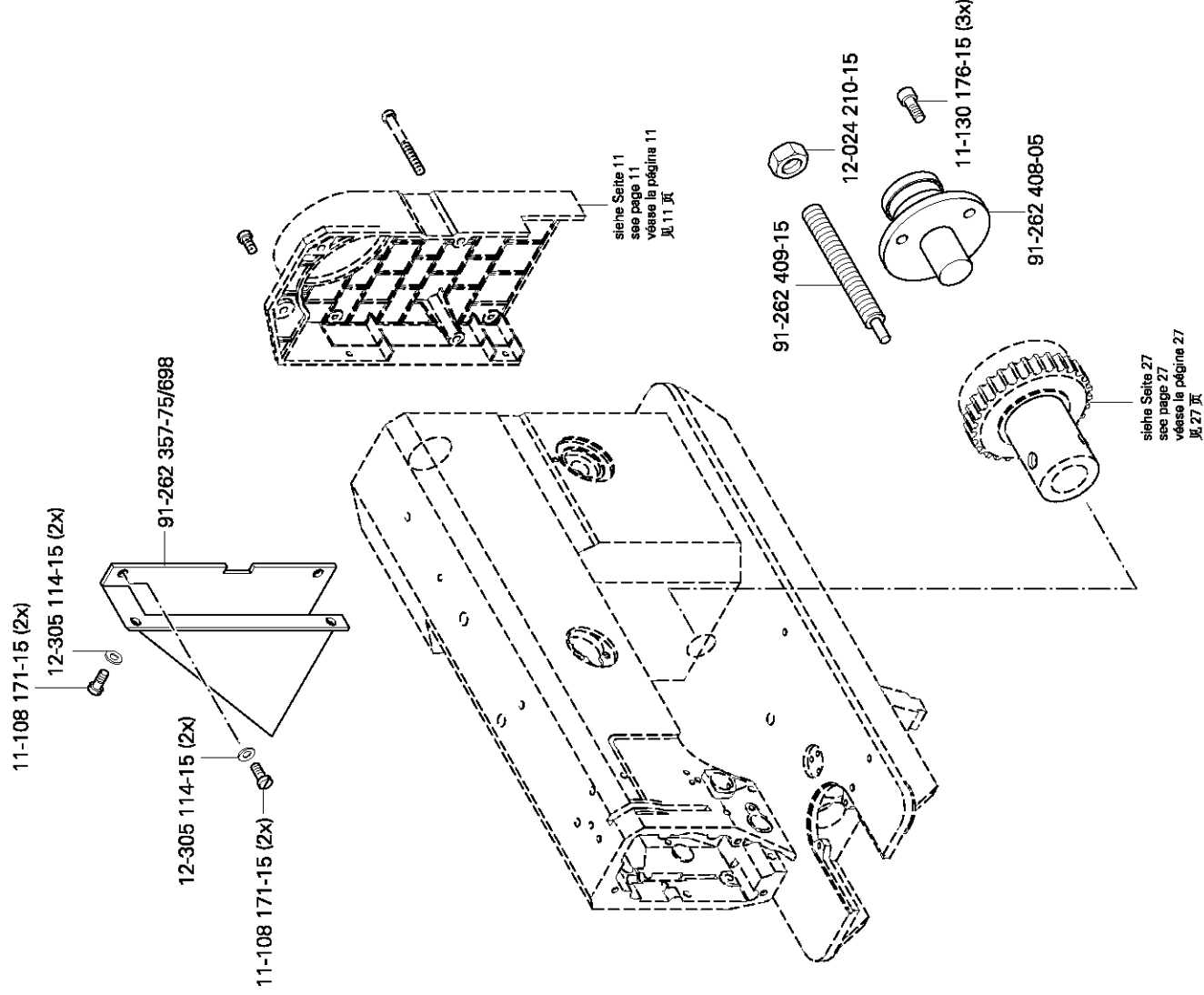


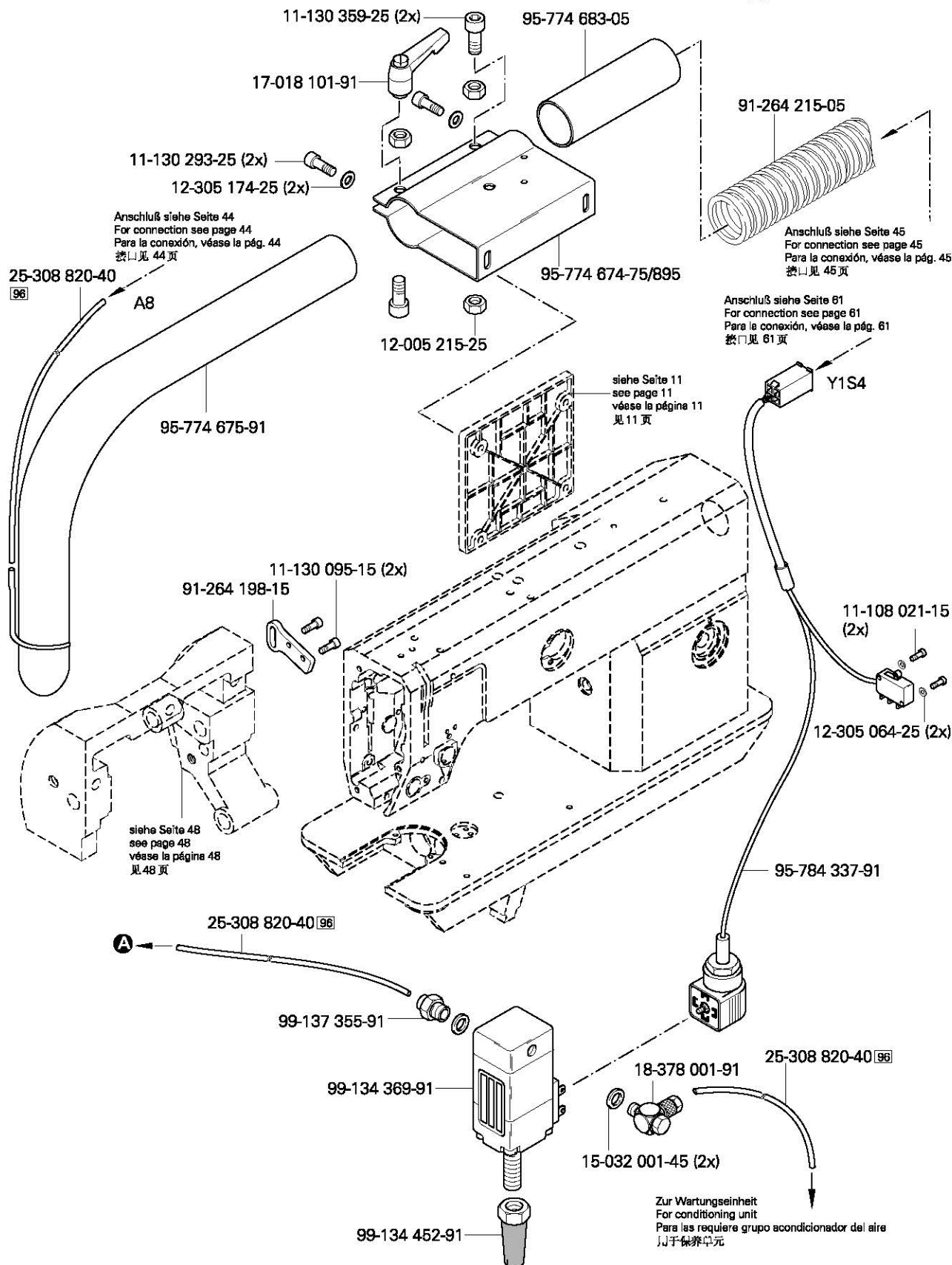
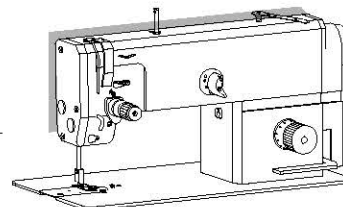


Anbausatz für externen Motor
Mounting kit for external motor
Juego de piezas acoplables para motor externo
外部电机安装组件

PFAFF 1181;1183
PFAFF 1181- D ;1183- D

22.01





Öl Oil Aceite 油	Mittelpunkts-Viskosität bei: Mean viscosity at: Viscosidad media a: 中点粘度:		Dichte bei: Density of: Densidad a: 密度, 在:		Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:		
	°C	mm²/s	°C	g/cm³ (g/ml)	1 Liter 1 Litro 1 升		
28-011 201-44	40	22,0	15	0,865	91-129 917-91		

Fett Grease Grasa 脂	Penetration Penetration Penetración 贯入度	Tropfpunkt Drip-point Punto de goteo 滴点	Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:		
	mm/10	°C	0,25 kg	0,5 kg	1 kg
28-011 202-05					28-011 202-05
28-011 202-47	220-250	185			28-011 202-47

Reinigungsmittel Cleansing agent Limpiadores 清洁剂	Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:
	240 ml
Isoprophyl-Alkohol / 异丙醇	95-665 735-91

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91-264 144-71/895	48	91-264 255-91	28	91-290 337-91	69, 71, 73, 75, 77	95-774 612-92	22
91-264 146-05	38, 48	91-264 258-91	24	91-292 276-91	42, 58	95-774 620-05	33
91-264 147-71/895	49	91-264 259-04/001	28	91-292 300-91	62	95-774 621-91	53
91-264 154-25	24, 43	91-264 293-91	19	91-700 173-15	45	95-774 630-05	59
91-264 156-05	35	91-264 299-91	25	91-700 335-25	11, 47, 53	95-774 646-05	20
91-264 166-01	59	91-264 300-91	25	91-700 785-15	28	95-774 647-05	58
91-264 167-05	59	91-264 301-91	20	91-700 996-15	23	95-774 652-91	31
91-264 170-01	59	91-264 304-05	20	91-701 179-15	24	95-774 656-05	45
91-264 173-01	59	91-264 306-12	20	91-701 346-15	49	95-774 657-05	45
91-264 182-91	37	91-264 310-91	25	91-701 391-15	49	95-774 662-90	31
91-264 183-25	37	91-264 338-15	51	95-665 735-91	83	95-774 663-91	33
91-264 184-25	37	91-264 339-15	17, 40	95-669 358-05	26, 33, 51	95-774 664-91	33
91-264 185-25	37	91-264 340-11	17, 40	95-774 310-91	52	95-774 666-91	33
91-264 186-91	34	91-264 341-91	17	95-774 311-01	52	95-774 667-91	33
91-264 187-91	34	91-264 355-91	20	95-774 313-91	52	95-774 668-15	33
91-264 189-71/896	35	91-264 357-05	23	95-774 314-01	52	95-774 669-12	58
91-264 192-91	64	91-264 358-05	23	95-774 317-05	52	95-774 670-75/895	58
91-264 193-11	64	91-264 364-05	65	95-774 318-01	52	95-774 672-05	58
91-264 196-05	64	91-264 365-91	65	95-774 324-11	52	95-774 673-71/895	58
91-264 197-05	64	91-264 382-70	68, 70, 72, 74	95-774 325-02	27	95-774 674-75/895	41, 82
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91-264 213-12	38, 48	91-265 198-15	17	95-774 464-05	23	95-774 681-91	51
91-264 214-05	38, 48	91-265 227-05	32	95-774 465-25	23	95-774 682-91	26
91-264 215-05	41, 82	91-265 262-91	32	95-774 466-91	23	95-774 683-05	41, 82
91-264 222-15	27	91-265 270-91	32	95-774 467-05	23	95-774 685-15	58
91-264 233-15	11	91-266 397-01	23	95-774 500-75/895	76	95-774 686-91	59
91-264 236-01	59	91-266 856-25	79	95-774 508-91	27	95-774 692-91	46

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95-778 316-05	42	99-136 854-55	71, 73, 75, 77				
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95-778 319-05	42	99-137 187-15	25, 26				
95-778 321-05	43	99-137 188-15	25, 26				
95-778 322-91	42	99-137 190-05	25, 26				
95-778 327-05	42	99-137 191-05	25, 26				
95-778 328-90	43	99-137 192-05	25, 26				
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95-778 330-05	43	99-137 194-05	25, 26				
95-778 331-05	43	99-137 196-05	69, 71, 73, 75, 77				
95-778 333-01	42	99-137 247-45	11				
95-778 335-01	38	99-137 321-91	43				
95-778 338-75/895	39	99-137 341-01	34				
95-778 514-70/895	39	99-137 355-91	82				
95-778 521-71/895	38	99-137 392-91	39				
95-784 321-91	58	99-137 405-15	25				
95-784 333-91	61	99-137 415-05	26				
95-784 337-91	82	99-137 427-05	44				
99-069 722-01	14	99-137 428-91	44				
99-115 505-91	44	99-137 476-91	44				
99-133 220-01	14						
99-134 369-91	82						
99-134 452-91	82						
99-134 544-55	59						
99-134 850-91	42						

1181

1183

UNTERKLASSEN-AUSSTATTUNG

SUBCLASS PARTS

COMPOSICIÓN DE LAS SUBCLASES

子机型-设备

3511

3701

25.01

Nähwerkzeuge[▲]
Gauge parts
Organos de costura
缝纫工具

PFAFF 1181
PFAFF 1181-D
PFAFF 1181-SRP
PFAFF 1181-D-SRP

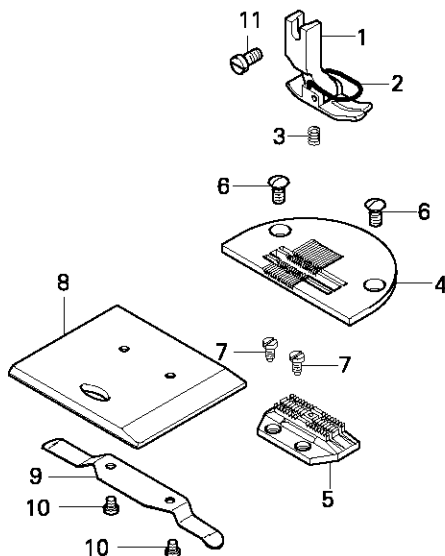
-8/11

Für allgemeine Näharbeiten.
Standardform des Teilesatzes.
(Zum Nähen mittlerer
Materialien.)

For ordinary sewing operations.
Standard part set.
(for sewing medium-weight
materials.)

Para trabajos de costura en general.
Juego de piezas estándar.
(para coser materiales semiligeros.)

适用于一般性缝纫工作。
套件的标准型式。
(用于中偏厚料的缝纫)



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch lenght Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	B♦	4,5	91-202 308-91
1 - 3	B♦	4,5	91-154 804-21
2			91-154 744-05 [3/1]
3			91-154 518-05
4	B♦	4,5	91-150 671-25
5	B♦	4,5	91-059 816-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 686-91
8			91-262 687-25
9			91-004 181-05
10			91-000 621-15
11			11-108 174-15

25.01

Nähwerkzeuge[▲]
Gauge parts
Organos de costura
缝纫工具

PFAFF 1181
PFAFF 1181-G

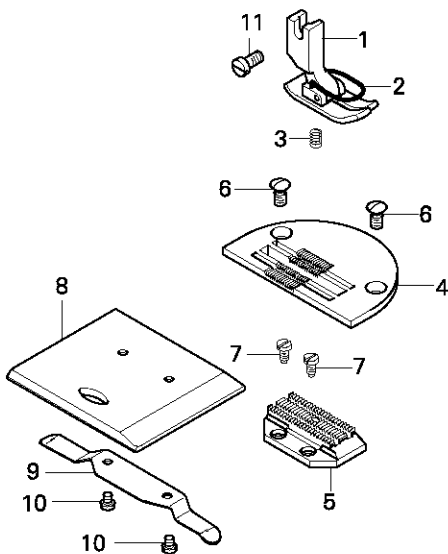
-8/13

Für allgemeine Näharbeiten.
Standardform des Teilesatzes.
(Zum Nähen mittelschwerer
Materialien.)

For ordinary sewing operations.
Standard part set.
(for sewing medium-heavy
materials.)

Para trabajos de costura en general.
Juego de piezas estándar.
(para coser materiales semipesados.)

适用于一般性缝纫工作。
套件的标准型式。
(用于中偏厚料的缝纫)



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch lenght Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	C♦	6,0	91-202 310-93/001
1 - 3	C♦	6,0	91-154 838-23/001
2			91-154 744-05 [3/1]
3			91-154 518-05
4	C♦	6,0	91-150 672-25
5	C♦	6,0	91-059 961-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 686-91
8			91-262 687-25
9			91-004 181-05
10			91-000 621-15
11			11-108 174-15

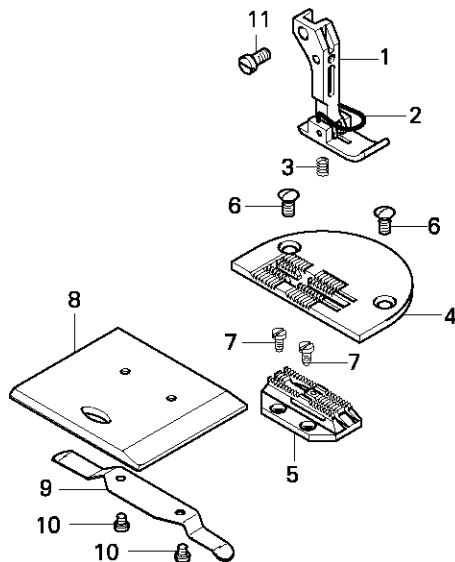
-8/92

Für allgemeine Näharbeiten
mittels Brücken-Teilesatz..
(Zum Nähen mittlerer
Materialien.)

For ordinary sewing operations
with bridge-type part set.
(for sewing medium-weight
materials.)

Para trabajos de costura en general
juego de piezas en puente.
(para coser materiales semiligeros.)

适用于借助桥形杆组件的
一般性缝纫工作。
(用于中厚料的缝纫)



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	B♦	4,5	91-202 453-93/001
1 - 3	B♦	4,5	91-154 832-21
2			91-054 894-05 [3/1]
3			91-154 518-05
4	B♦	4,5	91-150 673-25
5	B♦	4,5	91-059 505-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 686-91
8			91-262 687-25
9			91-004 181-05
10			91-000 621-15
11			11-108 174-15

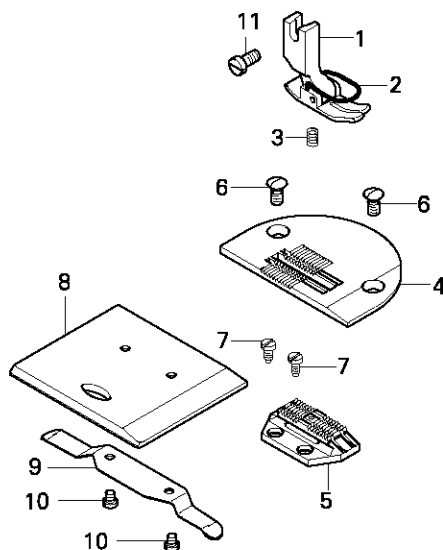
-34/11

Zum Nähen besonders feiner
Stoffe.

For stitching delicate fabrics.

Para géneros muy finos mediante.

适用于缝纫特薄材料。



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	A♦	3,0	91-202 450-91
1 - 3	A♦	3,0	91-154 804-21
2			91-154 744-05 [3/1]
3			91-154 518-05
4	A♦	3,0	91-150 819-25
5	A♦	3,0	91-059 496-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 686-91
8			91-262 687-25
9			91-004 181-05
10			91-000 621-15
11			11-108 174-15

25.01 Nähwerkzeuge[▲] Gauge parts Organos de costura 缝纫工具

PFAFF 1181-948/26

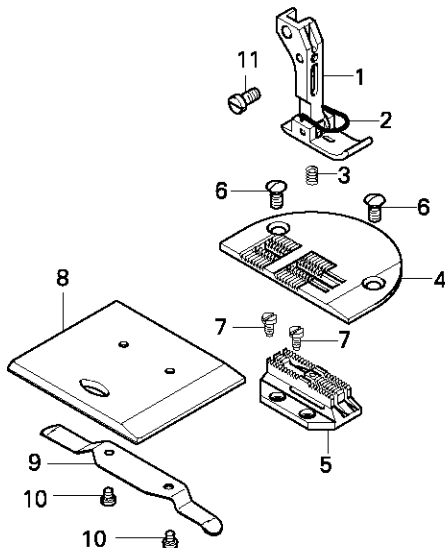
-34/92

Zum Nähen besonders feiner
Stoffe mittels Brücken-Teilesatz.

For stitching delicate fabrics
with bridge-type part set.

Para géneros muy finos mediante
juego de piezas en puente.

适用于借助桥形杆组件
缝纫特薄材料。



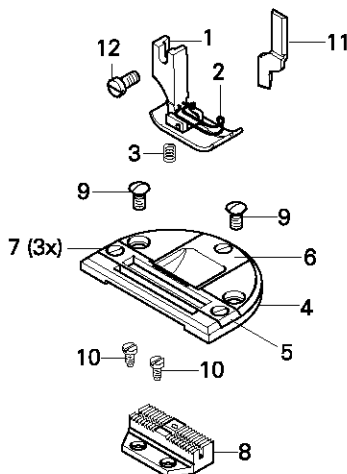
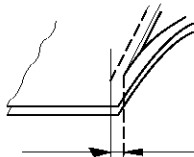
Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length 针距	Teile-Nr. Part No. 零件号
1 - 10	A [◆]	3,0	91-202 454-93/001
1 - 3	A [◆]	3,0	91-154 830-21
2			91-054 894-05 [3/1]
3			91-154 518-05
4	A [◆]	3,0	91-150 764-25
5	A [◆]	3,0	91-059 504-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 686-91
8			91-262 687-25
9			91-004 181-05
10			91-000 621-15
11			11-108 174-15

25.01 Nähwerkzeuge[▲] Gauge parts Organos de costura 缝纫工具

PFAFF 1181

-731/01-8/11

Arbeitsgang
Operation
Opération
工序



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length 针距	Schneideabstand Trimming margin Margin de corte 切边距离	Teile-Nr. Part No. 零件号
1 - 11	◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆	4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5	4,0 4,5 5,0 6,0 7,0	91-202 363-93/003 91-202 363-93/004 91-202 363-93/005 91-202 363-93/006
1 - 3	◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆	4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5	4,0 4,5 5,0 6,0 7,0	91-154 792-03/005 91-154 792-03/006 91-154 792-03/007 91-154 792-03/008
2				91-154 797-05 [3/1]
3				91-154 518-05
4 - 7	◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆	4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5	4,0 4,5 5,0 6,0 7,0	91-150 676-93/002 91-150 676-93/003 91-150 676-93/004 91-150 676-93/005
4				91-150 677-05
5	◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆	4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5	4,0 4,5 5,0 6,0 7,0	91-048 716-03/001 91-048 716-03/002 91-048 716-03/003 91-048 716-03/005 91-048 716-03/007
6	◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆	4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5	4,0 4,5 5,0 6,0 7,0	91-048 703-04/004 91-048 703-04/005 91-048 703-04/006 91-048 703-04/008 91-048 703-04/010
7				91-000 730-25
8	◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆ ◆	4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5 4,5	4,0 4,5 5,0 6,0 7,0	91-059 833-04/002 91-059 833-04/004 91-059 833-04/006 91-059 833-04/008 91-059 833-04/010
9				91-264 154-25
10				91-701 179-15
11				91-169 395-04/002
12				11-108 174-15

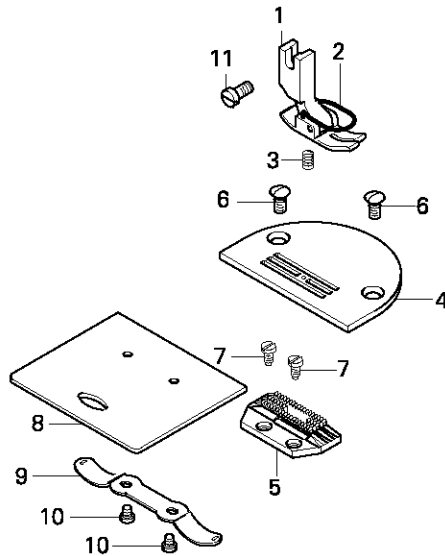
-8/31

Für allgemeine Näharbeiten.
Standardform des Teilesatzes.
(Zum Nähen mittlerer
Materialien.)

For ordinary sewing operations.
Standard part set.
(for sewing medium-weight
materials.)

Para trabajos de costura en general.
Juego de piezas estándar.
(para coser materiales semiligeros.)

适用于一般性缝纫工作。
套件的标准型式。
(用于中厚料的缝纫)



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	B♦	4,5	91-202 356-93/001
1 - 3	B♦	4,5	91-154 807-21
2			91-154 744-05 [3/1]
3			91-154 518-05
4	B♦	4,5	91-150 694-24/001
5	B♦	4,5	91-059 968-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 804-91
8			91-262 805-25
9			91-262 806-05
10			91-000 621-15
11			11-108 174-15

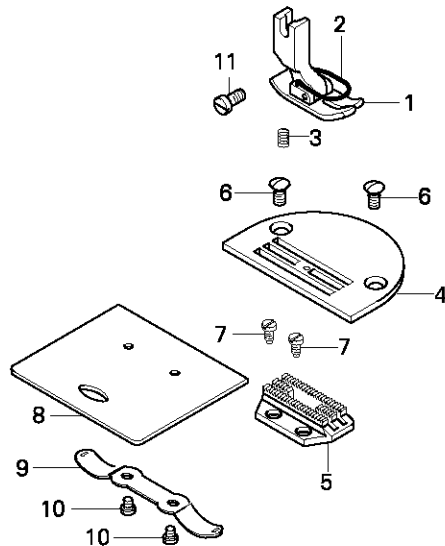
-8/33

Für allgemeine Näharbeiten.
Standardform des Teilesatzes.
(Zum Nähen mittelschwerer
Materialien.)

For ordinary sewing operations.
Standard part set.
(for sewing medium-heavy
materials.)

Para trabajos de costura en general.
Juego de piezas estándar.
(para coser materiales semipesados.)

适用于一般性缝纫工作。
套件的标准型式。
(用于中偏厚料的缝纫)



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	C♦	6,0	91-202 357-93/001
1 - 3	C♦	6,0	91-154 845-23/001
2			91-154 744-05 [3/1]
3			91-154 518-05
4	C♦	6,0	91-150 693-25
5	C♦	6,0	91-059 967-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 804-91
8			91-262 805-25
9			91-262 806-05
10			91-000 621-15
11			11-108 174-15

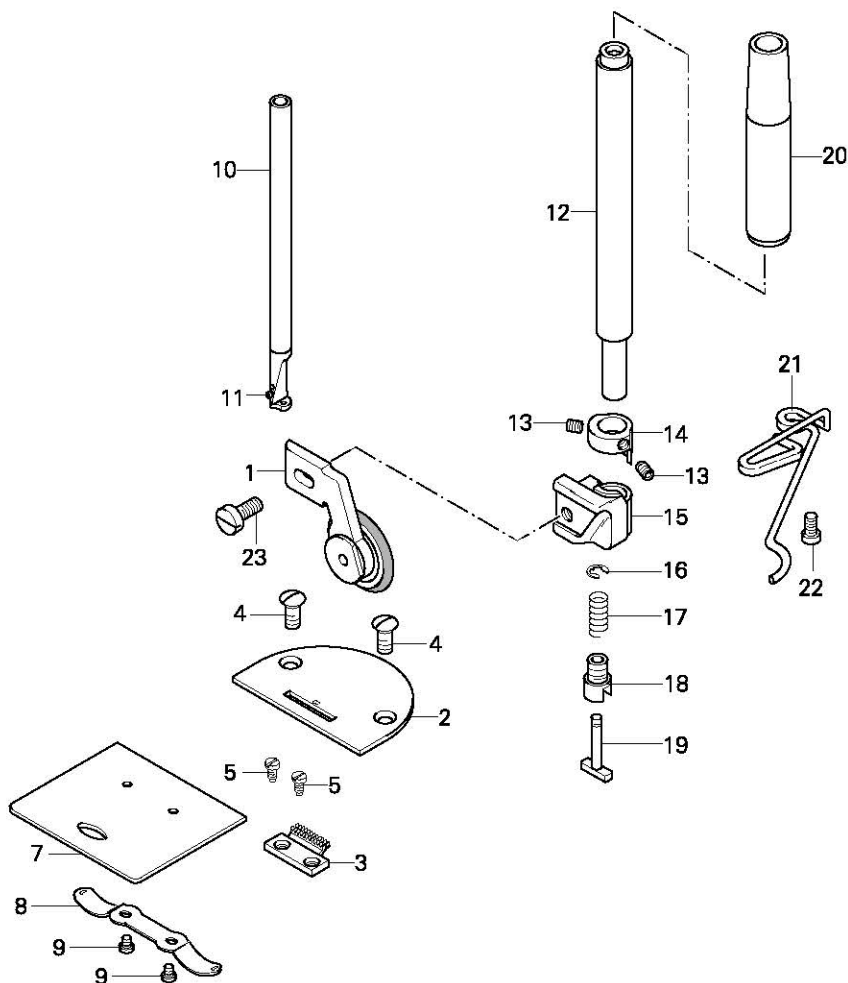
-8/44

Für Stepparbeiten an Schuh-
schäften und sonstigen
Lederwaren mittels Rollfuß

For sewing operations on shoe up-
pers and other leather articles; ma-
chine equipped with roller presser.

Para trabajos de aparado en cortes
de calzado y demás artículos de
cuero mediante pie rodante.

适用于滚轮压脚
在鞋帮和其它皮料上的
新缝针绣工作。



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 9	B*	4,5	91-202 358-93/002
1	B*	4,5	91-051 155-93/001
2	B*	4,5	91-150 695-24/002
3	B*	4,5	91-059 969-04/002
4			91-264 154-25
5			91-701 179-15
6 - 9			91-262 804-91
7			91-262 805-25
8			91-262 806-05
9			91-000 621-15
10 - 11			91-262 565-92
11			11-330 958-15

Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
12 - 20			91-171 075-91
12			91-171 076-01
13			91-700 388-15
14			91-169 322-15
15			91-169 323-15
16			12-640 070-55
17			91-025 376-05
18			91-700 409-15
19			91-025 374-05
20			91-171 557-05
21			91-262 520-25
22			11-132 172-15
23			91-700 717-15

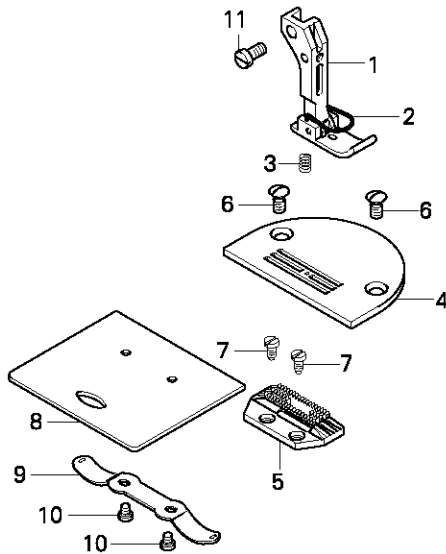
-8/93

Für allgemeine Näharbeiten.
Standardform des Teilesatzes.
(Zum Nähen mittlerer
Materialien.)

For ordinary sewing operations.
Standard part set.
(for sewing medium-weight
materials.)

Para trabajos de costura en general.
Juego de piezas estándar.
(para coser materiales semiligeros.)

适用于借助桥形杆组件的
一般性缝纫工作。
(用于中厚料的缝纫)



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	B♦	4,5	91-202 391-93/001
1 - 3	B♦	4,5	91-154 834-23/002
2			91-054 894-05 [3/1]
3			91-154 518-05
4	B♦	4,5	91-150 694-24/001
5	B♦	4,5	91-059 968-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 804-91
8			91-262 805-25
9			91-262 806-05
10			91-000 621-15
11			11-108 174-15

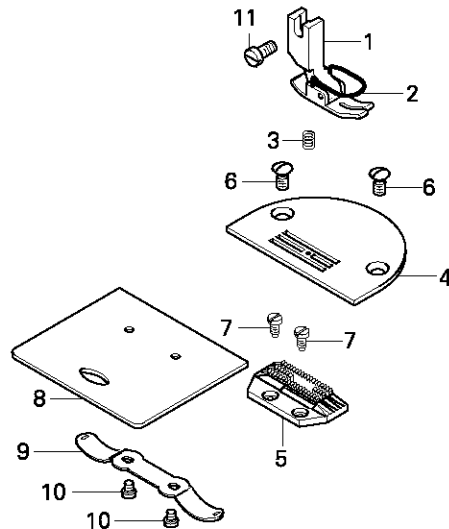
-34/31

Zum Nähen besonders feiner
Stoffe.

For stitching delicate fabrics.

Para géneros muy finos mediante.

适用于缝纫特薄材料。



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	A♦	3,0	91-202 448-93/001
1 - 3	A♦	3,0	91-154 843-23/001
2			91-154 744-05 [3/1]
3			91-154 518-05
4	A♦	3,0	91-150 820-25
5	A♦	3,0	91-059 497-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 804-91
8			91-262 805-25
9			91-262 806-05
10			91-000 621-15
11			11-108 174-15

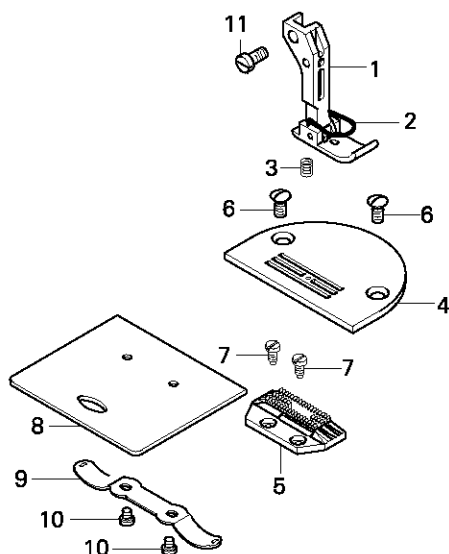
-34/93

Zum Nähen besonders feiner
Stoffe.

For stitching delicate fabrics.

Para géneros muy finos mediante.

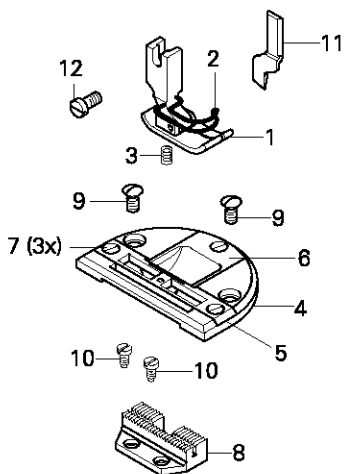
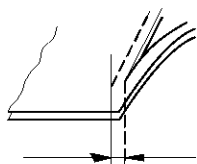
适用于缝纫特薄材料。



Pos.-Nr. Item No. 序号	Ausführung Model Typo 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. 零件号
1 - 10	A♦	3,0	91-202 449-93/001
1 - 3	A♦	3,0	91-154 834-23/001
2			91-054 894-05 [3/1]
3			91-154 518-05
4	A♦	3,0	91-150 820-25
5	A♦	3,0	91-059 497-05
6			91-264 154-25
7			91-701 179-15
8 - 10			91-262 804-91
8			91-262 805-25
9			91-262 806-05
10			91-000 621-15
11			11-108 174-15

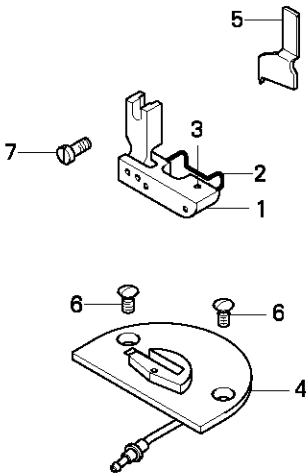
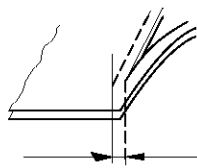
-731/01-8/31

Arbeitsgang
Operation
Operación
工序



Pos.-Nr. Item No. 序号	Ausführung Model Typo 款式	Stichlänge Stitch length Largo de puntada 针距	Schneidabstand Trimming margin Márgen de corte 切边距离	Teile-Nr. Part No. 零件号
1 - 11	B♦	4,5	5,0	91-202 364-93/001
	B♦	4,5	7,0	91-202 364-93/002
1 - 3	B♦	4,5	4,0	91-154 794-03/005
	B♦	4,5	4,5	91-154 794-03/006
	B♦	4,5	5,0	91-154 794-03/001
	B♦	4,5	6,0	91-154 794-03/007
	B♦	4,5	7,0	91-154 794-03/008
2				91-154 797-05 [3/1]
3				91-154 518-05
4 - 7	B♦	4,5	5,0	91-150 680-93/001
	B♦	4,5	7,0	91-150 680-93/002
4				91-150 677-05
5	B♦	4,5	4,0	91-048 705-03/012
	B♦	4,5	4,5	91-048 705-03/013
	B♦	4,5	5,0	91-048 705-03/014
	B♦	4,5	6,0	91-048 705-03/016
	B♦	4,5	7,0	91-048 705-03/025
6	B♦	4,5	4,0	91-048 703-04/004
	B♦	4,5	4,5	91-048 703-04/005
	B♦	4,5	5,0	91-048 703-04/006
	B♦	4,5	6,0	91-048 703-04/008
	B♦	4,5	7,0	91-048 703-04/010
7				91-000 730-25
8	B♦	4,5	4,0	91-047 464-04/009
	B♦	4,5	4,5	91-047 464-04/010
	B♦	4,5	5,0	91-047 464-04/011
	B♦	4,5	6,0	91-047 464-04/012
	B♦	4,5	7,0	91-047 464-04/013
9				91-264 154-25
10				91-701 179-15
11				91-169 395-04/002
12				11-108 174-15

-2/01
Arbeitsgang
Operation
Opération
工序



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Schneideband Trimming margin Mergen de corte 切边距离	Teile-Nr. Part No. 零件号
1 - 5	B [◆]	3,5	5,0	91-202 770-93/001 ²⁸
	B [◆]	4,5	5,0	91-202 770-93/002
1 - 3	B [◆]	4,5	5,0	91-154 921-91
2				91-154 924-05
3				11-317 086-15
4	B [◆]	3,5	5,0	91-150 890-03/001 ²⁸
	B [◆]	4,5	5,0	91-150 890-03/002
5				91-165 629-05
6				91-264 154-25
7				11-108 174-15

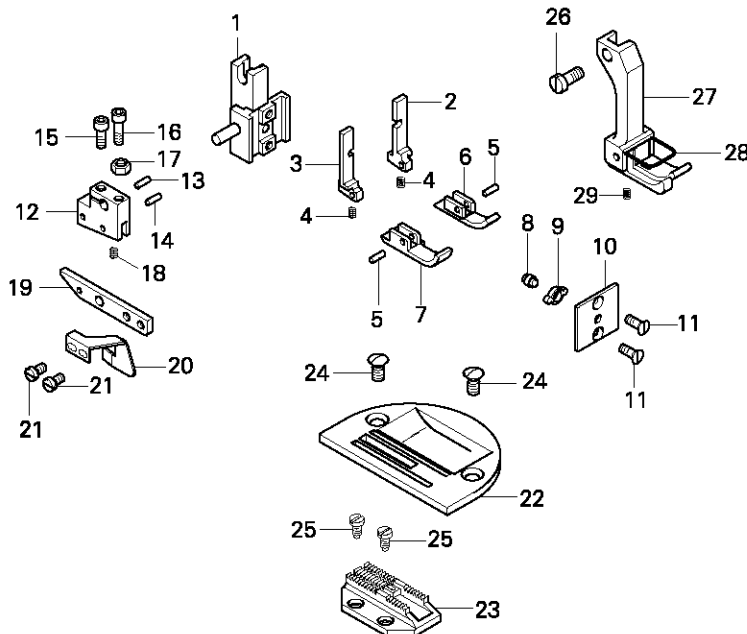
-4/11

Ist ein gestalteter Arbeitsplatz zum Bündnähen im Nahtschatten bzw. zum Bunddurchsteppen.

Is an engineered workplace for sink-stitching or top-stitching waistbands.

Es una estación de trabajo diseñada para pespuntear pretinas con "puntas invisibles", o bien sobrecoser pretinas.

用于在接缝处缝裤腰接缝及裤腰衍缝的缝纫工位



Pos.-Nr. Item No. Nº de pos. 序号	Teil-Nr. Part No. Nº de pieza 零件号
1 - 23	91-202 762-91
1 - 21	91-154 910-91 90/110
1	91-154 911-01
2	91-154 913-05
3	91-154 912-05
4	91-010 099-05
5	21-302 302-08 35/1 96
6	91-154 916-05
7	91-154 915-05
8	91-057 441-05
9	91-057 442-05
10	91-154 914-05
11	11-210 041-15
12 - 21	91-154 917-91
12	91-154 918-05
13	13 052 088-05

Pos.-Nr. Item No. Nº de pos. 序号	Teil-Nr. Part No. Nº de pieza 零件号
14	13-052 088-55
15	11-130 095-15
16	11-130 097-15
17	12-005 125-15
18	91-010 099-05
19	91-154 919-05
20	91-154 920-05
21	11-172 085-25
22	91-150 835-25
23	91-059 415-05
24	91-264 154-25
25	91-701 179-15
26	11-108 174-15
27 - 29	91-154 931-93/003 90/111
28	91-154 864-04/001 3/1
29	91-154 852-05



Europäische Union

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